

APPLICATION TOOLING

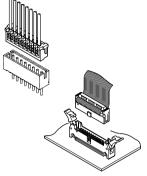
ID tools and machines

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The arrow mark indocates the press that is applicable to the applicator.

Auto. ID machines for discrete wires **BCD-M5BP**





ID applicator for discrete wires and jumper wires H2 series

ID applicator for 1.27mm(.050") pitch ribbon cables HID series

ID applicator for discrete wires and jumper wires

Pneumatic press

Versatile press applicable to

Weight: Approx. 16kg(35lb)

Dies: Applicator replacement

• Dimensions: (W x L x H)141 x 252 x 301mm

(5.6" x 9.9" x 11.9")

Air pressure: 490 to 690 kPa (5 to 7 kgf/sq.cm)

when air pressure is 490 kPa (5 kgf/sq.cm)

Note: For the HR connectors, please use AP-2H

press that provides bigger pressure output.

Strokes: 50 max./minute
 Pressure output: Approx. 3.8kN (390 kgf)

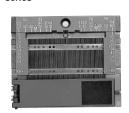
Operation method: Air-operated foot valv

arious ID applicators

Specifications

AP-2

ID applicator for 1.27mm(.050") pitch ribbon cables



Auto. ID machines for shielded wires



Auto, ID machines for 2.5 mm (.098")

& 2.0 mm (.079") pitch jumper wires

ID applicator for discrete wires MKD-LP



Hand press

HPD-M2A HPD-M2A-HID



Specifications

. Dimensions: (W x L x H)130 x 280 x 383mm Weight: Approx. 7kg(15 lb)

Note: The difference between the HPD-M2A and the HPD-M2A-HID is the main shaft. HPD-M2A is for the H2A series applicators HPD-M2A-HID is for the HID series

Pneumatic press





Versatile press applicable to various ID applicators.

Specifications Dimensions: (W x I x H)

(7.2" x 11.9" x 19.3") Weight: Approx. 30kg(66 lb)

Air pressure: 490 to 690 kPa (5 to 7 kgf/sq.cm) Strokes: 50 max./minute

Pressure output: Approx. 7.5kN (Approx. 760 kgf)where

air pressure is 490 kPa (5 kgf/sq.cm) Operation method: Air-operated foot valve

Dies: Applicator replacement

Pneumatic press

AP-2D

Pneumatic press for 1.27mm(.050") ribbon cable connectors. Operation is easy and safe as the connector and cable can be set while the sliding applicator is drawn out of the terminating section.



Specifications

 Dimensions: (W x L x H)141 x 252 x 301mm (5.6" x 9.9" x 11.9")

Weight: Approx. 16kg(35lb)

Air pressure: 490 to 686 kPa (5 to 7 kgf/sq.cm)

Strokes: 50 max./minute

 Applicable connectors: JST's RA, RC & RX connectors Pressure output: Approx. 3.8kN (Approx. 390 kgf)

when air pressure is 490 kPa (5 kgf/sq.cm)

 Operation method: Air-operated foot valve · Dies: Applicator replacement



Auto. ID machines for multi-harnesses CAM-M12B



Pneumatic press



Note: MKD-LP applicators are not applicable to the connectors with glass-filled nylon housings i.e. 12 to 15-circuit DD/DS connectors and 13 to 16-circuit KR connectors.

- Dimensions: (WXLXH)95X515X203mm (3.7"X20.3"X8.0")
- Weight: Approx. 6.5kg(14lb)

Pneumatic press

- Applicable press: AP-K2N
- Applicable connectors: JST'S connectors for discrete wires

MP-2A

Simple and compact pneumatic press without electrically controlled unit Specifications

- Dimensions: (WXLXH)180X150X250mm (7.1"X5.9"X9.8")
- Weight: Approx. 10kg(22lb) Air pressure: 490 to 690kPa (5 to 7kgf/sq.cm)
- Dies: Dies-Main body integrated Strokes: 50 max./minute

Optional: Control unit for pneumatic presses

The filter regulator & pressure switch help to make reliable operation even under the air condition is not stable. Light and compact.

Specifications

- Dimensions: (W x L x H)200 x 300 x 230mm(7.9" x 11.8" x 9.1")
- Weight: Approx. 5kg(11 lb)
- Power source: 100/115/220/240V AC, single-phase, 50/60 Hz
- Air pressure: 490 to 686 kPa (5 to 7 kgf/sq.cm) · Accessories: Foot switch, power cord



Pistol tool for discrete wires and jumper wires





Specifications

- Dimensions: (W x L x H)23 x 135 x 175mm (.9" x 5.3" x 6.9")
- Weight: 270g(1lb)
- Dies: Head adaptor (IDH series)
- Compact, light and maintenance free. No



ID TOOLS

ID TOOLS

		Hand press: HPD-M2A Pneumatic press: AP-2 or AP-2H	Hand press: HPD-M2A	Hand press: HPD-M2A-HID	Pneumatic press: AP-2H Electric press: AP-K2N	
		Applicator	Applicator	Applicator	Pitch-feeding applicator	
		H2A series	H2 series	HID series	MKD-LP with die set	
Connector				-		
Pitch mm(in.)	Series					
0.8(.031)	SUR	H2A-SUR	H2-SUR30ED-X	-	_	
1.0(.039)	SR	H2A-SR	H2-SR20ED-X	_	_	
	SSR	H2A-SSR	H2-SSR20ED-X	-	_	
	ASR	H2A-ASR	H2-ASR20ED-X	_	_	
	CZ	H2A-CZ	H2-CZ20ED-X	_	-	
1.5(.059)	ZR	H2A-ZR	H2-ZR20ED-X	_	MKD-LP + MKD-DS-ZR	
	ZA	H2A-ZA	H2-ZA20ED-X	_	MKD-LP + MKD-DS-ZA	
	KR (Note 3)	H2A-KR/XR	H2-KR/XR20ED-X	_	MKD-LP + MKD-DS-KR (Note 1)	
	KRD	H2A-KRD	H2-KRD20DD-Y	_	_	
	CK (Note 4)	H2A-KR/XR	H2-KR/XR20ED-X	_	_	
2.0(.079)	CR	H2A-CR	H2-CR20ED-X	_	_	
	DR	H2A-DR	H2-DR20ED-X	_	MKD-LP + MKD-DS-DR	
	DA	H2A-DA	H2-DA20ED-X	_	MKD-LP + MKD-DS-DA	
	DD	H2A-DD/DS	H2-DD/DS20ED-X	_	MKD-LP + MKD-DS-DD/DS (Note 1)	
	DS	HZA-DD/D3				
	NR	H2A-NR	H2-NR20ED-X	-	MKD-LP + MKD-DS-NR	
2.5(.098)	NRD	H2A-NRD	H2-NRD20DD-Y	_	MKD-LP + MKD-DS-NRD (Note 2)	
	HR	H2A-HR	H2-HR20ED-X	_	MKD-LP + MKD-DS-HR	
	DB	H2A-DB	H2-DB20ED-X	_	MKD-LP + MKD-DS-DB/DC	
	DG	H2A-DG	-	_	MKD-LP + MKD-DS-DG	
	BR	H2A-BR	H2-BR20ED-X	_	MKD-LP + MKD-DS-BR	
2.54(.100)	RA	_	I	HID-RA/RX	_	
	RC	-	-	HID-RC	-	
	RX	-	-	HID-RA/RX	_	
3.96(.156)	VR	H2A-VR	H2-VR15DD-Y	_	MKD-LP + MKD-DS-VR (Note 2)	
Ribbon cable cutter		-	-	HID-FC	_	

Note 1: MKD-LP applicators are not applicable to the connectors with glass-filled nylon housings i.e. 12 to 15-circuit DD/DS connectors and 13 to 16-circuit KR connectors.

- 16-circuit KR connectors.
 2: End-connection only (not through processing)
 3: ID tools for the standard KR series connectors are not applicable to the ()KR-4K-** connectors. For ()KR-4K-**, use the tools for the CR series connectors.
 4: ID tools for the standard CK series connectors are not applicable to the ()CK-6H-** connectors. For ()CK-6H-**, use the tools for the KR/XR series connectors.

Pneumatic press: AP-2H Electric press: AP-K2N	Pneumatic press: AP-2D	Pistol tool: IDB-12			
Applicator	Applicator	Head adaptor			
MKD-LR with die set	FP series	IDH series			
			Connector		
			Series	Pitch mm(in.)	
_	_	_	SUR	0.8(.031)	
_	_	_	SR		
_	_	_	SSR	1.0(.039)	
_	_	_	ASR	1 ` 1	
-	-	_	CZ		
_	-	IDH-ZR12	ZR	1.5(.059)	
_	_	_	ZA		
MKD - LR + MKD-LR-DS-KR	_	IDH-KR12	KR(Note3)		
-	-	-	KRD	1	
-	_	_	CK(Note4)	2.0(.079)	
I	_	_	CR		
I	_	IDH-DR12	DR		
MKD - LR + MKD-LR-DS-DA	_	IDH-DA12	DA		
_	-	IDH-DD/DS12	DD		
_			DS		
_	_	IDH-NR12	NR		
_	_	_	NRD	2.5(.098)	
MKD - LR + MKD-LR-DS-HR	_	IDH-HR12	HR		
MKD - LR + MKD-LR-DS-DB	_	IDH-DB/DC12	DB		
_	_	_	DG		
-	_	_	BR		
_	FCD-DS FP2-RA/RX	_	RA	2.54(.100)	
_	FCD-DS FP2-RC	_	RC		
	FCD-DS FP2-RA/RX	_	RX		
_	-	IDH-VR12	VR	3.96(.156)	
_	-	_	Ribbon	able cutter	

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