

# Thyristor Modules

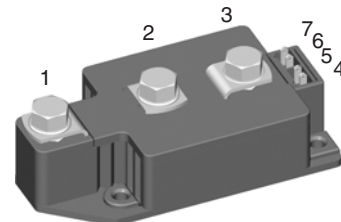
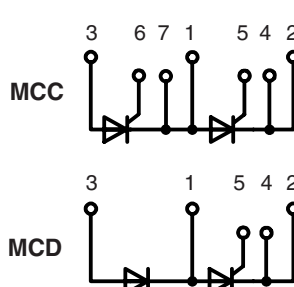
## Thyristor/Diode Modules

$$I_{TRMS} = 2 \times 500 \text{ A}$$

$$I_{TAVM} = 2 \times 320 \text{ A}$$

$$V_{RRM} = 2200 \text{ V}$$

| $V_{RSM}$ | $V_{RRM}$ | Type          |               |
|-----------|-----------|---------------|---------------|
| $V_{DSM}$ | $V_{DRM}$ |               |               |
| V         | V         | Version 1     | Version 1     |
| 2300      | 2200      | MCC 310-22io1 | MCD 310-22io1 |



| Symbol               | Conditions                                                                                                                                                                    | Maximum Ratings                    |                          |
|----------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------|--------------------------|
| $I_{TRMS}, I_{FRMS}$ | $T_{VJ} = T_{VJM}$                                                                                                                                                            | 500                                | A                        |
| $I_{TAVM}, I_{FAVM}$ | $T_C = 85^\circ\text{C}; 180^\circ \text{ sine}$                                                                                                                              | 320                                | A                        |
| $I_{TSM}, I_{FSM}$   | $T_{VJ} = 45^\circ\text{C}$                                                                                                                                                   | $t = 10 \text{ ms (50 Hz), sine}$  | 8000 A                   |
|                      | $V_R = 0$                                                                                                                                                                     | $t = 8.3 \text{ ms (60 Hz), sine}$ | 8600 A                   |
|                      | $T_{VJ} = T_{VJM}$                                                                                                                                                            | $t = 10 \text{ ms (50 Hz), sine}$  | 7000 A                   |
|                      | $V_R = 0$                                                                                                                                                                     | $t = 8.3 \text{ ms (60 Hz), sine}$ | 7500 A                   |
| $I^2dt$              | $T_{VJ} = 45^\circ\text{C}$                                                                                                                                                   | $t = 10 \text{ ms (50 Hz), sine}$  | 320 000 A <sup>2</sup> s |
|                      | $V_R = 0$                                                                                                                                                                     | $t = 8.3 \text{ ms (60 Hz), sine}$ | 310 000 A <sup>2</sup> s |
|                      | $T_{VJ} = T_{VJM}$                                                                                                                                                            | $t = 10 \text{ ms (50 Hz), sine}$  | 245 000 A <sup>2</sup> s |
|                      | $V_R = 0$                                                                                                                                                                     | $t = 8.3 \text{ ms (60 Hz), sine}$ | 235 000 A <sup>2</sup> s |
| $(di/dt)_{cr}$       | $T_{VJ} = T_{VJM}$ repetitive, $I_T = 960 \text{ A}$                                                                                                                          | 100                                | A/ $\mu\text{s}$         |
|                      | $f = 50 \text{ Hz}, t_p = 200 \mu\text{s}$<br>$V_D = \frac{2}{3} V_{DRM}$<br>$I_G = 1 \text{ A}$ non repetitive, $I_T = 320 \text{ A}$<br>$di_G/dt = 1 \text{ A}/\mu\text{s}$ | 500                                | A/ $\mu\text{s}$         |
| $(dv/dt)_{cr}$       | $T_{VJ} = T_{VJM}; V_{DR} = \frac{2}{3} V_{DRM}$<br>$R_{GK} = \infty; \text{method 1 (linear voltage rise)}$                                                                  | 1000                               | V/ $\mu\text{s}$         |
| $P_{GM}$             | $T_{VJ} = T_{VJM}; t_p = 30 \mu\text{s}$                                                                                                                                      | 120                                | W                        |
|                      | $I_T = I_{TAVM}; t_p = 500 \mu\text{s}$                                                                                                                                       | 60                                 | W                        |
| $P_{GAV}$            |                                                                                                                                                                               | 20                                 | W                        |
| $V_{RGM}$            |                                                                                                                                                                               | 10                                 | V                        |
| $T_{VJ}$             |                                                                                                                                                                               | -40...+140                         | $^\circ\text{C}$         |
| $T_{VJM}$            |                                                                                                                                                                               | 140                                | $^\circ\text{C}$         |
| $T_{stg}$            |                                                                                                                                                                               | -40...+125                         | $^\circ\text{C}$         |
| $V_{ISOL}$           | 50/60 Hz, RMS; $t = 1 \text{ min}$                                                                                                                                            | 3000                               | V~                       |
|                      | $I_{ISOL} \leq 1 \text{ mA}; t = 1 \text{ s}$                                                                                                                                 | 3600                               | V~                       |
| $M_d$                | Mounting torque (M5)                                                                                                                                                          | 2.5-5/22-44                        | Nm/lb.in.                |
|                      | Terminal connection torque (M8)                                                                                                                                               | 12-15/106-132                      | Nm/lb.in.                |
| Weight               | Typical including screws                                                                                                                                                      | 320                                | g                        |

Data according to IEC 60747 and refer to a single thyristor/diode unless otherwise stated.

### Features

- International standard package
- Direct copper bonded  $\text{Al}_2\text{O}_3$  -ceramic base plate
- Planar passivated chips
- Isolation voltage 3600 V~
- UL registered, E 72873
- Keyed gate/cathode twin pins

### Applications

- Motor control
- Power converter
- Heat and temperature control for industrial furnaces and chemical processes
- Lighting control
- Contactless switches

### Advantages

- Space and weight savings
- Simple mounting
- Improved temperature and power cycling
- Reduced protection circuits

| Symbol     | Conditions                                                                                                                                                                              | Characteristic Values |                  |
|------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|------------------|
| $I_{RRM}$  | $T_{VJ} = T_{VJM}; V_R = V_{RRM}; V_D = V_{DRM}$                                                                                                                                        | 70                    | mA               |
| $I_{DRM}$  |                                                                                                                                                                                         | 40                    | mA               |
| $V_T, V_F$ | $I_T, I_F = 600 \text{ A}; T_{VJ} = 25^\circ\text{C}$                                                                                                                                   | 1.40                  | V                |
| $V_{T0}$   | For power-loss calculations only ( $T_{VJ} = 140^\circ\text{C}$ )                                                                                                                       | 0.8                   | V                |
| $r_T$      |                                                                                                                                                                                         | 0.82                  | m $\Omega$       |
| $V_{GT}$   | $V_D = 6 \text{ V}; T_{VJ} = 25^\circ\text{C}$                                                                                                                                          | 2                     | V                |
|            | $T_{VJ} = -40^\circ\text{C}$                                                                                                                                                            | 3                     | V                |
| $I_{GT}$   | $V_D = 6 \text{ V}; T_{VJ} = 25^\circ\text{C}$                                                                                                                                          | 150                   | mA               |
|            | $T_{VJ} = -40^\circ\text{C}$                                                                                                                                                            | 200                   | mA               |
| $V_{GD}$   | $T_{VJ} = T_{VJM}; V_D = \frac{2}{3} V_{DRM}$                                                                                                                                           | 0.25                  | V                |
| $I_{GD}$   |                                                                                                                                                                                         | 10                    | mA               |
| $I_L$      | $T_{VJ} = 25^\circ\text{C}; t_p = 30 \mu\text{s}; V_D = 6 \text{ V}$<br>$I_G = 0.45 \text{ A}; di_G/dt = 0.45 \text{ A}/\mu\text{s}$                                                    | 200                   | mA               |
| $I_H$      | $T_{VJ} = 25^\circ\text{C}; V_D = 6 \text{ V}; R_{GK} = \infty$                                                                                                                         | 150                   | mA               |
| $t_{gd}$   | $T_{VJ} = 25^\circ\text{C}; V_D = \frac{1}{2} V_{DRM}$<br>$I_G = 1 \text{ A}; di_G/dt = 1 \text{ A}/\mu\text{s}$                                                                        | 2                     | $\mu\text{s}$    |
| $t_q$      | $T_{VJ} = T_{VJM}; I_T = 300 \text{ A}; t_p = 200 \mu\text{s}; -di/dt = 10 \text{ A}/\mu\text{s}$<br>$V_R = 100 \text{ V}; dv/dt = 50 \text{ V}/\mu\text{s}; V_D = \frac{2}{3} V_{DRM}$ | typ. 200              | $\mu\text{s}$    |
| $Q_S$      | $T_{VJ} = 125^\circ\text{C}; I_T, I_F = 400 \text{ A}; -di/dt = 50 \text{ A}/\mu\text{s}$                                                                                               | 760                   | $\mu\text{C}$    |
| $I_{RM}$   |                                                                                                                                                                                         | 275                   | A                |
| $R_{thJC}$ | per thyristor/diode; DC current                                                                                                                                                         | 0.112                 | K/W              |
| $R_{thJK}$ | per module                                                                                                                                                                              | 0.056                 | K/W              |
|            | per thyristor/diode; DC current                                                                                                                                                         | 0.152                 | K/W              |
|            | per module                                                                                                                                                                              | 0.076                 | K/W              |
| $d_s$      | Creepage distance on surface                                                                                                                                                            | 12.7                  | mm               |
| $d_A$      | Strike distance through air                                                                                                                                                             | 9.6                   | mm               |
| $a$        | Maximum allowable acceleration                                                                                                                                                          | 50                    | m/s <sup>2</sup> |

Optional accessories for modules

Keyed gate/cathode twin plugs with wire length = 350 mm, gate = yellow, cathode = red

Type ZY 180L (L = Left for pin pair 4/5)

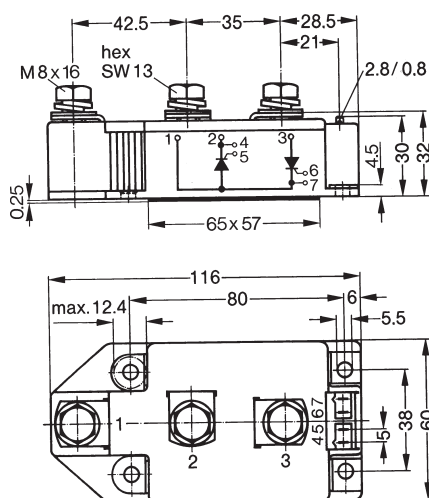
UL 758, style 1385,

Type ZY 180R (R = right for pin pair 6/7)

CSA class 5851, guide 460-1-1

Dimensions in mm (1 mm = 0.0394")

MCC



MCD

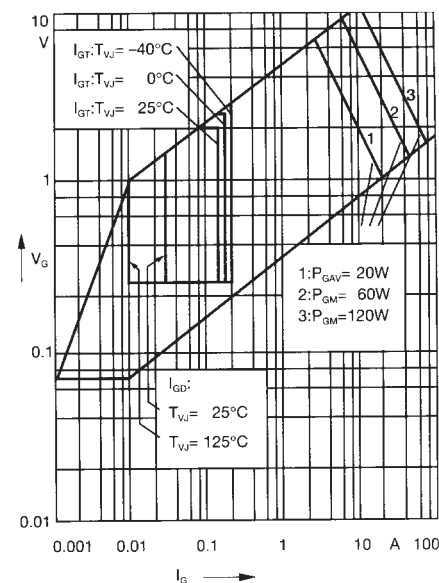
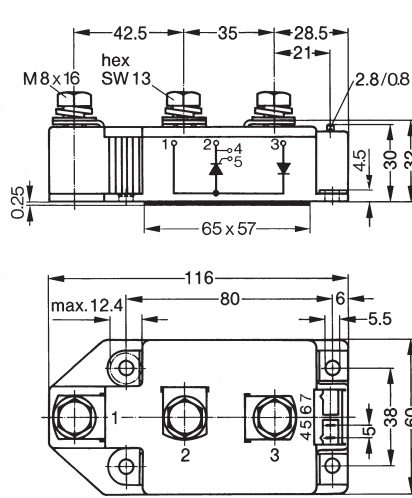


Fig. 1 Gate trigger characteristics

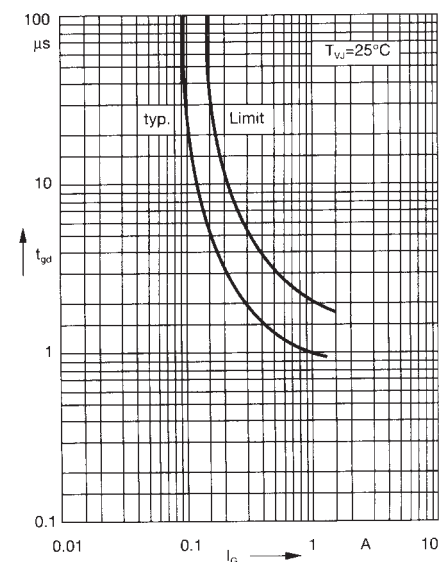
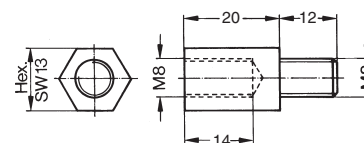


Fig. 2 Gate trigger delay time

Threaded spacer for higher Anode/Cathode construction:  
Type ZY 250, material brass



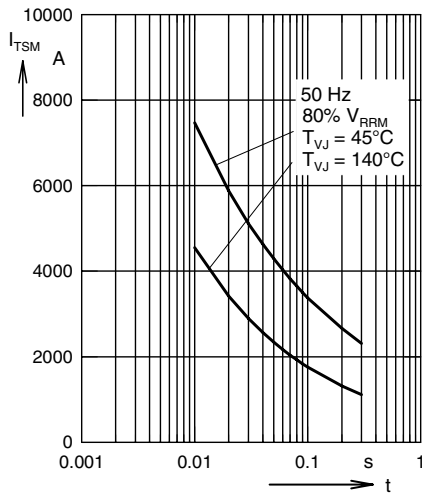


Fig. 3 Surge overload current  
 $I_{TSM}$ ,  $I_{FSM}$ : Crest value,  $t$ : duration

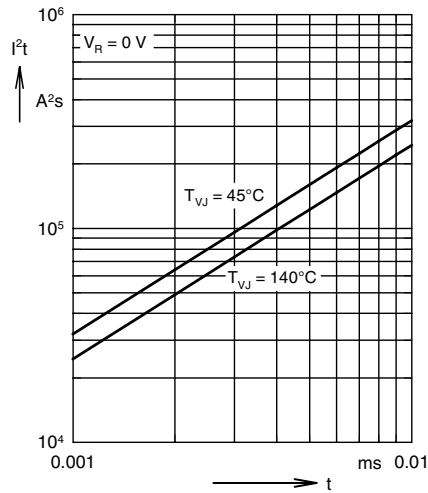


Fig. 4  $I^2t$  versus time (1-10 ms)

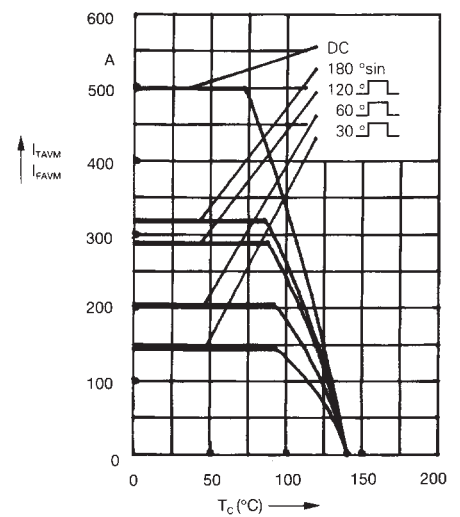


Fig. 4a Maximum forward current at case temperature

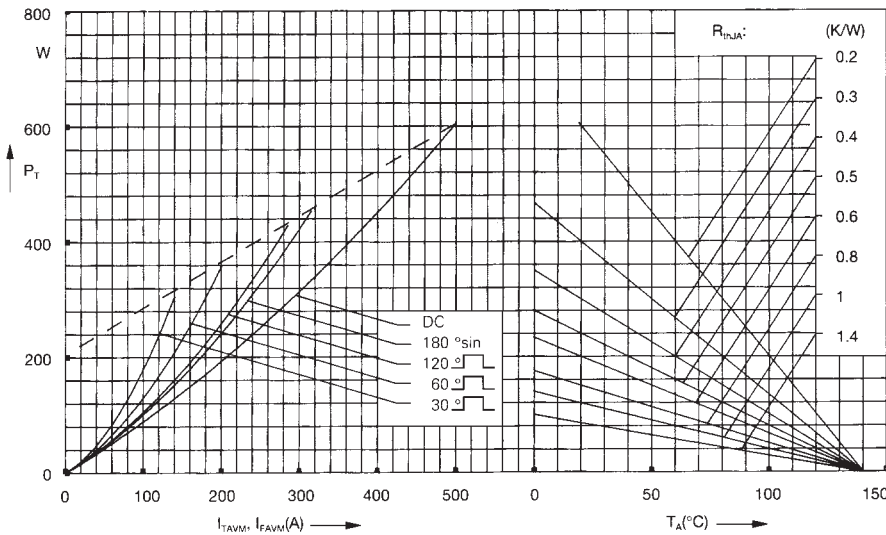


Fig. 5 Power dissipation versus on-state current and ambient temperature (per thyristor or diode)

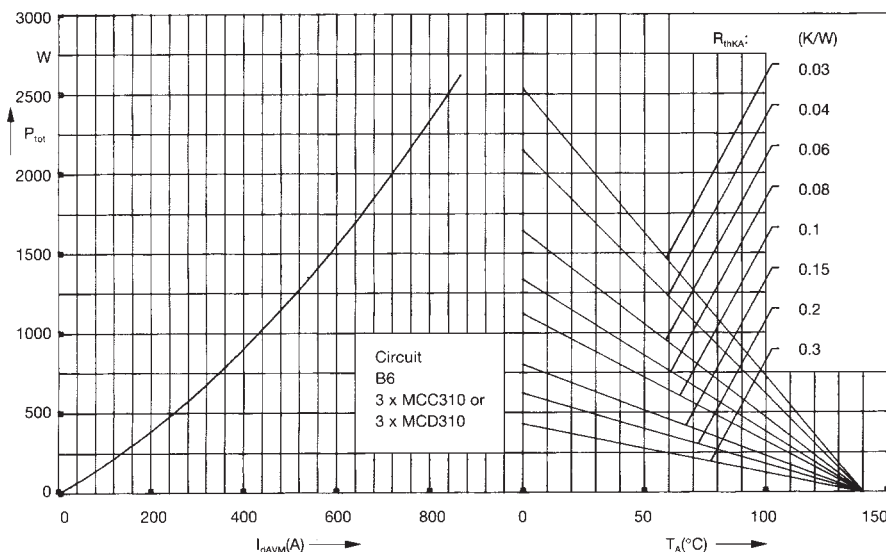


Fig. 6 Three phase rectifier bridge:  
Power dissipation versus direct output current and ambient temperature

IXYS reserves the right to change limits, test conditions and dimensions.

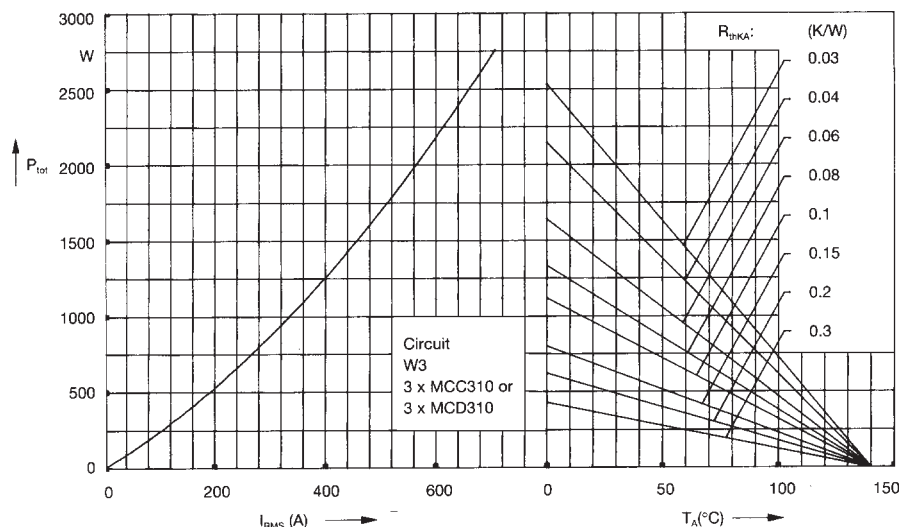


Fig. 7 Three phase AC-controller:  
Power dissipation versus RMS  
output current and ambient  
temperature

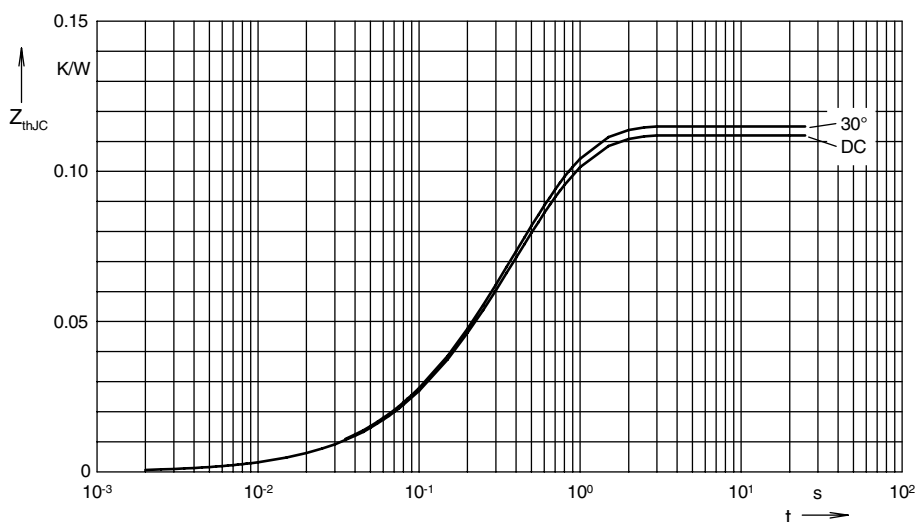


Fig. 8 Transient thermal impedance  
junction to case (per thyristor or  
diode)

$R_{thJC}$  for various conduction angles  $d$ :

| $d$   | $R_{thJC}$ (K/W) |
|-------|------------------|
| DC    | 0.112            |
| 180°C | 0.113            |
| 120°C | 0.114            |
| 60°C  | 0.115            |
| 30°C  | 0.115            |

Constants for  $Z_{thJC}$  calculation:

| $i$ | $R_{thi}$ (K/W) | $t_i$ (s) |
|-----|-----------------|-----------|
| 1   | 0.003           | 0.099     |
| 2   | 0.0143          | 0.168     |
| 3   | 0.0947          | 0.456     |

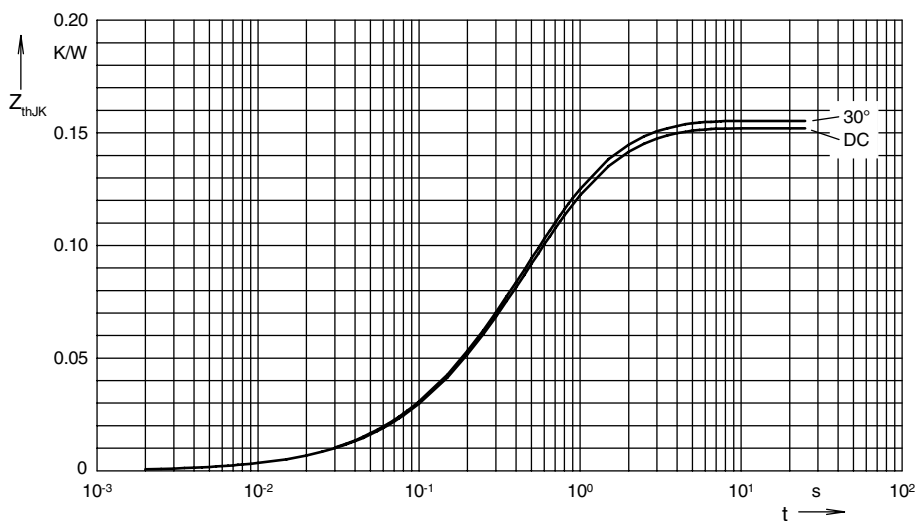


Fig. 9 Transient thermal impedance  
junction to heatsink (per thyristor  
or diode)

$R_{thJK}$  for various conduction angles  $d$ :

| $d$   | $R_{thJK}$ (K/W) |
|-------|------------------|
| DC    | 0.152            |
| 180°C | 0.154            |
| 120°C | 0.154            |
| 60°C  | 0.155            |
| 30°C  | 0.155            |

Constants for  $Z_{thJK}$  calculation:

| $i$ | $R_{thi}$ (K/W) | $t_i$ (s) |
|-----|-----------------|-----------|
| 1   | 0.003           | 0.099     |
| 2   | 0.0143          | 0.168     |
| 3   | 0.0947          | 0.456     |
| 4   | 0.04            | 1.36      |