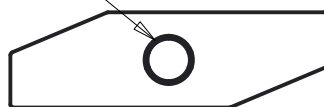


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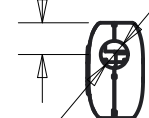
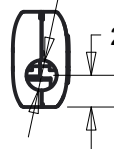
SHT 1.1

 $\varnothing 0,60 \pm 0,05$ 

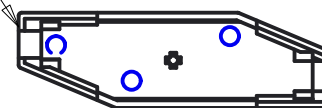
MICBOX COVER

 3.70 ± 0.15 3.60 ± 0.20 

MICBOX CASE

 2.10 ± 0.15  1.80 ± 0.15
(EARPHONE SIDE) 21.05 ± 0.20 6.30 ± 0.20 $\varnothing 2.00 \pm 0.05$ 2.10 ± 0.15 

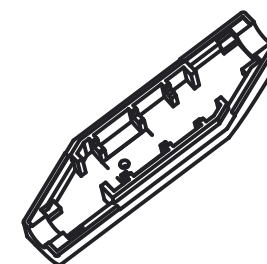
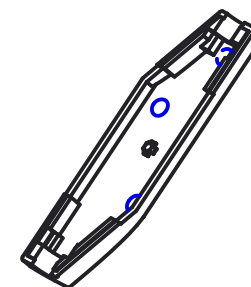
EARPHONE SIDE



COVER



CASE



NOTE:

1. CABLE NOMINAL OD 1.5mm. MAX 2.1mm.

2. SEE SHEET 1.2 FOR ASSEMBLY REFERENCE INSTRUCTIONS.

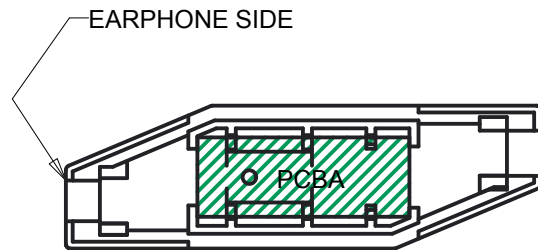
DIMENSIONS IN MILLIMETERS [INCHES]

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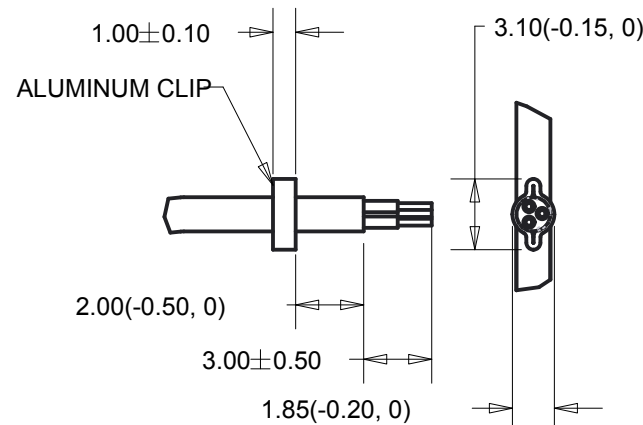
Revision	C.O. #	Implementation Date	RELEASE LEVEL	REVISION
			DESIGN	1
SCALE: 2:1			DR. BY	DATE
DO NOT SCALE DRAWING			G.N	4.8.14
TITLE: MICBOX COVER AND CASE			CK. BY	DATE
OUTLINE DRAWING			---	---
TC-32485-000			APP. BY	DATE
SHT 1.1			---	---

TC-32485-000

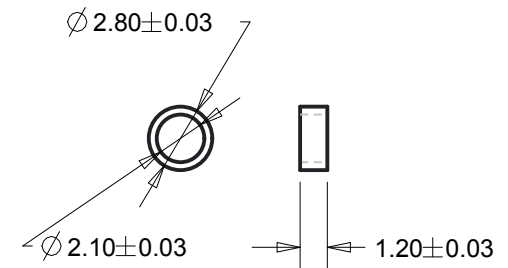
SHT 1.2



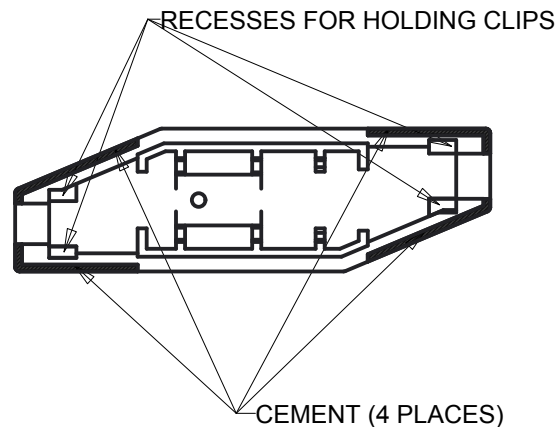
PCBA POSITION
IN MIC BOX CASE



END OF CABLE



ALUMINUM CLIP
BEFORE CRIMPED



CEMENT AND AL CLIP POSITIONS
INSIDE OF MICBOX CASE

1. CABLE, CLIP, AND PCBA SHOWN FOR ASSEMBLY REFERENCE ONLY.
2. CONTACT KNOWLES FOR REFERENCE 3D MODEL.
3. ASSEMBLY INSTRUCTIONS
 - a. ASSEMBLE CABLES TO PCB.
 - b. POSITION PCB IN CASE POCKET.
 - c. POSITION CABLE WITH CRIMP CLIPS IN RECESSES SHOWN.
 - d. APPLY CEMENT WHERE INDICATED. SUGGEST LOCTITE 438 CEMENT.
 - e. ASSEMBLE COVER ONTO CASE. COVER, CASE, AND CABLE CLIPS TO BE SECURED BY CEMENT.

DIMENSIONS IN MILLIMETERS [INCHES]

KNOWLES ELECTRONICS
ITASCA, ILLINOIS U.S.A.

Revision	C.O. #	Implementation Date	RELEASE LEVEL	REVISION
			DESIGN	1
SCALE: 3:1			DR. BY	DATE
DO NOT SCALE DRAWING			G.N	4.8.14
TITLE: MICBOX ASSEMBLY REFERENCE			CK. BY	DATE
OUTLINE DRAWING			---	---
			APP. BY	DATE
			---	---

TC-32485-000

SHT 1.2

TC-32485-000			KNOWLES ELECTRONICS			TC-32485-000			
Sheet 4.1			ITASCA, ILLINOIS U.S.A.			Sheet 4.1			
Dr. By Date			Subject:			Revision			
G.N 4.8.14			MICBOX COVER AND CASE			1			
Ch. --- ---						Release Level			
App. --- ---						DESIGN			
COL. 1			2	3		4		Item No.	Line No.
Part or Dwg. no.			Tot. Req.	Nomenclature:		Applicable Specs or Remarks			
TC-129-001			100	MICBOX CASE				1	1
TC-234-001			100	MICBOX COVER				2	2
REVISION	TC-32485-000 Sheet 4.1 PROPRIETARY NOTE: THIS DOCUMENT CONTAINS INFORMATION WHICH IS THE PROPRIETARY PROPERTY OF KNOWLES ELECTRONICS, LLC. OR ITS AFFILIATED ENTITIES. IT IS ISSUED IN STRICT CONFIDENCE AND SHALL NOT BE REPRODUCED, COPIED, USED, OR DISCLOSED TO ANY THIRD PARTY PARTIALLY OR WHOLLY IN ANY MANNER WITHOUT PRIOR WRITTEN PERMISSION OF, AND MUST BE RETURNED UPON REQUEST BY, KNOWLES ELECTRONICS, LLC.								