

### Features

- Double superhet architecture for high degree of image rejection
- **G** FSK for digital data and FM reception for analog signal transmission
- □ FSK/FM demodulation with phase-coincidence demodulator
- □ Low current consumption in active mode and very low standby current
- Switchable LNA gain for improved dynamic range
- BRSSI allows signal strength indication and ASK detection
- □ Surface mount package LQFP32

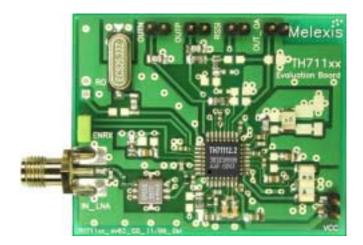
# Ordering Information Part No.

EVB71112-868-FSK EVB71112-868-ASK EVB71112-915-FSK EVB71112-915-ASK

### Application Examples

- General digital and analog 868 MHz or 915 MHz ISM band usage
- □ Low-power telemetry
- □ Alarm and security systems
- Remote Keyless Entry (RKE)
- Tire Pressure Monitoring System (TPMS)
- Garage door openers
- Home automation
- Pagers

### Evaluation Board



### General Description

The TH71112 FSK/FM/ASK double-conversion superheterodyne receiver IC is designed for applications in the European 868 MHz industrial-scientific-medical (ISM) band, according to the EN 300 220 telecommunications standard. It can also be used for any other system with carrier frequencies ranging from 800 MHz to 930 MHz (e.g. for applications in the US 915 MHz ISM band).



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#### Theory of Operation 1

#### 1.1 General

With the TH71112 receiver chip, various circuit configurations can be arranged in order to meet a number of different customer requirements. For FM/FSK reception the IF tank used in the phase coincidence demodulator can be constituted either by a ceramic resonator or an LC tank (optionally with a varactor diode to create an AFC circuit). In ASK configuration, the RSSI signal is feed to an ASK detector, which is constituted by the operational amplifier.

| Demodulation | Type of receiver                                 |  |  |  |  |
|--------------|--|--|--|--|--|
| FM / FSK     | narrow-band RX with<br>ceramic demodulation tank |  |  |  |  |
| FM / FSK     | wide-band RX with<br>LC demodulation tank        |  |  |  |  |
| ASK          | RX with RSSI-based demodulation                  |  |  |  |  |

The superheterodyne configuration is double conversion where MIX1 and MIX2 are driven by the internal local oscillator signals LO1 and LO2, respectively. This allows a high degree of image rejection, achieved in conjunction with an RF front-end filter. Efficient RF front-end filtering is realized by using a SAW, ceramic or helix filter in front of the LNA and by adding an LC filter at the LNA output.

A single-conversion variant, called TH71111, is also available. Both Receiver ICs have the same die. At the TH71111 the second mixer MIX2 operates as an amplifier.

The TH71112 receiver IC consists of the following building blocks:

- PLL synthesizer (PLL SYNTH) for generation of the first and second local oscillator signals LO1 and LO2
- Parts of the PLL SYNTH are the high-frequency VCO1, the feedback dividers DIV\_16 and DIV\_2, a phase-frequency detector (PFD) with charge pump (CP) and a crystal-based reference oscillator (RO)
- Low-noise amplifier (LNA) for high-sensitivity RF signal reception
- First mixer (MIX1) for down-conversion of the RF signal to the first IF (IF1) .
- Second mixer (MIX2) for down-conversion of the IF1 to the second IF (IF2) .
- IF amplifier (IFA) to amplify and limit the IF2 signal and for RSSI generation .
- . Phase coincidence demodulator (DEMOD) with third mixer (MIX3) to demodulate the IF signal
- . Operational amplifier (OA) for data slicing, filtering and ASK detection
- . Bias circuitry for bandgap biasing and circuit shutdown

#### 1.2 **Technical Data Overview**

- □ Input frequency range: 800 MHz to 930 MHz
- □ Power supply range: 2.3 V to 5.5 V @ ASK
- □ Temperature range: -40 °C to +85 °C
- □ Standby current: 50 nA
- Operating current: 7.5 mA at low gain mode 9.2 mA at high gain mode
- Sensitivity: -109 dBm<sup>-1)</sup> with 40 kHz IF filter BW
   Sensitivity: -102 dBm<sup>-2)</sup> with 150 kHz IF filter BW
- Range of first IF1: 10 MHz to 80 MHz
- □ Range of second IF2: 400 kHz to 22 MHz
- Maximum data rate: 80 kbit/s NRZ

- Maximum input level: -10 dBm at ASK 0 dBm at FSK
- □ Image rejection: > 65 dB (e.g. with SAW front-end filter and at 10.7 MHz IF2)
- □ Spurious emission: < -70 dBm
- □ Input frequency acceptance: ±50 kHz (with AFC option)
- RSSI range: 70 dB
- □ Frequency deviation range: ±4 kHz to ±120 kHz
- Maximum analog modulation frequency: 15 kHz

1) at  $\pm 8$  kHz FSK deviation, BER =  $3 \cdot 10^{-3}$ , phase-coincidence demodulation and SAW front-end filter loss 2) at  $\pm 50$  kHz FSK deviation, BER =  $3 \cdot 10^{-3}$ , phase-coincidence demodulation and SAW front-end filter loss

#### For more detailed information, please refer to the latest TH71112 data sheet revision.



#### 1.3 Block Diagram

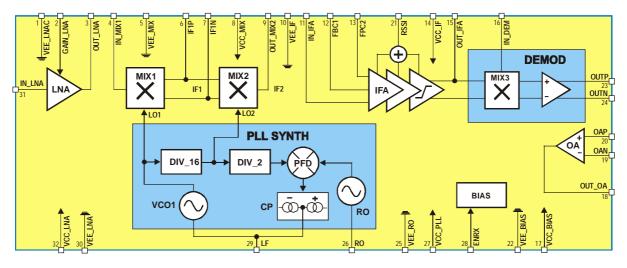


Fig. 1: TH71112 block diagram

#### 1.4 Mode Configurations

| ENRX | Mode       | Description |
|------|------------|-------------|
| 0    | RX standby | RX disabled |
| 1    | RX active  | RX enable   |

Note: ENRX are pulled down internally

### 1.5 LNA GAIN Control

| V <sub>GAIN_LNA</sub> | Mode      | Description          |  |  |  |
|-----------------------|-----------|----------------------|--|--|--|
| < 0.8 V               | HIGH GAIN | LNA set to high gain |  |  |  |
| > 1.4 V               | LOW GAIN  | LNA set to low gain  |  |  |  |

Note: hysteresis between gain modes to ensure stability



#### 1.6 Frequency Planning

Frequency planning is straightforward for single-conversion applications because there is only one IF that might be chosen, and then the only possible choice is low-side or high-side injection of the LO signal (which is now the one and only LO signal in the receiver).

The receiver's double-conversion architecture requires careful frequency planning. Besides the desired RF input signal, there are a number of spurious signals that may cause an undesired response at the output. Among them are the image of the RF signal (that must be suppressed by the RF front-end filter), spurious signals injected to the first IF (IF1) and their images which could be mixed down to the same second IF (IF2) as the desired RF signal (they must be suppressed by the LC filter at IF1 and/or by low-crosstalk design).

By configuring the TH71112 for double conversion and using its internal PLL synthesizer with fixed feedback divider ratios of N1 = 16 (DIV\_16) and N2 = 2 (DIV\_2), four types of down-conversion are possible: low-side injection of LO1 and LO2 (**low-low**), LO1 low-side and LO2 high-side (**low-high**), LO1 high-side and LO2 low-side (**high-low**) or LO1 and LO2 high-side (**high-high**). The following table summarizes some equations that are useful to calculate the crystal reference frequency (REF), the first IF (IF1) and the VCO1 or first LO frequency (LO1), respectively, for a given RF and second IF (IF2).

| Injection type | high-high     | low-low       | high-low      | low-high      |
|----------------|---------------|---------------|---------------|---------------|
| REF            | (RF – IF2)/30 | (RF – IF2)/34 | (RF + IF2)/30 | (RF + IF2)/34 |
| LO1            | 32•REF        | 32•REF        | 32•REF        | 32•REF        |
| IF1            | LO1 – RF      | RF – LO1      | LO1 – RF      | RF – LO1      |
| LO2            | 2•REF         | 2•REF         | 2•REF         | 2•REF         |
| IF2            | LO2 – IF1     | IF1 – LO2     | IF1 – LO2     | LO2 – IF1     |

#### 1.6.1 Selected Frequency Plans

The following table depicts crystal, LO and image signals considering the examples of 868.3 MHz and 915 MHz RF reception at IF2 = 10.7 MHz.

| Signal type    | RF =<br>868.3<br>MHz | RF =<br>868.3<br>MHz | RF =<br>868.3<br>MHz | RF =<br>868.3<br>MHz | RF =<br>915<br>MHz | RF =<br>915<br>MHz | RF =<br>915<br>MHz | RF =<br>915<br>MHz |
|----------------|----------------------|----------------------|----------------------|----------------------|--------------------|--------------------|--------------------|--------------------|
| Injection type | high-high            | low-low              | high-low             | low-high             | high-high          | low-low            | high-low           | low-high           |
| REF / MHz      | 28.58667             | 25.22353             | 29.3                 | 25.85294             | 30.14333           | 26.59706           | 30.85667           | 27.22647           |
| LO1 / MHz      | 914.77333            | 807.15294            | 937.6                | 827.29412            | 964.58667          | 851.10588          | 987.41333          | 871.24706          |
| IF1 / MHz      | 46.47333             | 61.14706             | 69.3                 | 41.00588             | 49.58667           | 63.89412           | 72.41333           | 43.75294           |
| LO2 / MHz      | 57.17333             | 50.44706             | 58.6                 | 51.70588             | 60.28667           | 53.19412           | 61.71333           | 54.45294           |
| RF image/MHz   | 961.24667            | 746.00588            | 1006.9               | 786.28824            | 1014.17            | 787.21176          | 1059.83            | 827.49412          |
| IF1 image/MHz  | 67.87333             | 39.74706             | 47.9                 | 62.40588             | 70.98667           | 42.49412           | 51.01333           | 65.15294           |

The selection of the reference crystal frequency is based on some assumptions. As for example: the first IF and the image frequencies should not be in a radio band where strong interfering signals might occur (because they could represent parasitic receiving signals), the LO1 signal should be in the range of 800 MHz to 930 MHz (because this is the optimum frequency range of the VCO1). Furthermore the first IF should be as high as possible to achieve highest RF image rejection. The columns in bold depict the selected frequency plans to receive at 868.3 MHz and 915 MHz, respectively.



## 2 FSK Application Circuits

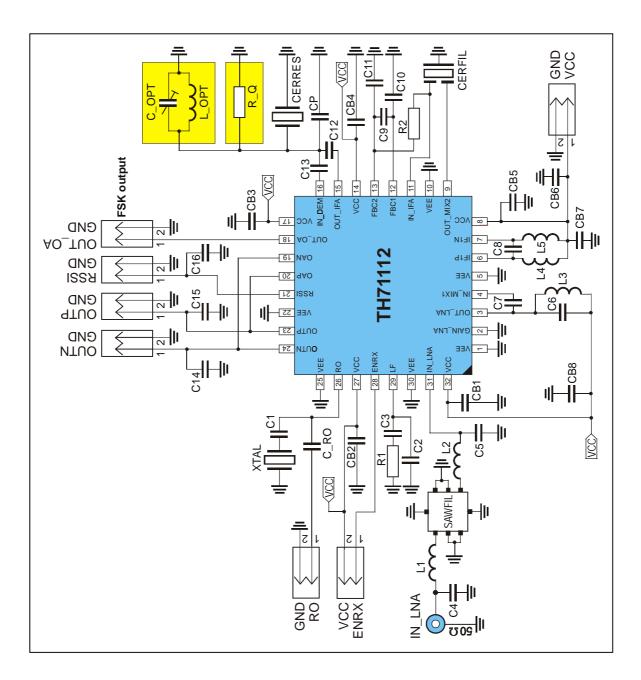
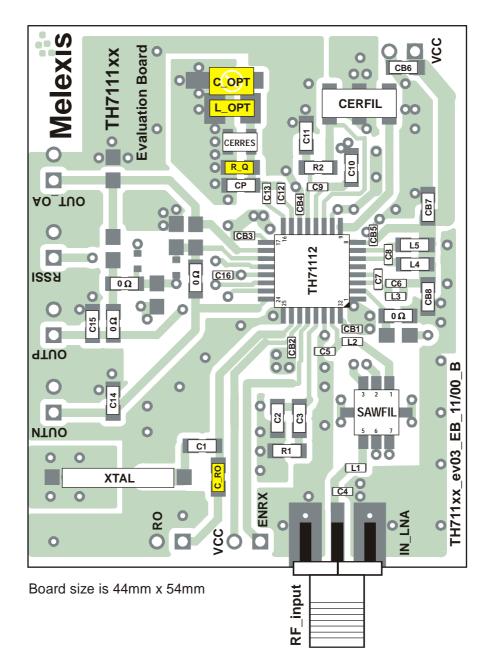


Fig. 2: Circuit diagram for FSK reception



#### 2.1 PCB Top View for FSK Reception



#### Board layout data in Gerber format is available



### 2.2 Board Component Values for FSK (Fig. 2)

| Part                     | Size     | Value                        | Value                                 | Tolerance                  | Description  |  |  |  |
|--------------------------|----------|------------------------------|---------------------------------------|----------------------------|--|--|--|--|
| i ait                    | CIEC     | @ 868.3 MHz                  | @ 915 MHz                             | loioranoo                  |  |  |  |  |
| C1                       | 0805     | 15 pF                        | 15 pF                                 | ±10%                       | crystal series capacitor   |  |  |  |
| C2                       | 0805     | NIP                          | NIP                                   | ±10%                       | optional loop filter capacitor   |  |  |  |
| C3                       | 0805     | 1 nF                         | 1 nF                                  | ±10%                       | loop filter capacitor  |  |  |  |
| C4                       | 0603     | 4.7 pF                       | NIP                                   | ±5%                        | capacitor to match to SAW filter input                                       |  |  |  |
| C5                       | 0603     | 2.7 pF                       | NIP                                   | ±5%                        | capacitor to match to SAW filter output                                      |  |  |  |
| C6                       | 0603     | NIP                          | NIP                                   | ±5%                        | LNA output tank capacitor  |  |  |  |
| C7                       | 0603     | 1.2 pF                       | 0.47 pF                               | ±5%                        | MIX1 input matching capacitor  |  |  |  |
| C8                       | 0603     | 22 pF                        | 22 pF                                 | ±5%                        | IF1 tank capacitor   |  |  |  |
| C9                       | 0805     | 33 nF                        | 33 nF                                 | ±10%                       | IFA feedback capacitor   |  |  |  |
| C10                      | 0603     | 1 nF                         | 1 nF                                  | ±10%                       | IFA feedback capacitor   |  |  |  |
| C11                      | 0603     | 1 nF                         | 1 nF                                  | ±10%                       | IFA feedback capacitor   |  |  |  |
| C12                      | 0603     | 1.5 pF                       | 1.5 pF                                | ±5%                        | DEMOD phase-shift capacitor  |  |  |  |
| C13                      | 0603     | 680 pF                       | 680 pF                                | ±10%                       | DEMOD coupling capacitor   |  |  |  |
| CP                       | 0805     | 10 – 12 pF                   | 10 –12 pF                             | ±5%                        | CERRES tuning capacitor  |  |  |  |
| C14                      | 0805     | 10 – 47 pF                   | 10 – 47 pF                            | ±5%                        | demodulator output low-pass capacitor, depending on data rate                |  |  |  |
| C15                      | 0805     | 10 – 47 pF                   | 10 – 47 pF                            | ±5%                        | demodulator output low-pass capacitor, depending on data rate                |  |  |  |
| C16                      | 0603     | 1.5 nF                       | 1.5 nF                                | ±10%                       | RSSI output low-pass capacitor   |  |  |  |
| CB1 to CB5<br>CB7 to CB8 | 0603     | 330 pF                       | 330 pF                                | ±10%                       | blocking capacitor for VCC   |  |  |  |
| CB6                      | 0805     | 33 nF                        | 33 nF                                 | ±10%                       | blocking capacitor for VCC   |  |  |  |
| R1                       | 0805     | 10 kΩ                        | 10 kΩ                                 | ±10%                       | loop filter resistor   |  |  |  |
| R2                       | 0805     | 390 Ω                        | 390 Ω                                 | ±5%                        | CERFIL output matching resistor  |  |  |  |
| L1                       | 0603     | 12 nH                        | 18 nH                                 | ±5%                        | Inductor, to match SAW filter  |  |  |  |
| L2                       | 0603     | 12 nH                        | C=220 pF                              | ±5%                        | Inductor (capacitor), to match SAW filter                                    |  |  |  |
| L3                       | 0603     | 6.8 nH                       | 6.8 nH                                | ±5%                        | LNA output tank inductor   |  |  |  |
| L4                       | 0805     | 100 nH                       | 100 nH                                | ±5%                        | IF1 tank inductor  |  |  |  |
| L5                       | 0805     | 100 nH                       | 100 nH                                | ±5%                        | IF1 tank inductor  |  |  |  |
| L_OPT                    | 1006     | NIP                          | NIP                                   | ±5%                        | demodulator phase shift inductor, only required at FSK/FM with LC resonator  |  |  |  |
| C_OPT                    | 3mm      | NIP                          | NIP                                   | ±5%                        | demodulator phase shift capacitor, only required at FSK/FM with LC resonator |  |  |  |
| R_Q                      | 0805     | NIP                          | NIP                                   | ±5%                        | optional lower-Q resistor, only<br>required at FSK/FM with LC resonator      |  |  |  |
| C_RO                     | 0805     | 330 pF                       | 330 pF                                | ±5%                        | optional capacitor<br>to couple external RO signal                           |  |  |  |
| XTAL                     | HC49     | 25.22353 MHz                 | 26.59706 MHz                          | ±25ppm calibr.             | fundamental-mode crystal, $C_{load} = 10 \text{ pF}$                         |  |  |  |
|                          | SMD      | @ RF = 868.3 MHz             | @ RF = 915 MHz                        | ±30ppm temp.               | to 15pF, $C_{0, max} = 7 \text{ pF}$ , $R_{m, max} = 50 \Omega$              |  |  |  |
| SAWFIL                   | QCC8C    | B3570                        |                                       | <b>D</b>                   | low-loss SAW filter from EPCOS   |  |  |  |
|                          |          | $(f_0 = 868.30 \text{ MHz})$ | Doctor                                | B <sub>3dB</sub> = 1.7 MHz | 4  |  |  |  |
|                          |          |                              | B3569<br>(f <sub>0</sub> = 914.50MHz) | B <sub>3dB</sub> = 25 MHz  |  |  |  |  |
| CERFIL                   | Leaded   | SFE10.7MFP                   | SFE10.7MFP                            | TBD                        | ceramic filter from Murata   |  |  |  |
|                          | type     | @ $B_{IF2} = 40 \text{ kHz}$ | @ $B_{IF2} = 40 \text{ kHz}$          |                            |  |  |  |  |
|                          | SMD      | SFECV10.7MJS-A               | SFECV10.7MJS-A                        | ±40 kHz                    | 1  |  |  |  |
|                          | type     | @ B <sub>IF2</sub> = 150 kHz | @ B <sub>IF2</sub> = 150 kHz          |                            |  |  |  |  |
| CERRES                   | SMD type | CDACV10.7MG18-A              | CDACV10.7MG18-A                       |                            | ceramic demodulator tank, not required                                       |  |  |  |
|                          |          | Murata                       | Murata                                |                            | at FSK/FM with LC resonator  |  |  |  |

NIP - not in place, may be used optionally



# *3 ASK Application Circuits*

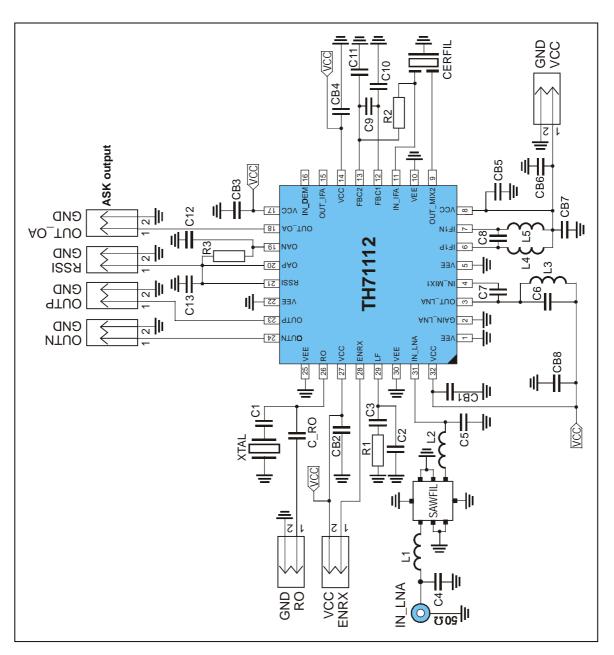
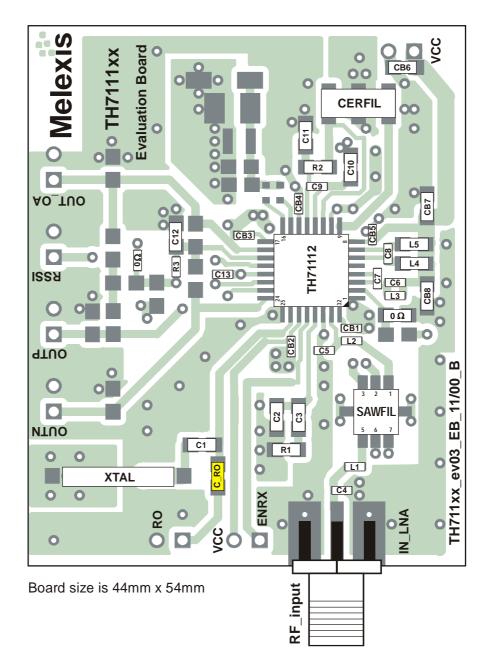


Fig. 3: Circuit diagram for ASK reception



#### 3.1 PCB Top View for ASK Reception



#### Board layout data in Gerber format is available



### 3.2 Board Component Values for ASK (Fig. 3)

|             | Value  |  |   |  |  |  |
|-------------|--|--|---|--|--|--|
| Size        | Value  | Value  | Tolerance   | Description  |  |  |
| 0120        | @ 868.3 MHz  | @ 915 MHz  | Tolerance   |  |  |  |
| 0805        | 15 pF  | 15 pF  | ±10%  | crystal series capacitor   |  |  |
| 0805        | NIP  | NIP  | ±10%  | optional loop filter capacitor   |  |  |
| 0805        | 1 nF   | 1 nF   | ±10%  | loop filter capacitor  |  |  |
| 0603        | 4.7 pF   | NIP  | ±5%   | capacitor to match to SAW filter input   |  |  |
| 0603        | 2.7 pF   | NIP  | ±5%   | capacitor to match to SAW filter output  |  |  |
| 0603        | NIP  | NIP  | ±5%   | LNA output tank capacitor  |  |  |
| 0603        | 1.2 pF   | 0.47 pF  | ±5%   | MIX1 input matching capacitor  |  |  |
| 0603        | 22 pF  | 22 pF  | ±5%   | IF1 tank capacitor   |  |  |
| 0805        | 33 nF  | 33 nF  | ±10%  | IFA feedback capacitor   |  |  |
| 0603        | 1 nF   | 1 nF   | ±10%  | IFA feedback capacitor   |  |  |
| 0603        | 1 nF   | 1 nF   | ±10%  | IFA feedback capacitor   |  |  |
| 0805        | 1 nF to 100 nF   | 1 nF to 100 nF   | ±10%  | ASK data slicer capacitor, depending on data rate  |  |  |
| 0603        | 1.5 nF   | 1.5 nF   | ±10%  | RSSI output low-pass capacitor   |  |  |
| 0603        | 330 pF   | 330 pF   | ±10%  | blocking capacitor for VCC   |  |  |
| 0805        | 33 nF  | 33 nF  | ±10%  | blocking capacitor for VCC   |  |  |
| 0805        | 10 kΩ  | 10 kΩ  | ±10%  | loop filter resistor   |  |  |
| 0805        | 390 Ω  | 390 Ω  | ±5%   | CERFIL output matching resistor  |  |  |
| 0603        | 100 kΩ   | 100 kΩ   | ±5%   | ASK data slicer resistor, depending on data rate   |  |  |
| 0603        | 12 nH  | 18 nH  | ±5%   | Inductor, to match SAW filter  |  |  |
| 0603        | 12 nH  | C=220 pF   | ±5%   | Inductor (capacitor), to match SAW filter  |  |  |
| 0603        | 6.8 nH   | 6.8 nH   | ±5%   | LNA output tank inductor   |  |  |
| 0805        | 100 nH   | 100 nH   | ±5%   | IF1 tank inductor  |  |  |
| 0805        | 100 nH   | 100 nH   | ±5%   | IF1 tank inductor  |  |  |
| 0805        | 330 pF   | 330 pF   | ±5%   | optional capacitor<br>to couple external RO signal   |  |  |
| HC49<br>SMD | 25.22353 MHz<br>@ RF = 868.3 MHz   | 26.59706 MHz<br>@ RF = 915 MHz   | ±25ppm calibr.<br>±30ppm temp.  | fundamental-mode crystal, $C_{load}$ = 10 pF to 15pF, $C_{0, max}$ = 7 pF, $R_{m, max}$ = 50 $\Omega$  |  |  |
| QCC8C       | B3570<br>(f <sub>0</sub> = 868.30 MHz)   |  | B <sub>3dB</sub> = 1.7 MHz  | low-loss SAW filters from EPCOS  |  |  |
| Ī           |  | B3569  |   | ]  |  |  |
|             |  | $(f_0 = 914.50 MHz)$   | $B_{3dB} = 25 \text{ MHz}$  |  |  |  |
| Leaded      | SFE10.7MFP   | SFE10.7MFP   | TBD   | ceramic filters from Murata  |  |  |
| type        | @ B <sub>IF2</sub> = 40 kHz  | @ B <sub>IF2</sub> = 40 kHz  |   |  |  |  |
| SMD<br>type | SFECV10.7MJS-A<br>@ Bira = 150 kHz   | SFECV10.7MJS-A<br>@ Bira = 150 kHz   | ±40 kHz   |  |  |  |
|             | 0805<br>0805<br>0603<br>0603<br>0603<br>0603<br>0603<br>0805<br>0603<br>0603<br>0603<br>0603<br>0805<br>0805<br>0805<br>0805<br>0805<br>0805<br>0603<br>0603<br>0603<br>0603<br>0603<br>0603<br>0603<br>06 | 0805         NIP           0805         1 nF           0603         4.7 pF           0603         2.7 pF           0603         1.2 pF           0603         1.2 pF           0603         22 pF           0805         33 nF           0603         1 nF           0603         1 nF           0603         1.5 nF           0603         330 pF           0603         10 kΩ           0805         390 Ω           0603         12 nH           0603         12 nH           0603         12 nH           0603         12 nH           0603         100 nH           0805         330 pF           0805         100 nH           0805         100 nH           0805         330 pF           0805         100 nH           0805         330 pF           0805         00 | 0805         NIP         NIP           0805         1 nF         1 nF           0603         4.7 pF         NIP           0603         2.7 pF         NIP           0603         2.7 pF         NIP           0603         1.2 pF         0.47 pF           0603         1.2 pF         0.47 pF           0603         22 pF         22 pF           0805         33 nF         33 nF           0603         1 nF         1 nF           0603         1 nF         1 nF           0603         1 nF to 100 nF         1 nF to 100 nF           0603         1 nF to 100 nF         1 nF to 100 nF           0603         1 nF to 100 nF         1 nF to 100 nF           0603         1.5 nF         1.5 nF           0603         330 pF         330 pF           0805         390 Ω         390 Ω           0805         100 kΩ         100 kΩ           0603         12 nH         18 nH           0603         12 nH         100 nH           0805         100 nH         100 nH           0805         100 nH         100 nH           0805         100 nH         000 | 0805         NIP         NIP         H 10%           0805         1 nF         1 nF         ±10%           0805         1 nF         1 nF         ±10%           0603         4.7 pF         NIP         ±5%           0603         2.7 pF         NIP         ±5%           0603         1.2 pF         0.47 pF         ±5%           0603         22 pF         22 pF         ±5%           0603         22 pF         22 pF         ±5%           0603         1 nF         1 nF         ±10%           0603         1 nF         1 nF         ±10%           0603         1 nF to 100 nF         1 nF to 100 nF         ±10%           0603         1.5 nF         1.5 nF         ±10%           0603         330 pF         330 pF         ±10%           0805         10 kΩ         10 kΩ         ±10%           0805         10 kΩ         10 kΩ         ±10%           0805         100 kΩ         100 kΩ         ±5%           0603         12 nH         18 nH         ±5%           0603         12 nH         C=220 pF         ±5%           0603         100 nH         100 n |  |  |

NIP - not in place, may be used optionally



# 4 Package Dimensions

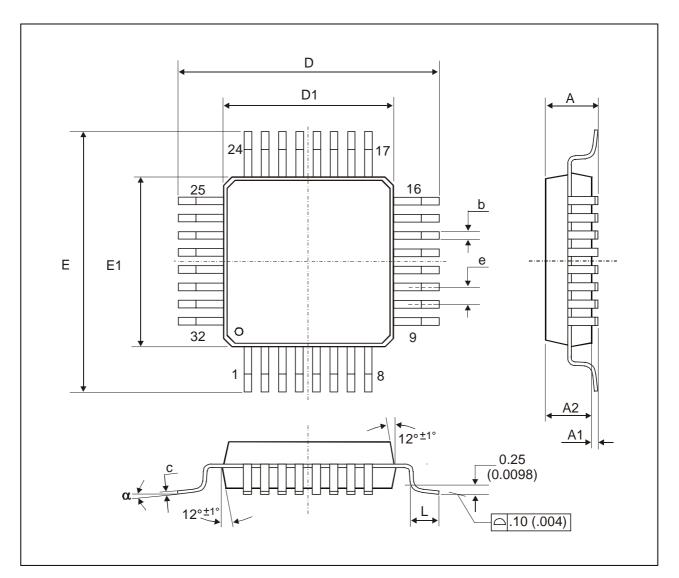


Fig. 4: LQFP32 (Low profile Quad Flat Package)

| All Dimension in mm, coplanaríty < 0.1mm    |        |       |       |       |       |       |       |        |       |    |
|---|--------|-------|-------|-------|-------|-------|-------|--------|-------|----|
|   | E1, D1 | E, D  | Α     | A1    | A2    | е     | b     | С      | L     | α  |
| min   | 7.00   | 0.00  | 1.40  | 0.05  | 1.35  | 0.0   | 0.30  | 0.09   | 0.45  | 0° |
| max   | 7.00   | 9.00  | 1.60  | 0.15  | 1.45  | 0.8   | 0.45  | 0.20   | 0.75  | 7° |
| All Dimension in inch, coplanaríty < 0.004" |        |       |       |       |       |       |       |        |       |    |
| min   | 0.070  | 0.054 | 0.055 | 0.002 | 0.053 | 0.004 | 0.012 | 0.0035 | 0.018 | 0° |
| max   | 0.276  | 0.354 | 0.063 | 0.006 | 0.057 | 0.031 | 0.018 | 0.0079 | 0.030 | 7° |



### 5 Reliability Information

Melexis devices are classified and qualified regarding suitability for infrared, vapor phase and wave soldering with usual (63/37 SnPb-) solder (melting point at 183degC). The following test methods are applied:

- IPC/JEDEC J-STD-020A (issue April 1999)
   Maisture (Define Constitution Constitution Formation Form
- Moisture/Reflow Sensitivity Classification For Nonhermetic Solid State Surface Mount Devices
  CECC00802 (issue 1994)
- Standard Method For The Specification of Surface Mounting Components (SMDs) of Assessed Quality
  MIL 883 Method 2003 / JEDEC-STD-22 Test Method B102
- Solderability

For all soldering technologies deviating from above mentioned standard conditions (regarding peak temperature, temperature gradient, temperature profile etc) additional classification and qualification tests have to be agreed upon with Melexis.

The application of Wave Soldering for SMD's is allowed only after consulting Melexis regarding assurance of adhesive strength between device and board.

For more information on manufacturability/solderability see quality page at our website: <a href="http://www.melexis.com/">http://www.melexis.com/</a>

### 6 ESD Precautions

Electronic semiconductor products are sensitive to Electro Static Discharge (ESD). Always observe Electro Static Discharge control procedures whenever handling semiconductor products.



### 7 Disclaimer

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