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| LED | DISPI | $\mathbf{A}\mathbf{Y}$ |
|-----|-------|------------------------|

LTP-3363CKR-P **DATA SHEET**

| ITEM | <u>Description</u> | By | DATE |
|-------------|--------------------|---------|------------|
| 1 | New Spec | Reo Lin | 2011/07/15 |
| | | | |
| | | | |
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FEATURES

- *0.3 inch (7.62 mm) DIGIT HEIGHT
- *CONTINUOUS UNIFORM SEGMENTS
- ***LOW POWER REQUIREMENT**
- *EXCELLENT CHARACTERS APPEARANCE
- *HIGH BRIGHTNESS & HIGH CONTRAST
- * WIDE VIEWING ANGLE
- *** SOLID STATE RELIABILITY**
- *CATEGORIZED FOR LUMINOUS INTENSITY
- *SMD DISPLAY
- *LEAD-FREE PACKAGE (ACCORDING TO RoHS)

DESCRIPTION

The LTP-3363CKR-P is a 0.3 inch (7.62 mm) digit height dual digit 17-segment alphanumeric display. This device uses AS-AlInGaP SUPER RED LED chips (AlInGaP epi on GaAs substrate). The display has black face and white segments.

DEVICE

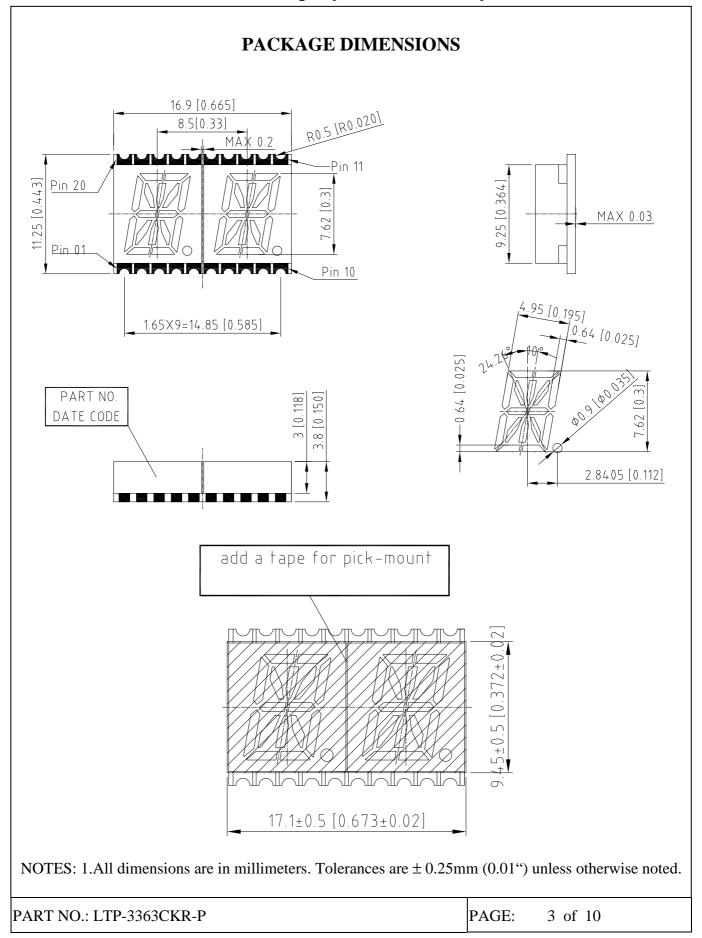
| PART NO. | DESCRIPTION | | |
|---------------|--------------------------|--|--|
| AllnGaP RED | Multiplex Common Cathode | | |
| LTP-3363CKR-P | Rt. Hand Decimal | | |

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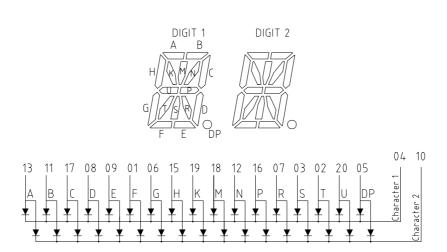
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INTERNAL CIRCUIT DIAGRAM



PIN CONNECTION

| No. | CONNECTION |
|-----|--------------------------|
| 1 | ANODE F |
| 2 | ANODE T |
| 3 | ANODE S |
| 4 | COMMON CATHODE (Digit 1) |
| 5 | ANODE DP |
| 6 | ANODE G |
| 7 | ANODE R |
| 8 | ANODE D |
| 9 | ANODE E |
| 10 | COMMON CATHODE (Digit 2) |
| 11 | ANODE B |
| 12 | ANODE N |
| 13 | ANODE A |
| 14 | NO CONNECTION |
| 15 | ANODE H |
| 16 | ANODE P |
| 17 | ANODE C |
| 18 | ANODE M |
| 19 | ANODE K |
| 20 | ANODE U |

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ABSOLUTE MAXIMUM RATING

| PARAMETER | MAXIMUM RATING | UNIT | |
|--|-------------------------------------|-------|--|
| Power Dissipation Per Segment | 70 | mW | |
| Peak Forward Current Per Segment (Frequency 1Khz, 18% duty cycle) | 90 | mA | |
| Continuous Forward Current Per Segment | 25 | mA | |
| Forward Current Derating from 25°C | 0.27 | mA/°C | |
| Operating Temperature Range | -35° C to $+105^{\circ}$ C | | |
| Storage Temperature Range -35°C to +105°C | | | |
| Soldering Conditions: 1/16 inch below seating plane for 3 seconds at 260°C | | | |

ELECTRICAL / OPTICAL CHARACTERISTICS

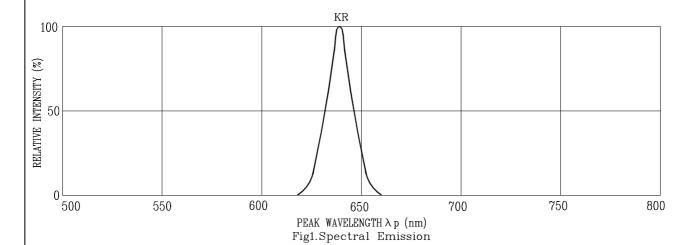
| PARAMETER | SYMBOL | MIN. | TYP. | MAX. | UNIT | TEST CONDITION |
|-----------------------------------|--------|-------|-------|------|--------|----------------------|
| Average Luminous Intensity | т., | трр | T.B.D | | المدرر | I _F =1mA |
| Per Segment | Iv | T.B.D | T.B.D | | μcd | I _F =10mA |
| Peak Emission Wavelength | λр | | 639 | | nm | I _F =20mA |
| Spectral Line Half-Width | Δλ | | 20 | | nm | I _F =20mA |
| Dominant Wavelength | λd | | 631 | | nm | I _F =20mA |
| Forward Voltage Per Segment | VF | | 2.0 | 2.6 | V | I _F =20mA |
| Reverse Current Per Segment | IR | | | 100 | μΑ | V _R =5V |
| Luminous Intensity Matching Ratio | Iv-m | | | 2:1 | | I _F =1mA |

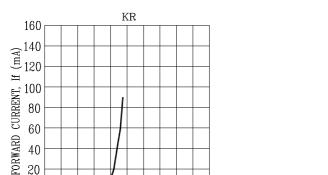
Note: Luminous intensity is measured with a light sensor and filter combination that approximates the CIE (Commision Internationale De L'Eclairage) eye-response curve.

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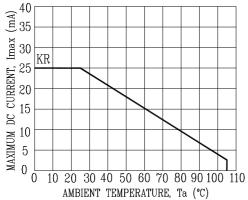
TYPICAL ELECTRICAL / OPTICAL CHARACTERISTIC CURVES

(25°C Ambient Temperature Unless Otherwise Noted)





1.0 2.0 3.0 4.0 FORWARD VOLTAGE, Vf (Volts) Fig2. Forward Current vs. Forward Voltage



AMBIENT TEMPERATURE, Ta (°C) Fig4. Maximun Allowable DC Current vs. Ambient Temperature

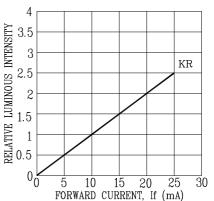
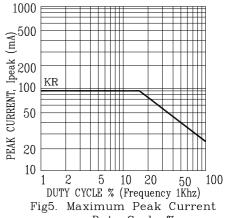


Fig3. Relative Luminous Intensity vs. DC Forward Current



vs. Duty Cycle %

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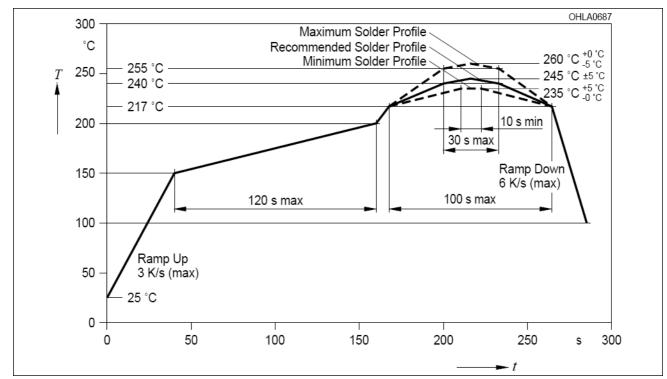


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SMT SOLDERING INSTRUCTION

(Number of reflow process shall be less than 2 times, and cooling process to normal temperature is required between the first and the second soldering process)



Note:

1. Recommended soldering condition:

| Reflow Soldering (Two times only) | | Soldering Iron (One time only) | | |
|-----------------------------------|--------------|--------------------------------|------------|--|
| Pre-heat: | 120~150°C. | Temperature | 300°C Max. | |
| Pre-heat time: | 120sec. Max. | Soldering time | 3sec. Max. | |
| Peak temperature: | 260°C Max. | | | |
| Soldering time: | 5sec. Max. | | | |

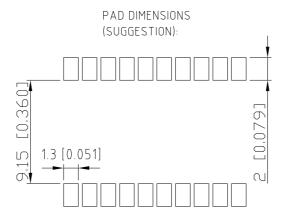
2. Number of reflow process shall be less than 2 times, and cooling process to normal temperature is required between the first and the second soldering process.

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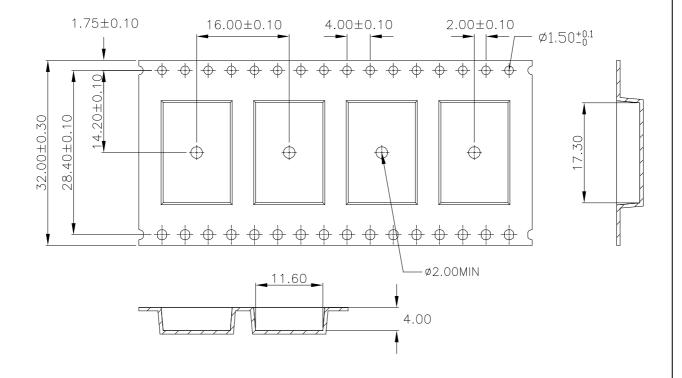
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RECOMMENDED SOLDERING PATTERN (UNIT: mm)



PACKING MODE

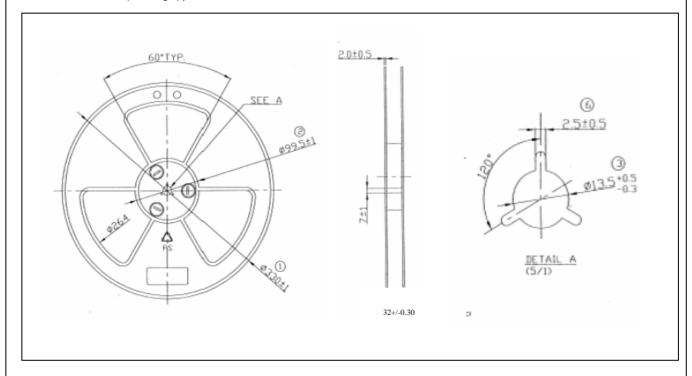


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PACKING REEL DIMENSIONS

NOTE: packing qty 950 PCS/REEL



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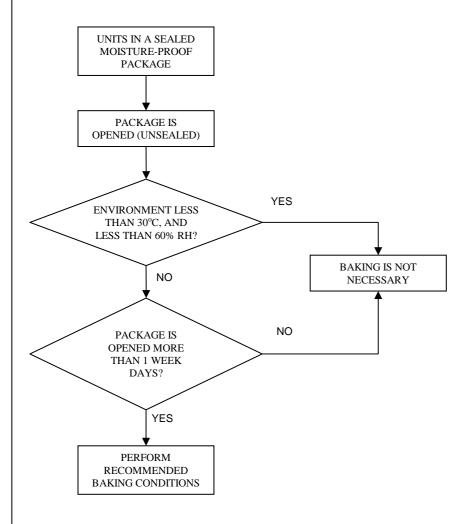
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Moisture Proof Packaging

All N/D SMD displays are shipped in moisture proof package. The displays should be stored at 30°C or less and 90% RH or less. Once the package opened, moisture absorption begins.



Baking Conditions

If the parts are not stored in dry conditions, they must be baked before reflow to prevent damage to the parts.

| Package | Temperature | Time |
|---------|-------------|----------|
| In Reel | 60°C | ≥48hours |
| In Bulk | 100°C | ≧4hours |
| | 125°C | ≥2hours |

Baking should only be done once.

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|-------------------------|-------|----------|--|
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