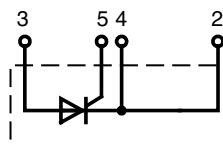


High Power Single Thyristor Modules

$$\begin{aligned} I_{\text{FRMS}} &= 750 \text{ A} \\ I_{\text{FAVM}} &= 464 \text{ A} \\ V_{\text{RRM}} &= 2000\text{-}2200 \text{ V} \end{aligned}$$

V_{RSM} V	V_{RRM} V	Type
2100	2000	MCO 450-20io1
2300	2200	MCO 450-22io1



 E72873

Symbol	Conditions	Maximum Ratings	
I_{TRMS}	$T_{\text{VJ}} = T_{\text{VJM}}$ 180° sine	$T_{\text{C}} = 25^{\circ}\text{C}$	750 A
I_{TAV}		$T_{\text{C}} = 85^{\circ}\text{C}$	464 A
I_{TSM}	$T_{\text{VJ}} = 45^{\circ}\text{C};$ $V_{\text{R}} = 0$	$t = 10 \text{ ms}$ (50 Hz)	15000 A
		$t = 8.3 \text{ ms}$ (60 Hz)	16000 A
	$T_{\text{VJ}} = T_{\text{VJM}};$ $V_{\text{R}} = 0$	$t = 10 \text{ ms}$ (50 Hz)	13000 A
		$t = 8.3 \text{ ms}$ (60 Hz)	14400 A
I^2t	$T_{\text{VJ}} = 45^{\circ}\text{C};$ $V_{\text{R}} = 0$	$t = 10 \text{ ms}$ (50 Hz)	1 125 000 A ² s
		$t = 8.3 \text{ ms}$ (60 Hz)	1 062 000 A ² s
	$T_{\text{VJ}} = T_{\text{VJM}};$ $V_{\text{R}} = 0$	$t = 10 \text{ ms}$ (50 Hz)	845 000 A ² s
		$t = 8.3 \text{ ms}$ (60 Hz)	813 000 A ² s
$(di/dt)_{\text{cr}}$	$T_{\text{VJ}} = T_{\text{VJM}};$ $f = 50 \text{ Hz}; t_{\text{p}} = 200 \mu\text{s};$	repetitive, $I_{\text{T}} = 960 \text{ A}$	100 A/ μs
	$V_{\text{D}} = \frac{2}{3} V_{\text{DRM}};$ $I_{\text{G}} = 1 \text{ A};$ $di_{\text{G}}/dt = 1 \text{ A}/\mu\text{s}$	non repetitive, $I_{\text{T}} = I_{\text{TAVM}}$	500 A/ μs
$(dv/dt)_{\text{cr}}$	$T_{\text{VJ}} = T_{\text{VJM}};$ $V_{\text{D}} = \frac{2}{3} V_{\text{DRM}};$ $R_{\text{GK}} = \infty;$ method 1 (linear voltage rise)		1000 V/ μs
P_{GM}	$T_{\text{VJ}} = T_{\text{VJM}};$ $t_{\text{p}} = 30 \mu\text{s}$ $I_{\text{T}} = I_{\text{T(AV)M}};$ $t_{\text{p}} = 500 \mu\text{s}$		120 W 60 W
P_{GAV}			30 W
V_{RGM}			10 V
T_{VJ}			-40...+130 °C
T_{VJM}			130 °C
T_{stg}			-40...+125 °C
V_{ISOL}	50/60 Hz, RMS $t = 1 \text{ min}$		3000 V~
	$I_{\text{ISOL}} \leq 1 \text{ mA}$ $t = 1 \text{ s}$		3600 V~
M_{d}	Mounting torque (M6)		4.5 - 7 Nm
	Terminal connection torque (M8)		11-13 Nm
Weight	Typical including screws		650 g

Data according to IEC 60747 and refer to a single diode unless otherwise stated.

Features

- Direct Copper Bonded Al_2O_3 ceramic with copper base plate
- Planar passivated chips
- Isolation voltage 3600 V~
- UL registered
- Keyed gate/cathode twin pins

Applications

- Motor control, soft starter
- Power converter
- Heat and temperature control for industrial furnaces and chemical processes
- Lighting control
- L

Advantages

- Improved temperature & power cycling
- Reduced protection circuits

Symbol	Conditions	Characteristic Values	
		typ.	max.
I_{RRM}	$V_R = V_{RRM}$ $T_{VJ} = T_{VJM}$		40 mA
V_T	$I_T = 600$ A $T_{VJ} = 25^\circ\text{C}$		1.15 V
V_{T0}	For power-loss calculations only		0.77 V
r_t	$T_{VJ} = T_{VJM}$		0.42 mΩ
V_{GT}	$V_D = 6$ V $T_{VJ} = 25^\circ\text{C}$		2 V
	$T_{VJ} = -40^\circ\text{C}$		3 V
I_{GT}	$V_D = 6$ V $T_{VJ} = 25^\circ\text{C}$		300 mA
	$T_{VJ} = -40^\circ\text{C}$		400 mA
V_{GD}	$V_D = \frac{2}{3} V_{DRM}$ $T_{VJ} = T_{VJM}$		0.25 V
I_{GD}			10 mA
I_L	$t_p = 30$ μs; $V_D = 6$ V $I_G = 1$ A; $di_G/dt = 1$ A/μs $T_{VJ} = 25^\circ\text{C}$		400 mA
I_H	$V_D = 6$ V; $R_{GK} = \infty$; $T_{VJ} = 25^\circ\text{C}$		300 mA
t_{gd}	$V_D = \frac{1}{2} V_{DRM}$ $I_G = 1$ A; $di_G/dt = 1$ A/μs $T_{VJ} = 25^\circ\text{C}$		2 μs
t_q	$V_D = \frac{2}{3} V_{DRM}$ $dv/dt = 50$ V/μs; $-di/dt = 10$ A/μs $I_T = 500$ A; $V_R = 100$ V; $t_p = 200$ μs $T_{VJ} = T_{VJM}$	350	μs
R_{thJC}	DC current		0.072 K/W
R_{thJK}	DC current		0.096 K/W
d_S	Creeping distance on surface		12.7 mm
d_A	Creepage distance in air		9.6 mm
a	Maximum allowable acceleration		50 m/s ²

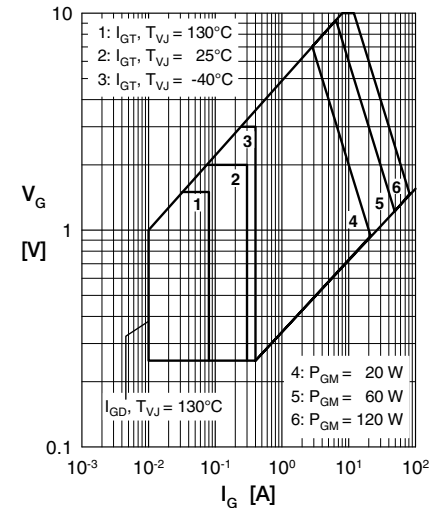


Fig. 1 Gate trigger characteristics

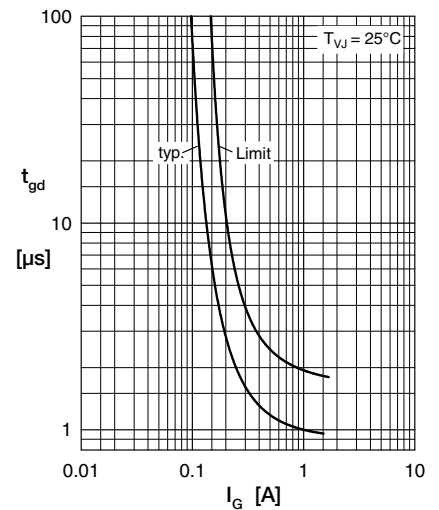


Fig. 2 Gate trigger delay time

The technical drawing consists of two views of a mechanical component:

- Front View (Top):** Shows a rectangular base with a total width of 92 mm and a height of 52⁺⁰_{-1,4} mm. The main body has a height of 49 mm. Two M8 x20 screws are shown securing the top surface.
- Top View (Bottom):** Shows the plan of the component with a length of 80 mm and a width of 50 mm. It features four circular holes (two on each long side) and two rectangular slots labeled 2 and 3. Dimensions include 22.5 mm from the left edge to the center of slot 2, 35 mm between the centers of slots 2 and 3, and 28.5 mm from the center of slot 3 to the right edge. A 6.2 mm dimension indicates the distance from the bottom edge to the center of the leftmost hole. On the right side, there are additional features with dimensions 4, 5, 6, and 7, and a total width of 38 mm for the rightmost section.

Type ZY 180L (L = Left for pin pair 4/5) } UL 758, style 3751
Type ZY 180R (R = Right for pin pair 6/7) }

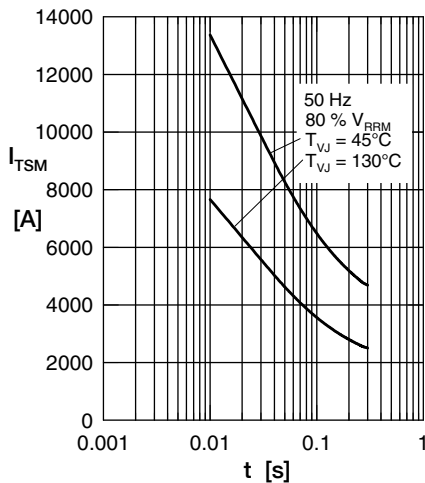


Fig. 3 Surge overload current
 I_{TSM} : Crest value, t : duration

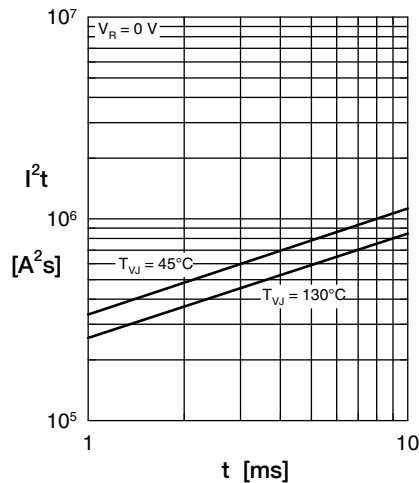


Fig. 4 I^2t versus time (1-10 ms)

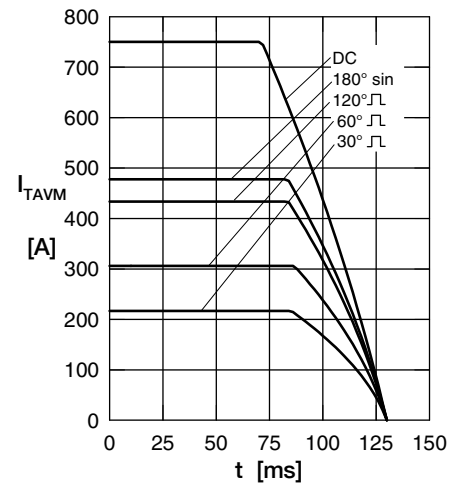


Fig. 5 Maximum forward current at case temperature

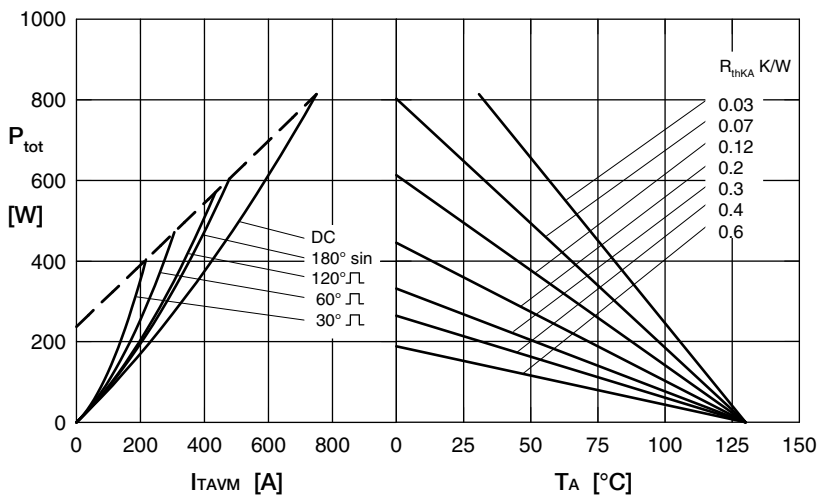


Fig. 6 Power dissipation versus on-state current & ambient temperature

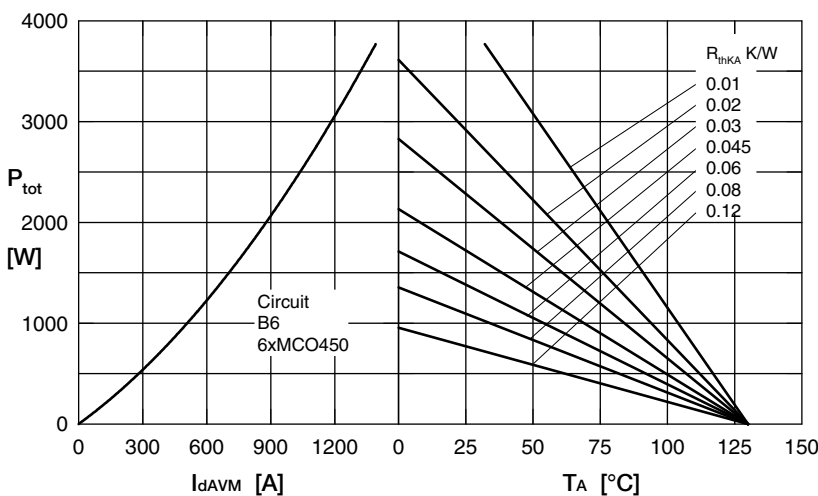


Fig. 7 Three phase rectifier bridge: Power dissipation vs. direct output current and ambient temperature

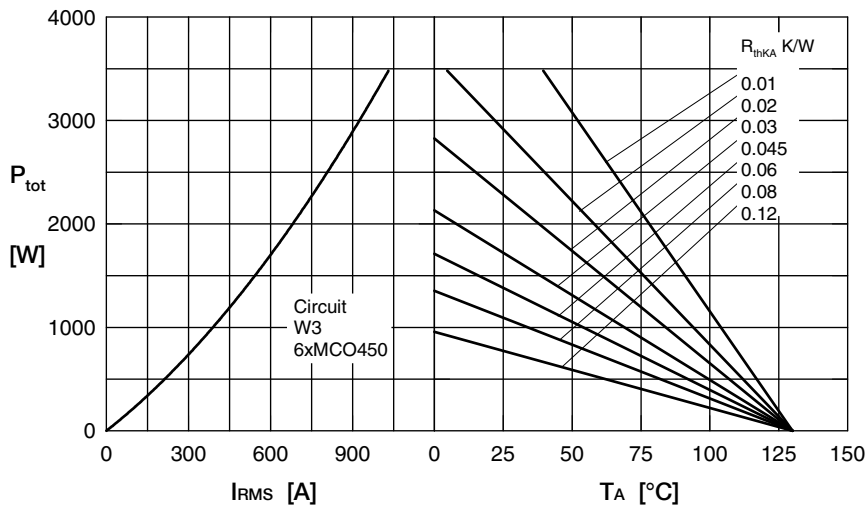


Fig. 8 Three phase AC-controller: Power dissipation versus RMS output current and ambient temperature

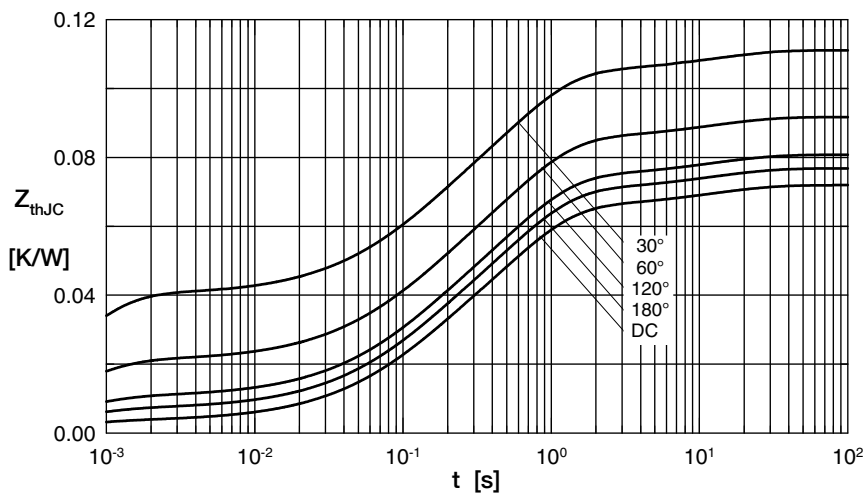


Fig. 9 Transient thermal impedance junction to case

R_{thJC} for various conduction angles d :

d	R_{thJC} (K/W)
DC	0.072
180°	0.0768
120°	0.081
60°	0.092
30°	0.111

Constants for Z_{thJC} calculation:

i	R_{thi} (K/W)	t_i (s)
1	0.0035	0.00054
2	0.0186	0.098
3	0.0432	0.54
4	0.0067	12

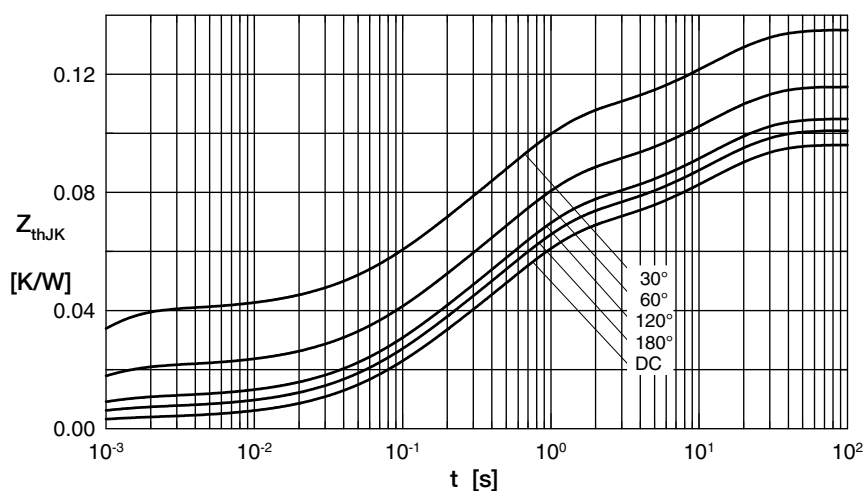


Fig.10 Transient thermal impedance junction to heatsink

R_{thJK} for various conduction angles d :

d	R_{thJK} (K/W)
DC	0.096
180°	0.1
120°	0.105
60°	0.116
30°	0.135

Constants for Z_{thJK} calculation:

i	R_{thi} (K/W)	t_i (s)
1	0.0035	0.0054
2	0.0186	0.098
3	0.0432	0.54
4	0.0067	12
5	0.024	12