



NOTE:
CIRCLED DIMENSIONS ARE CRITICAL TO FUNCTION AND FIT.
IN PROCESS INSPECTION IS REQUIRED FOR THESE DIMENSIONS.

DWG NO: 0097-0983	
REVISIONS	
MOVED "D" LANCES DOWN .020" MS 07-13-00	02
ECO-E2719 UPDATED DRAWING PER WHS DRAWING. FAK 02-05-02 EWS 02-05-02	03
ECO# AZ111352 DG 4-01-11 .084 WAS .080, .048 WAS .050, .450 WAS .447, INSPECTION NOTE	04

MATERIAL: .006 ±.0002 x .?? ±.00? ALLOY 25 BECU 1/4H (TD01)	TOLERANCES NOT SHOWN	
	DECIMAL 2 PL'S ± .01	
	DECIMAL 3 PL'S ± .005	
HEAT TREAT: TO DPH 353 MIN USING A 500 GRAM LOAD	ANGULAR ± 3°	
THICKNESS AFTER: X X	THIRD ANGLE PROJECTION	
FINISH: BRIGHT TIN PER MIL-T-10727 .0002" ± .0001"	UNITS: INCH [MM]	SCALE: 15:1
CAD MAINTAINED DRAWING. MANUAL CHANGES UNAUTHORIZED. ©		

APPROVED By Dan Green at 6:15 pm, Apr 01, 2011		DRAWN BY: PVH DATE: 06/22/99	
Laird TECHNOLOGIES		CHECKED: LP DATE: 07/19/99	
CARD GUIDE CLIP-ON		APPROVED: PVH DATE: 07/19/99	
REF. DWG. NO.		DWG. NO. 0097-0983	
		SHEET 1 OF 1	
		REV 04	