

XC164LM

16-Bit Single-Chip Microcontroller
with C166SV2 Core

16bit

Microcontrollers



Never stop thinking

Edition 2007-03

**Published by
Infineon Technologies AG
81726 Munich, Germany**

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Revision History: V1.2, 2007-03

Previous Version(s):

V1.1, 2006-08

V1.0, 2005-11

Page	Subjects (major changes since last revision)
6	Design steps of the derivatives differentiated.
47	Power consumption of the derivatives differentiated.
48	Figure 9 adapted.
49	Figure 11 adapted.
56	Packages of the derivatives differentiated.
57	Thermal resistances of the derivatives differentiated.
all	"Preliminary" removed

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1 Summary of Features

For a quick overview or reference, the XC164LM's properties are listed here in a condensed way.

- High Performance 16-bit CPU with 5-Stage Pipeline
 - 25 ns Instruction Cycle Time at 40 MHz CPU Clock (Single-Cycle Execution)
 - 1-Cycle Multiplication (16×16 bit), Background Division ($32 / 16$ bit) in 21 Cycles
 - 1-Cycle Multiply-and-Accumulate (MAC) Instructions
 - Enhanced Boolean Bit Manipulation Facilities
 - Zero-Cycle Jump Execution
 - Additional Instructions to Support HLL and Operating Systems
 - Register-Based Design with Multiple Variable Register Banks
 - Fast Context Switching Support with Two Additional Local Register Banks
 - 16 Mbytes Total Linear Address Space for Code and Data
 - 1024 Bytes On-Chip Special Function Register Area (C166 Family Compatible)
- 16-Priority-Level Interrupt System with up to 63 Sources, Sample-Rate down to 50 ns
- 8-Channel Interrupt-Driven Single-Cycle Data Transfer Facilities via Peripheral Event Controller (PEC), 24-Bit Pointers Cover Total Address Space
- Clock Generation via on-chip PLL (factors 1:0.15 ... 1:10), or via Prescaler (factors 1:1 ... 60:1)
- On-Chip Memory Modules
 - 2 Kbytes On-Chip Dual-Port RAM (DPRAM)
 - 0/2/4 Kbytes¹⁾ On-Chip Data SRAM (DSRAM)
 - 2 Kbytes On-Chip Program/Data SRAM (PSRAM)
 - 32/64/128¹⁾ Kbytes On-Chip Program Memory (Flash Memory)
- On-Chip Peripheral Modules
 - 16-Channel General Purpose Capture/Compare Unit (CAPCOM2)
 - Multi-Functional General Purpose Timer Unit with 5 Timers
 - Two Synchronous/Asynchronous Serial Channels (USARTs)
 - Two High-Speed-Synchronous Serial Channels
 - On-Chip Real Time Clock, Driven by the Main Oscillator
- Idle, Sleep, and Power Down Modes with Flexible Power Management
- Programmable Watchdog Timer and Oscillator Watchdog
- Up to 47 General Purpose I/O Lines, partly with Selectable Input Thresholds and Hysteresis
- On-Chip Bootstrap Loader

1) Depends on the respective derivative. See [Table 1 “XC164LM Derivative Synopsis” on Page 6](#).

Summary of Features

- On-Chip Debug Support via JTAG Interface
- 64-Pin Green LQFP Package for the -16F derivatives, 0.5 mm (19.7 mil) pitch (RoHS compliant)
- 64-Pin TQFP Package for the -4F/8F derivatives, 0.5 mm (19.7 mil) pitch (RoHS compliant)

Ordering Information

The ordering code for Infineon microcontrollers provides an exact reference to the required product. This ordering code identifies:

- the derivative itself, i.e. its function set, the temperature range, and the supply voltage
- the package and the type of delivery.

For the available ordering codes for the XC164LM please refer to your responsible sales representative or your local distributor.

This document describes several derivatives of the XC164LM group. [Table 1](#) enumerates these derivatives and summarizes the differences. As this document refers to all of these derivatives, some descriptions may not apply to a specific product.

For simplicity all versions are referred to by the term **XC164LM** throughout this document.

Summary of Features
Table 1 XC164LM Derivative Synopsis

Derivative ¹⁾	Temp. Range	Program Memory	On-Chip RAM	Interfaces
SAF-XC164LM-16F40F SAF-XC164LM-16F20F	-40 to 85 °C	128 Kbytes Flash	2 Kbytes DPRAM, 4 Kbytes DSRAM, 2 Kbytes PSRAM	ASC0, ASC1, SSC0, SSC1
SAF-XC164LM-8F40F SAF-XC164LM-8F20F	-40 to 85 °C	64 Kbytes Flash	2 Kbytes DPRAM, 2 Kbytes DSRAM, 2 Kbytes PSRAM	ASC0, ASC1, SSC0, SSC1,
SAF-XC164LM-4F40F SAF-XC164LM-4F20F	-40 to 85 °C	32 Kbytes Flash	2 Kbytes DPRAM, 2 Kbytes PSRAM	ASC0, ASC1, SSC0, SSC1

1) This Data Sheet is valid for:
 devices starting with and including design step BA for the -16F derivatives, and for
 devices starting with and including design step AA for -4F/8F derivatives.

2 General Device Information

The XC164LM derivatives are high-performance members of the Infineon XC166 Family of full featured single-chip CMOS microcontrollers. These devices extend the functionality and performance of the C166 Family in terms of instructions (MAC unit), peripherals, and speed. They combine high CPU performance (up to 40 million instructions per second) with high peripheral functionality and enhanced IO-capabilities. They also provide clock generation via PLL and various on-chip memory modules such as program Flash, program RAM, and data RAM.

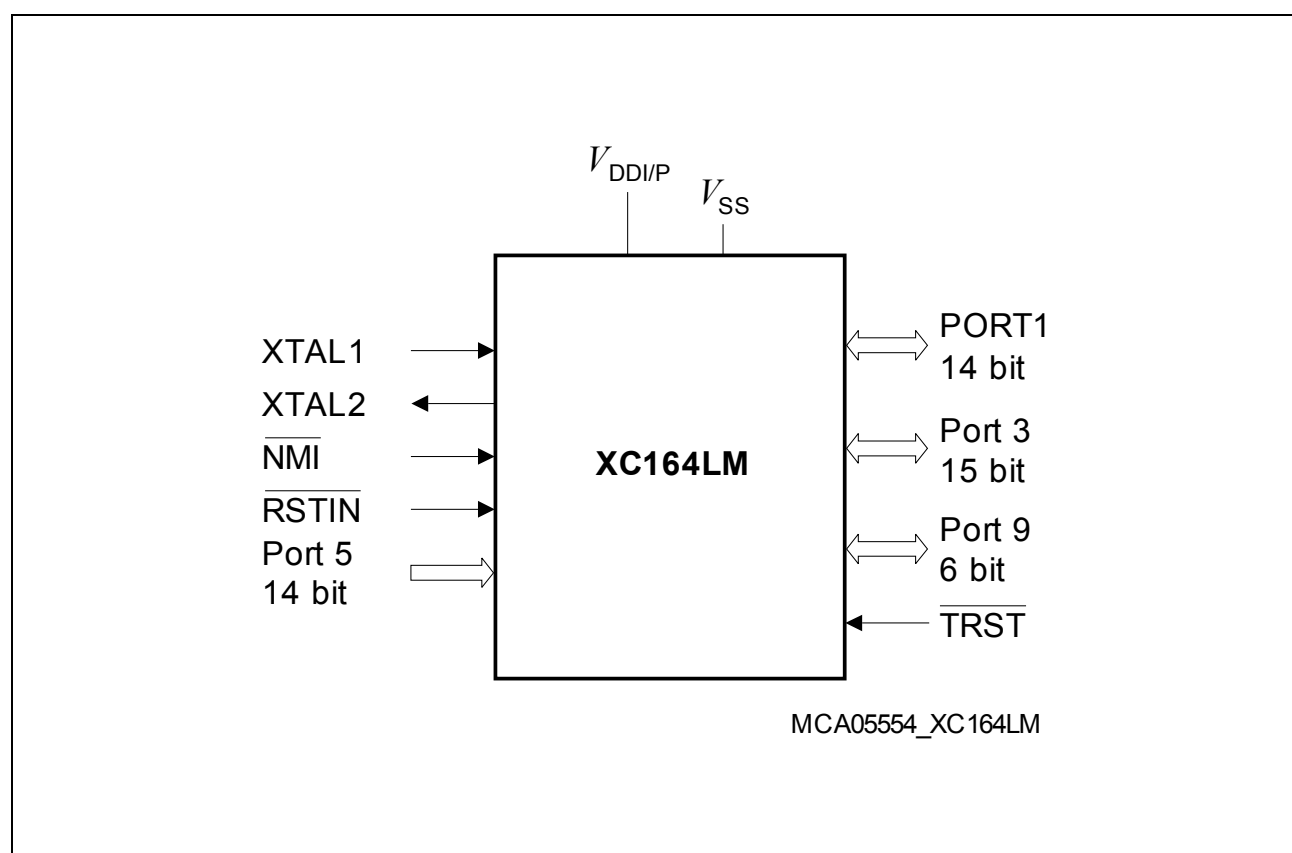


Figure 1 **Logic Symbol**

2.1 Pin Configuration and Definition

The pins of the XC164LM are described in detail in [Table 2](#), including all their alternate functions. [Figure 2](#) summarizes all pins in a condensed way, showing their location on the 4 sides of the package. E* marks pins to be used as alternate external interrupt inputs.

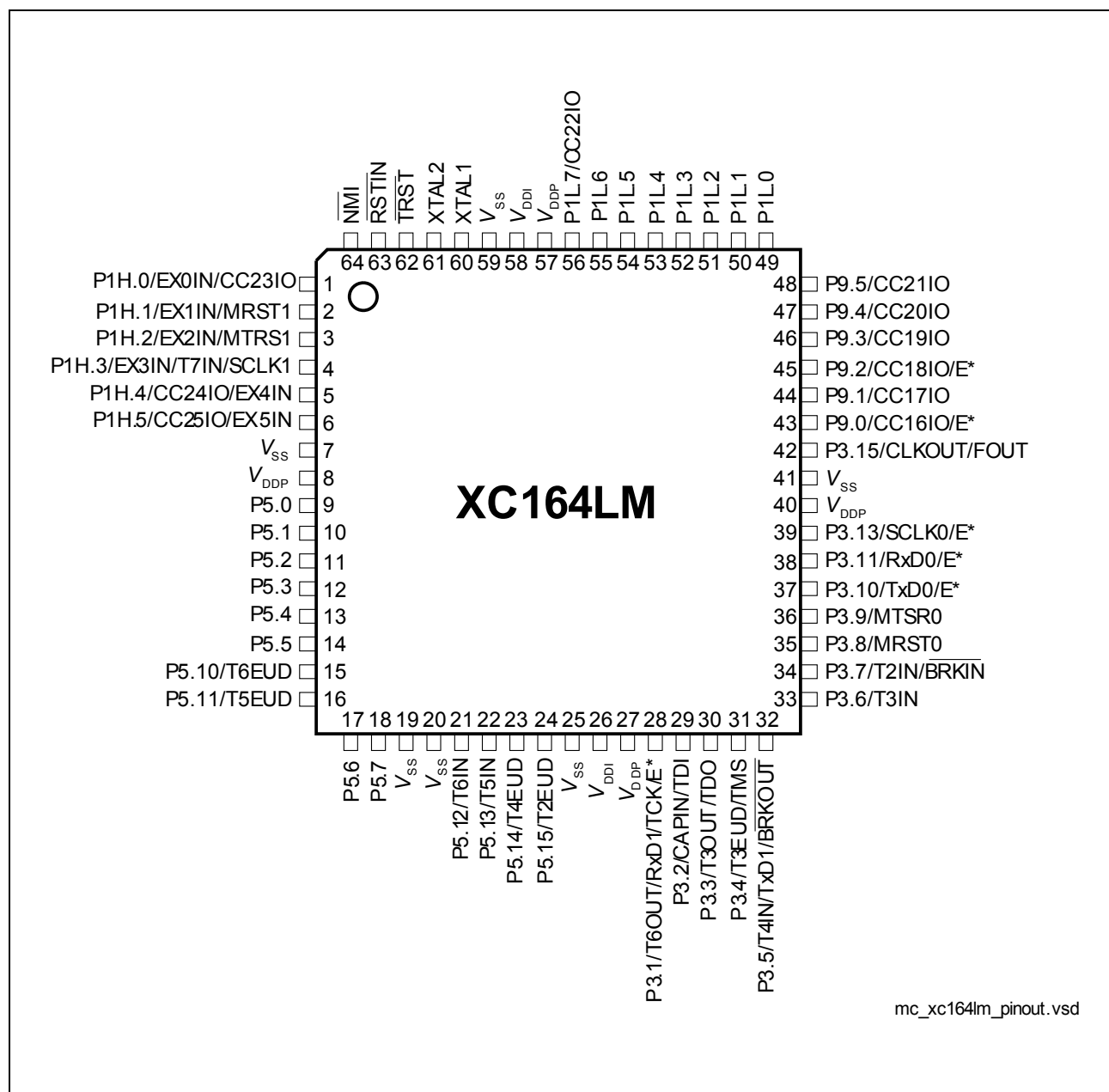


Figure 2 Pin Configuration (top view)

General Device Information
Table 2 Pin Definitions and Functions

Sym- bol	Pin Num.	Input Outp.	Function
<u>RSTIN</u>	63	I	Reset Input with Schmitt-Trigger characteristics. A low-level at this pin while the oscillator is running resets the XC164LM. A spike filter suppresses input pulses < 10 ns. Input pulses > 100 ns safely pass the filter. The minimum duration for a safe recognition should be 100 ns + 2 CPU clock cycles. <i>Note: The reset duration must be sufficient to let the hardware configuration signals settle. External circuitry must guarantee low-level at the <u>RSTIN</u> pin at least until both power supply voltages have reached the operating range.</i>
<u>NMI</u>	64	I	Non-Maskable Interrupt Input. A high to low transition at this pin causes the CPU to vector to the NMI trap routine. When the PWRDN (power down) instruction is executed, the <u>NMI</u> pin must be low in order to force the XC164LM into power down mode. If <u>NMI</u> is high, when PWRDN is executed, the part will continue to run in normal mode. If not used, pin <u>NMI</u> should be pulled high externally.
Port 9	43-48	IO	Port 9 is a 6-bit bidirectional I/O port. Each pin can be programmed for input (output driver in high-impedance state) or output (configurable as push/pull or open drain driver). The input threshold of Port 9 is selectable (standard or special). The following Port 9 pins also serve for alternate functions: CC16IO: (CAPCOM2) CC16 Capture Inp./Compare Outp., EX5IN: (Fast External Interrupt 5) Input (alternate pin A) CC17IO: (CAPCOM2) CC17 Capture Inp./Compare Outp., CC18IO: (CAPCOM2) CC18 Capture Inp./Compare Outp., EX4IN: (Fast External Interrupt 4) Input (alternate pin A) CC19IO: (CAPCOM2) CC19 Capture Inp./Compare Outp., CC20IO: (CAPCOM2) CC20 Capture Inp./Compare Outp., CC21IO: (CAPCOM2) CC21 Capture Inp./Compare Outp. <i>Note: At the end of an external reset P9.4 and P9.5 also may input startup configuration values</i>
P9.0	43	I/O	
P9.1	44	I/O	
P9.2	45	I/O	
P9.3	46	I/O	
P9.4	47	I/O	
P9.5	48	I/O	

General Device Information

Table 2 Pin Definitions and Functions (cont'd)

Sym- bol	Pin Num.	Input Outp.	Function
Port 5	9-18, 21-24	I	Port 5 is a 14-bit input-only port. Some pins of Port 5 also serve as timer inputs:
P5.10	15	I	T6EUD: GPT2 Timer T6 Ext. Up/Down Control Input
P5.11	16	I	T5EUD: GPT2 Timer T5 Ext. Up/Down Control Input
P5.12	21	I	T6IN: GPT2 Timer T6 Count/Gate Input
P5.13	22	I	T5IN: GPT2 Timer T5 Count/Gate Input
P5.14	23	I	T4EUD: GPT1 Timer T4 Ext. Up/Down Control Input
P5.15	24	I	T2EUD: GPT1 Timer T2 Ext. Up/Down Control Input
<u>TRST</u>	62	I	<u>Test-System Reset Input</u> . For normal system operation, pin <u>TRST</u> should be held low. A high level at this pin at the rising edge of <u>RSTIN</u> enables the hardware configuration and activates the XC164LM's debug system. In this case, pin <u>TRST</u> must be driven low once to reset the debug system.

General Device Information
Table 2 Pin Definitions and Functions (cont'd)

Sym- bol	Pin Num.	Input Outp.	Function
Port 3	28-39, 42	IO	Port 3 is a 13-bit bidirectional I/O port. Each pin can be programmed for input (output driver in high-impedance state) or output (configurable as push/pull or open drain driver). The input threshold of Port 3 is selectable (standard or special). The following Port 3 pins also serve for alternate functions:
P3.1	28	O I/O I I	T6OUT: [GPT2] Timer T6 Toggle Latch Output, RxD1: [ASC1] Data Input (Async.) or Inp./Outp. (Sync.), EX1IN: [Fast External Interrupt 1] Input (alternate pin A), TCK: [Debug System] JTAG Clock Input
P3.2	29	I I	CAPIN: [GPT2] Register CAPREL Capture Input, TDI: [Debug System] JTAG Data In
P3.3	30	O O	T3OUT: [GPT1] Timer T3 Toggle Latch Output, TDO: [Debug System] JTAG Data Out
P3.4	31	I I	T3EUD: [GPT1] Timer T3 External Up/Down Control Input, TMS: [Debug System] JTAG Test Mode Selection
P3.5	32	I O O	T4IN: [GPT1] Timer T4 Count/Gate/Reload/Capture Inp. TxD1: [ASC0] Clock/Data Output (Async./Sync.), BRKOUT: [Debug System] Break Out
P3.6	33	I	T3IN: [GPT1] Timer T3 Count/Gate Input
P3.7	34	I I	T2IN: [GPT1] Timer T2 Count/Gate/Reload/Capture Inp. BRKIN: [Debug System] Break In
P3.8	35	I/O	MRST0: [SSC0] Master-Receive/Slave-Transmit In/Out.
P3.9	36	I/O	MTSR0: [SSC0] Master-Transmit/Slave-Receive Out/In.
P3.10	37	O I	TxD0: [ASC0] Clock/Data Output (Async./Sync.), EX2IN: [Fast External Interrupt 2] Input (alternate pin B)
P3.11	38	I/O I	RxD0: [ASC0] Data Input (Async.) or Inp./Outp. (Sync.), EX2IN: [Fast External Interrupt 2] Input (alternate pin A)
P3.13	39	I/O I	SCLK0: [SSC0] Master Clock Output / Slave Clock Input., EX3IN: [Fast External Interrupt 3] Input (alternate pin A)
P3.15	42	O O	CLKOUT: System Clock Output (= CPU Clock), FOUT: Programmable Frequency Output

General Device Information
Table 2 Pin Definitions and Functions (cont'd)

Sym-bol	Pin Num.	Input Outp.	Function
PORT1	1-6, 49-56	IO	PORT1 consists of one 8-bit and one 6-bit bidirectional I/O port P1L and P1H. Each pin can be programmed for input (output driver in high-impedance state) or output. The following PORT1 pins also serve for alt. functions:
P1L.7	56	I/O	CC22IO: [CAPCOM2] CC22 Capture Inp./Compare Outp.
P1H.0	1	I	EX0IN: [Fast External Interrupt 0] Input (default pin),
		I/O	CC23IO: [CAPCOM2] CC23 Capture Inp./Compare Outp.
P1H.1	2	I	EX1IN: [Fast External Interrupt 1] Input (default pin),
		I/O	MRST1: [SSC1] Master-Receive/Slave-Transmit In/Out.
P1H.2	3	I	EX2IN: [Fast External Interrupt 2] Input (default pin),
		I/O	MTSR1: [SSC1] Master-Transmit/Slave-Receive Out/Inp.
P1H.3	3	I	T7IN: [CAPCOM2] Timer T7 Count Input,
		I/O	SCLK1: [SSC1] Master Clock Output / Slave Clock Input,
		I	EX3IN: [Fast External Interrupt 3] Input (default pin),
P1H.4	5	I/O	CC24IO: [CAPCOM2] CC24 Capture Inp./Compare Outp.,
		I	EX4IN: [Fast External Interrupt 4] Input (default pin)
P1H.5	6	I/O	CC25IO: [CAPCOM2] CC25 Capture Inp./Compare Outp.,
		I	EX5IN: [Fast External Interrupt 5] Input (default pin) <i>Note: At the end of an external reset P1H.4 and P1H.5 also may input startup configuration values</i>
XTAL2	61	O	XTAL2: Output of the oscillator amplifier circuit
XTAL1	60	I	XTAL1: Input to the oscillator amplifier and input to the internal clock generator To clock the device from an external source, drive XTAL1, while leaving XTAL2 unconnected. Minimum and maximum high/low and rise/fall times specified in the AC Characteristics must be observed. <i>Note: Input pin XTAL1 belongs to the core voltage domain. Therefore, input voltages must be within the range defined for V_{DDI}.</i>
V_{DDI}	26, 58	–	Digital Core Supply Voltage (On-Chip Modules): +2.5 V during normal operation and idle mode. Please refer to the Operating Condition Parameters

General Device Information

Table 2 **Pin Definitions and Functions (cont'd)**

Sym- bol	Pin Num.	Input Outp.	Function
V_{DDP}	8, 27, 40, 57	–	Digital Pad Supply Voltage (Pin Output Drivers): +5 V during normal operation and idle mode. Please refer to the Operating Condition Parameters
V_{SS}	7, 25, 41, 59	–	Digital Ground Connect decoupling capacitors to adjacent V_{DD}/V_{SS} pin pairs as close as possible to the pins. All V_{SS} pins must be connected to the ground-line or ground- plane.

3 Functional Description

The architecture of the XC164LM combines advantages of RISC, CISC, and DSP processors with an advanced peripheral subsystem in a very well-balanced way. In addition, the on-chip memory blocks allow the design of compact systems-on-silicon with maximum performance (computing, control, communication).

The on-chip memory blocks (program code-memory and SRAM, dual-port RAM, data SRAM) and the set of generic peripherals are connected to the CPU via separate buses. Another bus, the LxBus, connects additional on-chip resources (see [Figure 3](#)).

This bus structure enhances the overall system performance by enabling the concurrent operation of several subsystems of the XC164LM.

The following block diagram gives an overview of the different on-chip components and of the advanced, high bandwidth internal bus structure of the XC164LM.

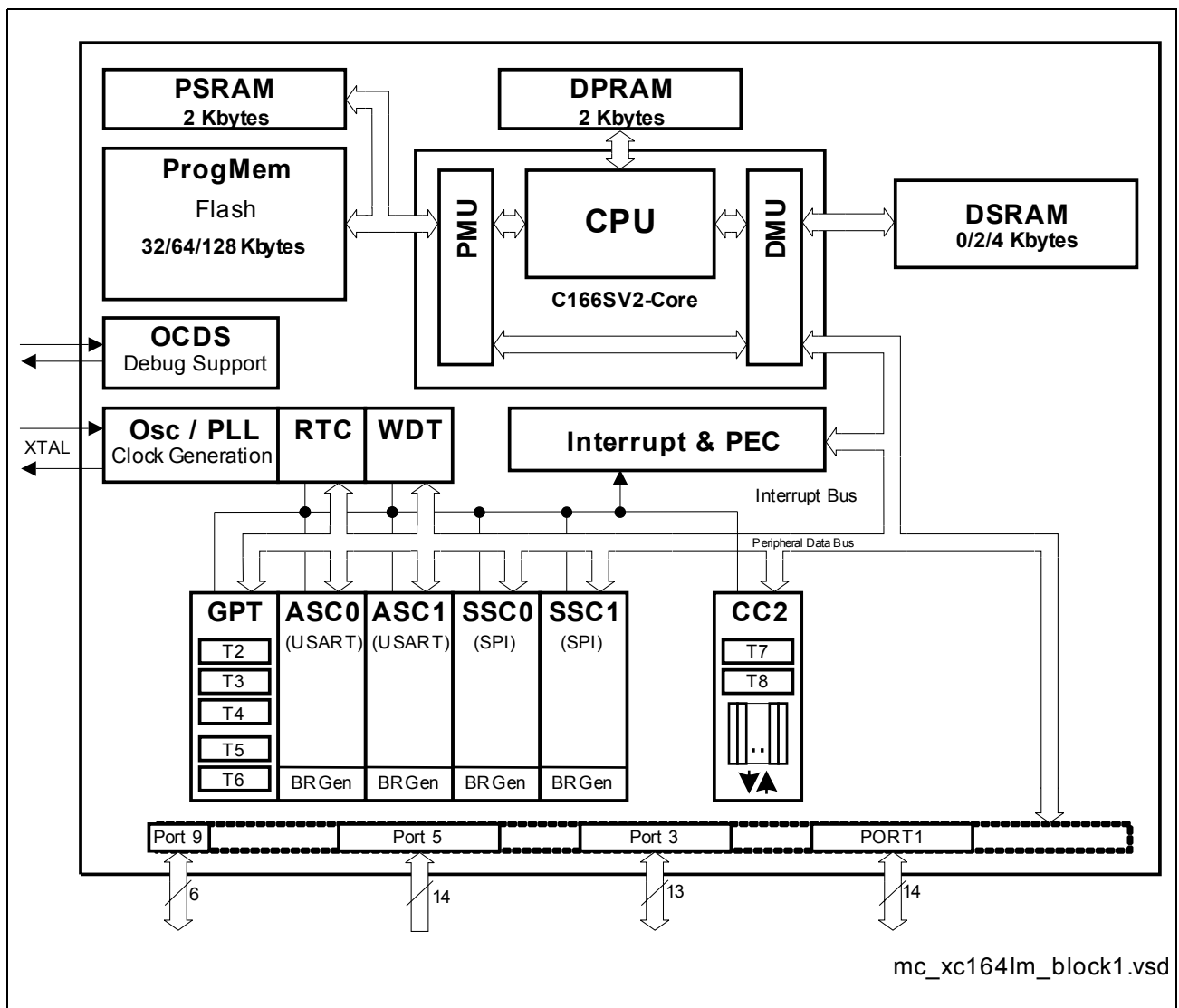


Figure 3 Block Diagram

3.1 Memory Subsystem and Organization

The memory space of the XC164LM is configured in a von Neumann architecture, which means that all internal and external resources, such as code memory, data memory, registers and I/O ports, are organized within the same linear address space. This common memory space includes 16 Mbytes and is arranged as 256 segments of 64 Kbytes each, where each segment consists of four data pages of 16 Kbytes each. The entire memory space can be accessed byte wise or word wise. Portions of the on-chip DPRAM and the register spaces (E/SFR) have additionally been made directly bit addressable.

The internal data memory areas and the Special Function Register areas (SFR and ESFR) are mapped into segment 0, the system segment.

The Program Management Unit (PMU) handles all code fetches and, therefore, controls accesses to the program memories, such as Flash memory and PSRAM.

The Data Management Unit (DMU) handles all data transfers and, therefore, controls accesses to the DSRAM and the on-chip peripherals.

Both units (PMU and DMU) are connected via the high-speed system bus to exchange data. This is required if operands are read from program memory or code or data is written to the PSRAM. The system bus allows concurrent two-way communication for maximum transfer performance.

32/64/128 Kbytes of on-chip Flash memory¹⁾ store code or constant data. The on-chip Flash memory is organized as four 8-Kbyte sectors and up to three 32-Kbyte sectors. Each sector can be separately write protected²⁾, erased and programmed (in blocks of 128 Bytes). The complete Flash area can be read-protected. A password sequence temporarily unlocks protected areas. The Flash module combines very fast 64-bit one-cycle read accesses with protected and efficient writing algorithms for programming and erasing. Thus, program execution out of the internal Flash results in maximum performance. Dynamic error correction provides extremely high read data security for all read accesses.

Programming typically takes 2 ms per 128-byte block (5 ms max.), erasing a sector typically takes 200 ms (500 ms max.).

2 Kbytes of on-chip Program SRAM (PSRAM) are provided to store user code or data. The PSRAM is accessed via the PMU and is therefore optimized for code fetches.

0/2/4 Kbytes¹⁾ **of on-chip Data SRAM (DSRAM)** are provided as a storage for general user data. The DSRAM is accessed via the DMU and is therefore optimized for data accesses. DSRAM is not available in the XC164LM-4F derivatives.

2 Kbytes of on-chip Dual-Port RAM (DPRAM) are provided as a storage for user defined variables, for the system stack, general purpose register banks. A register bank

1) Depends on the respective derivative. See [Table 1 “XC164LM Derivative Synopsis” on Page 6](#).

2) Each two 8-Kbyte sectors are combined for write-protection purposes.

Functional Description

can consist of up to 16 word wide (R0 to R15) and/or byte wide (RL0, RH0, ..., RL7, RH7) so-called General Purpose Registers (GPRs).

The upper 256 bytes of the DPRAM are directly bit addressable. When used by a GPR, any location in the DPRAM is bit addressable.

1024 bytes (2 × 512 bytes) of the address space are reserved for the Special Function Register areas (SFR space and ESFR space). SFRs are word wide registers which are used for controlling and monitoring functions of the different on-chip units. Unused SFR addresses are reserved for future members of the XC166 Family. Therefore, they should either not be accessed, or written with zeros, to ensure upward compatibility.

Table 3 XC164LM Memory Map

Address Area	Start Loc.	End Loc.	Area Size ¹⁾	Notes
Flash register space	FF'F000 _H	FF'FFFF _H	4 Kbytes	²⁾
Reserved (Acc. trap)	F8'0000 _H	FF'FFFF _H	508 Kbytes	—
Reserved for PSRAM	E0'0800 _H	F7'FFFF _H	< 1.5 Mbytes	Minus PSRAM
Program SRAM	E0'0000 _H	E0'07FF _H	2 Kbytes	—
Reserved for pr. mem.	C2'0000 _H	DF'FFFF _H	< 2 Mbytes	Minus Flash
Program Flash	C0'0000 _H	C1'FFFF _H	128 Kbytes	XC164LM-16F
	C0'0000 _H	C0'FFFF _H	64 Kbytes	XC164LM-8F
	C0'0000 _H	C0'7FFF _H	32 Kbytes	XC164LM-4F
Reserved	20'0000 _H	BF'FFFF _H	< 10 Mbytes	
Reserved	01'0000 _H	1F'FFFF _H	< 2 Mbytes	Minus segment 0
SFR area	00'FE00 _H	00'FFFF _H	0.5 Kbyte	—
Dual-Port RAM	00'F600 _H	00'FDFF _H	2 Kbytes	—
Reserved for DPRAM	00'F200 _H	00'F5FF _H	1 Kbyte	—
ESFR area	00'F000 _H	00'F1FF _H	0.5 Kbyte	—
XSFR area	00'E000 _H	00'EFF _H	4 Kbytes	—
Reserved	00'D000 _H	00'DFFF _H	6 Kbytes	—
Data SRAM	00'C000 _H	00'CFFF _H	4 Kbytes	³⁾
Reserved for DSRAM	00'8000 _H	00'BFFF _H	16 Kbytes	—
Reserved	00'0000 _H	00'7FFF _H	32 Kbytes	—

1) The areas marked with "<" are slightly smaller than indicated, see column "Notes".

2) Not defined register locations return a trap code (1E9B_H).

3) Depends on the respective derivative. See [Table 1 "XC164LM Derivative Synopsis" on Page 6](#).

3.2 Central Processing Unit (CPU)

The main core of the CPU consists of a 5-stage execution pipeline with a 2-stage instruction-fetch pipeline, a 16-bit arithmetic and logic unit (ALU), a 32-bit/40-bit multiply and accumulate unit (MAC), a register-file providing three register banks, and dedicated SFRs. The ALU features a multiply and divide unit, a bit-mask generator, and a barrel shifter.

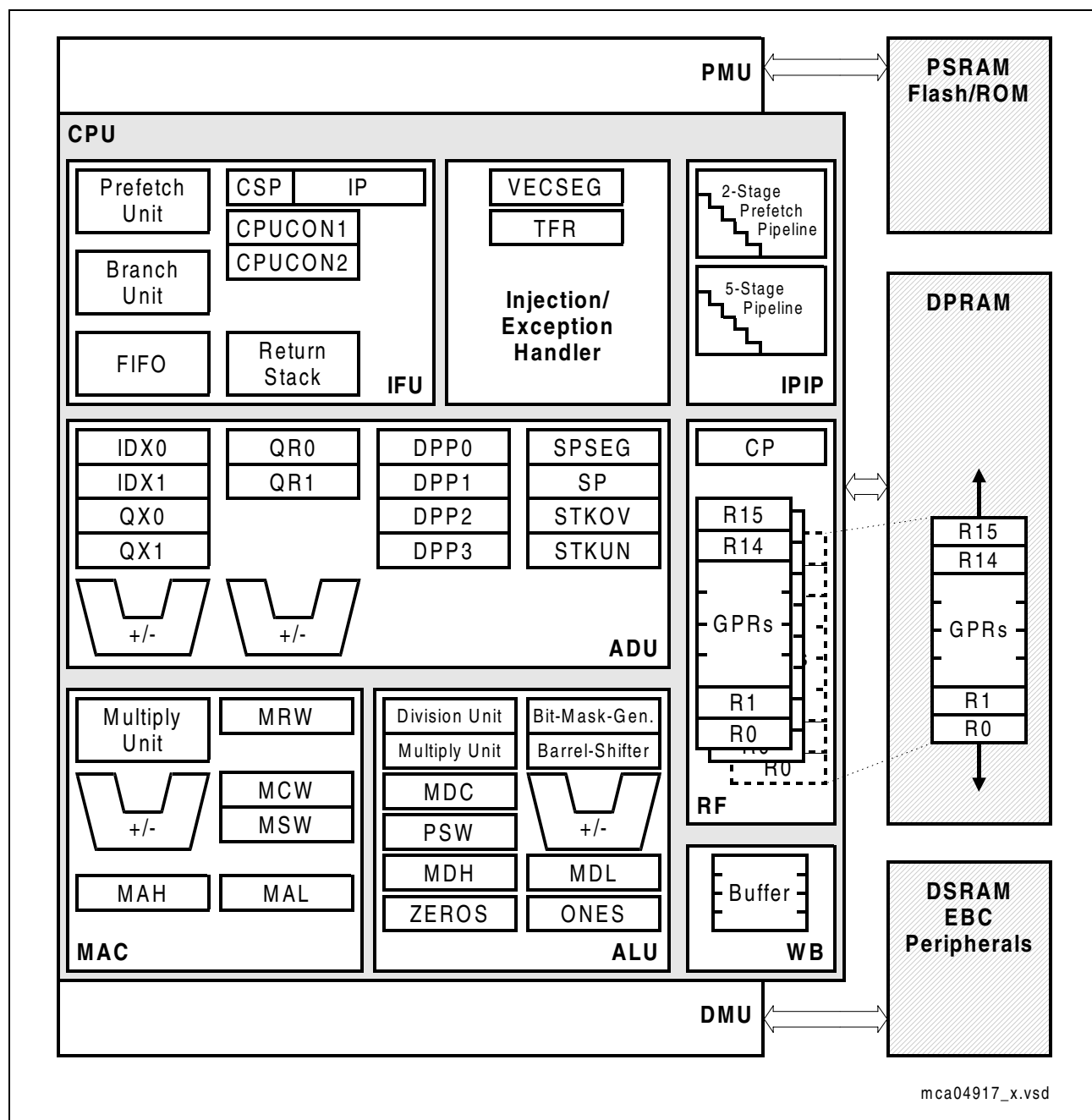


Figure 4 CPU Block Diagram

Based on these hardware provisions, most of the XC164LM's instructions can be executed in just one machine cycle which requires 25 ns at 40 MHz CPU clock. For

Functional Description

example, shift and rotate instructions are always processed during one machine cycle independent of the number of bits to be shifted. Also multiplication and most MAC instructions execute in one single cycle. All multiple-cycle instructions have been optimized so that they can be executed very fast as well: for example, a 32-/16-bit division is started within 4 cycles, while the remaining 15 cycles are executed in the background. Another pipeline optimization, the branch target prediction, allows eliminating the execution time of branch instructions if the prediction was correct.

The CPU has a register context consisting of up to three register banks with 16 word wide GPRs each at its disposal. One of these register banks is physically allocated within the on-chip DPRAM area. A Context Pointer (CP) register determines the base address of the active register bank to be accessed by the CPU at any time. The number of register banks is only restricted by the available internal RAM space. For easy parameter passing, a register bank may overlap others.

A system stack of up to 32 Kwords is provided as a storage for temporary data. The system stack can be allocated to any location within the address space (preferably in the on-chip RAM area), and it is accessed by the CPU via the stack pointer (SP) register. Two separate SFRs, STKOV and STKUN, are implicitly compared against the stack pointer value upon each stack access for the detection of a stack overflow or underflow.

The high performance offered by the hardware implementation of the CPU can efficiently be utilized by a programmer via the highly efficient XC164LM instruction set which includes the following instruction classes:

- Standard Arithmetic Instructions
- DSP-Oriented Arithmetic Instructions
- Logical Instructions
- Boolean Bit Manipulation Instructions
- Compare and Loop Control Instructions
- Shift and Rotate Instructions
- Prioritize Instruction
- Data Movement Instructions
- System Stack Instructions
- Jump and Call Instructions
- Return Instructions
- System Control Instructions
- Miscellaneous Instructions

The basic instruction length is either 2 or 4 bytes. Possible operand types are bits, bytes and words. A variety of direct, indirect or immediate addressing modes are provided to specify the required operands.

3.3 Interrupt System

With an interrupt response time of typically 8 CPU clocks (in case of internal program execution), the XC164LM is capable of reacting very fast to the occurrence of non-deterministic events.

The architecture of the XC164LM supports several mechanisms for fast and flexible response to service requests that can be generated from various sources internal or external to the microcontroller. Any of these interrupt requests can be programmed to being serviced by the Interrupt Controller or by the Peripheral Event Controller (PEC).

In contrast to a standard interrupt service where the current program execution is suspended and a branch to the interrupt vector table is performed, just one cycle is 'stolen' from the current CPU activity to perform a PEC service. A PEC service implies a single byte or word data transfer between any two memory locations with an additional increment of either the PEC source, or the destination pointer, or both. An individual PEC transfer counter is implicitly decremented for each PEC service except when performing in the continuous transfer mode. When this counter reaches zero, a standard interrupt is performed to the corresponding source related vector location. PEC services are very well suited, for example, for supporting the transmission or reception of blocks of data. The XC164LM has 8 PEC channels each of which offers such fast interrupt-driven data transfer capabilities.

A separate control register which contains an interrupt request flag, an interrupt enable flag and an interrupt priority bit field exists for each of the possible interrupt nodes. Via its related register, each node can be programmed to one of sixteen interrupt priority levels. Once having been accepted by the CPU, an interrupt service can only be interrupted by a higher prioritized service request. For the standard interrupt processing, each of the possible interrupt nodes has a dedicated vector location.

Fast external interrupt inputs are provided to service external interrupts with high precision requirements. These fast interrupt inputs feature programmable edge detection (rising edge, falling edge, or both edges).

Software interrupts are supported by means of the 'TRAP' instruction in combination with an individual trap (interrupt) number.

Table 4 shows all of the possible XC164LM interrupt sources and the corresponding hardware-related interrupt flags, vectors, vector locations and trap (interrupt) numbers.

Note: Interrupt nodes which are not assigned to peripherals (unassigned nodes), may be used to generate software controlled interrupt requests by setting the respective interrupt request bit (xIR).

Functional Description
Table 4 XC164LM Interrupt Nodes

Source of Interrupt or PEC Service Request	Control Register	Vector Location ¹⁾	Trap Number
EX0IN	CC1_CC8IC	xx'0060 _H	18 _H / 24 _D
EX1IN	CC1_CC9IC	xx'0064 _H	19 _H / 25 _D
EX2IN	CC1_CC10IC	xx'0068 _H	1A _H / 26 _D
EX3IN	CC1_CC11IC	xx'006C _H	1B _H / 27 _D
EX4IN	CC1_CC12IC	xx'0070 _H	1C _H / 28 _D
EX5IN	CC1_CC13IC	xx'0074 _H	1D _H / 29 _D
CAPCOM Register 16	CC2_CC16IC	xx'00C0 _H	30 _H / 48 _D
CAPCOM Register 17	CC2_CC17IC	xx'00C4 _H	31 _H / 49 _D
CAPCOM Register 18	CC2_CC18IC	xx'00C8 _H	32 _H / 50 _D
CAPCOM Register 19	CC2_CC19IC	xx'00CC _H	33 _H / 51 _D
CAPCOM Register 20	CC2_CC20IC	xx'00D0 _H	34 _H / 52 _D
CAPCOM Register 21	CC2_CC21IC	xx'00D4 _H	35 _H / 53 _D
CAPCOM Register 22	CC2_CC22IC	xx'00D8 _H	36 _H / 54 _D
CAPCOM Register 23	CC2_CC23IC	xx'00DC _H	37 _H / 55 _D
CAPCOM Register 24	CC2_CC24IC	xx'00E0 _H	38 _H / 56 _D
CAPCOM Register 25	CC2_CC25IC	xx'00E4 _H	39 _H / 57 _D
CAPCOM Register 26	CC2_CC26IC	xx'00E8 _H	3A _H / 58 _D
CAPCOM Register 27	CC2_CC27IC	xx'00EC _H	3B _H / 59 _D
CAPCOM Register 28	CC2_CC28IC	xx'00F0 _H	3C _H / 60 _D
CAPCOM Register 29	CC2_CC29IC	xx'0110 _H	44 _H / 68 _D
CAPCOM Register 30	CC2_CC30IC	xx'0114 _H	45 _H / 69 _D
CAPCOM Register 31	CC2_CC31IC	xx'0118 _H	46 _H / 70 _D
CAPCOM Timer 7	CC2_T7IC	xx'00F4 _H	3D _H / 61 _D
CAPCOM Timer 8	CC2_T8IC	xx'00F8 _H	3E _H / 62 _D
GPT1 Timer 2	GPT12E_T2IC	xx'0088 _H	22 _H / 34 _D
GPT1 Timer 3	GPT12E_T3IC	xx'008C _H	23 _H / 35 _D
GPT1 Timer 4	GPT12E_T4IC	xx'0090 _H	24 _H / 36 _D
GPT2 Timer 5	GPT12E_T5IC	xx'0094 _H	25 _H / 37 _D
GPT2 Timer 6	GPT12E_T6IC	xx'0098 _H	26 _H / 38 _D

Functional Description
Table 4 XC164LM Interrupt Nodes (cont'd)

Source of Interrupt or PEC Service Request	Control Register	Vector Location ¹⁾	Trap Number
GPT2 CAPREL Register	GPT12E_CRIC	xx'009C _H	27 _H / 39 _D
ASC0 Transmit	ASC0_TIC	xx'00A8 _H	2A _H / 42 _D
ASC0 Transmit Buffer	ASC0_TBIC	xx'011C _H	47 _H / 71 _D
ASC0 Receive	ASC0_RIC	xx'00AC _H	2B _H / 43 _D
ASC0 Error	ASC0_EIC	xx'00B0 _H	2C _H / 44 _D
ASC0 Autobaud	ASC0_ABIC	xx'017C _H	5F _H / 95 _D
SSC0 Transmit	SSC0_TIC	xx'00B4 _H	2D _H / 45 _D
SSC0 Receive	SSC0_RIC	xx'00B8 _H	2E _H / 46 _D
SSC0 Error	SSC0_EIC	xx'00BC _H	2F _H / 47 _D
PLL/OWD	PLLIC	xx'010C _H	43 _H / 67 _D
ASC1 Transmit	ASC1_TIC	xx'0120 _H	48 _H / 72 _D
ASC1 Transmit Buffer	ASC1_TBIC	xx'0178 _H	5E _H / 94 _D
ASC1 Receive	ASC1_RIC	xx'0124 _H	49 _H / 73 _D
ASC1 Error	ASC1_EIC	xx'0128 _H	4A _H / 74 _D
ASC1 Autobaud	ASC1_ABIC	xx'0108 _H	42 _H / 66 _D
End of PEC Subchannel	EOPIC	xx'0130 _H	4C _H / 76 _D
SSC1 Transmit	SSC1_TIC	xx'0144 _H	51 _H / 81 _D
SSC1 Receive	SSC1_RIC	xx'0148 _H	52 _H / 82 _D
SSC1 Error	SSC1_EIC	xx'014C _H	53 _H / 83 _D
RTC	RTC_IC	xx'0174 _H	5D _H / 93 _D
Unassigned node	–	xx'0040 _H	10 _H / 16 _D
Unassigned node	–	xx'0044 _H	11 _H / 17 _D
Unassigned node	–	xx'0048 _H	12 _H / 18 _D
Unassigned node	–	xx'004C _H	13 _H / 19 _D
Unassigned node	–	xx'0050 _H	14 _H / 20 _D
Unassigned node	–	xx'0054 _H	15 _H / 21 _D
Unassigned node	–	xx'0058 _H	16 _H / 22 _D
Unassigned node	–	xx'005C _H	17 _H / 23 _D
Unassigned node	–	xx'0078 _H	1E _H / 30 _D
Unassigned node	–	xx'007C _H	1F _H / 31 _D

Functional Description
Table 4 XC164LM Interrupt Nodes (cont'd)

Source of Interrupt or PEC Service Request	Control Register	Vector Location ¹⁾	Trap Number
Unassigned node	—	xx'0080 _H	20 _H / 32 _D
Unassigned node	—	xx'0084 _H	21 _H / 33 _D
Unassigned node	—	xx'00A0 _H	28 _H / 40 _D
Unassigned node	—	xx'00A4 _H	29 _H / 41 _D
Unassigned node	—	xx'00FC _H	3F _H / 63 _D
Unassigned node	—	xx'0100 _H	40 _H / 64 _D
Unassigned node	—	xx'0104 _H	41 _H / 65 _D
Unassigned node	—	xx'012C _H	4B _H / 75 _D
Unassigned node	—	xx'0134 _H	4D _H / 77 _D
Unassigned node	—	xx'0138 _H	4E _H / 78 _D
Unassigned node	—	xx'013C _H	4F _H / 79 _D
Unassigned node	—	xx'0140 _H	50 _H / 80 _D
Unassigned node	—	xx'0150 _H	54 _H / 84 _D
Unassigned node	—	xx'0154 _H	55 _H / 85 _D
Unassigned node	—	xx'0158 _H	56 _H / 86 _D
Unassigned node	—	xx'015C _H	57 _H / 87 _D
Unassigned node	—	xx'0160 _H	58 _H / 88 _D
Unassigned node	—	xx'0164 _H	59 _H / 89 _D
Unassigned node	—	xx'0168 _H	5A _H / 90 _D
Unassigned node	—	xx'016C _H	5B _H / 91 _D
Unassigned node	—	xx'0170 _H	5C _H / 92 _D

- 1) Register VECSEG defines the segment where the vector table is located to.
 Bitfield VECSC in register CPUCON1 defines the distance between two adjacent vectors. This table represents the default setting, with a distance of 4 (two words) between two vectors.

Functional Description

The XC164LM also provides an excellent mechanism to identify and to process exceptions or error conditions that arise during run-time, so-called 'Hardware Traps'. Hardware traps cause immediate non-maskable system reaction which is similar to a standard interrupt service (branching to a dedicated vector table location). The occurrence of a hardware trap is additionally signified by an individual bit in the trap flag register (TFR). Except when another higher prioritized trap service is in progress, a hardware trap will interrupt any actual program execution. In turn, hardware trap services can normally not be interrupted by standard or PEC interrupts.

Table 5 shows all of the possible exceptions or error conditions that can arise during run-time:

Table 5 Hardware Trap Summary

Exception Condition	Trap Flag	Trap Vector	Vector Location ¹⁾	Trap Number	Trap Priority
Reset Functions: <ul style="list-style-type: none"> Hardware Reset Software Reset W-dog Timer Overflow 	—	RESET RESET RESET	xx'0000 _H xx'0000 _H xx'0000 _H	00 _H 00 _H 00 _H	III III III
Class A Hardware Traps: <ul style="list-style-type: none"> Non-Maskable Interrupt Stack Overflow Stack Underflow Software Break 	NMI STKOF STKUF SOFTBRK	NMITRAP STOTRAP STUTRAP SBRKTRAP	xx'0008 _H xx'0010 _H xx'0018 _H xx'0020 _H	02 _H 04 _H 06 _H 08 _H	II II II II
Class B Hardware Traps: <ul style="list-style-type: none"> Undefined Opcode PMI Access Error Protected Instruction Fault Illegal Word Operand Access 	UNDOPC PACER PRTFLT ILLOPA	BTRAP BTRAP BTRAP BTRAP	xx'0028 _H xx'0028 _H xx'0028 _H xx'0028 _H	0A _H 0A _H 0A _H 0A _H	I I I I
Reserved	—	—	[2C _H - 3C _H]	[0B _H - 0F _H]	—
Software Traps <ul style="list-style-type: none"> TRAP Instruction 	—	—	Any [xx'0000 _H - xx'01FC _H] in steps of 4 _H	Any [00 _H - 7F _H]	Current CPU Priority

1) Register VECSEG defines the segment where the vector table is located to.

Bitfield VECSC in register CPUCON1 defines the distance between two adjacent vectors. This table represents the default setting, with a distance of 4 (two words) between two vectors.

3.4 On-Chip Debug Support (OCDS)

The On-Chip Debug Support system provides a broad range of debug and emulation features built into the XC164LM. The user software running on the XC164LM can thus be debugged within the target system environment.

The OCDS is controlled by an external debugging device via the debug interface, consisting of the IEEE-1149-conforming JTAG port and a break interface. The debugger controls the OCDS via a set of dedicated registers accessible via the JTAG interface. Additionally, the OCDS system can be controlled by the CPU, e.g. by a monitor program. An injection interface allows the execution of OCDS-generated instructions by the CPU.

Multiple breakpoints can be triggered by on-chip hardware, by software, or by an external trigger input. Single stepping is supported as well as the injection of arbitrary instructions and read/write access to the complete internal address space. A breakpoint trigger can be answered with a CPU-halt, a monitor call, a data transfer, or/and the activation of an external signal.

Tracing data can be obtained via the JTAG interface.

The debug interface uses a set of 6 interface signals (4 JTAG lines, 2 break lines) to communicate with external circuitry. These interface signals are realized as alternate functions on Port 3 pins.

3.5 Capture/Compare Unit (CAPCOM2)

The CAPCOM unit supports generation and control of timing sequences on up to 16 channels with a maximum resolution of 1 system clock cycle (8 cycles in staggered mode). The CAPCOM unit is typically used to handle high speed I/O tasks such as pulse and waveform generation, pulse width modulation (PWM), Digital to Analog (D/A) conversion, software timing, or time recording relative to external events.

Two 16-bit timers (T7/T8) with reload registers provide two independent time bases for the capture/compare register array.

The input clock for the timers is programmable to several prescaled values of the internal system clock, or may be derived from an overflow/underflow of timer T6 in module GPT2. This provides a wide range of variation for the timer period and resolution and allows precise adjustments to the application specific requirements. In addition, an external count input for CAPCOM timer T7 allows event scheduling for the capture/compare registers relative to external events.

The capture/compare register array contains 16 dual purpose capture/compare registers, each of which may be individually allocated to either CAPCOM timer (T7 or T8, respectively), and programmed for capture or compare function.

10 registers of the CAPCOM2 module have each one port pin associated with it which serves as an input pin for triggering the capture function, or as an output pin to indicate the occurrence of a compare event.

Table 6 Compare Modes (CAPCOM2)

Compare Modes	Function
Mode 0	Interrupt-only compare mode; Several compare interrupts per timer period are possible
Mode 1	Pin toggles on each compare match; Several compare events per timer period are possible
Mode 2	Interrupt-only compare mode; Only one compare interrupt per timer period is generated
Mode 3	Pin set '1' on match; pin reset '0' on compare timer overflow; Only one compare event per timer period is generated
Double Register Mode	Two registers operate on one pin; Pin toggles on each compare match; Several compare events per timer period are possible
Single Event Mode	Generates single edges or pulses; Can be used with any compare mode

When a capture/compare register has been selected for capture mode, the current contents of the allocated timer will be latched ('captured') into the capture/compare

Functional Description

register in response to an external event at the port pin which is associated with this register. In addition, a specific interrupt request for this capture/compare register is generated. Either a positive, a negative, or both a positive and a negative external signal transition at the pin can be selected as the triggering event.

The contents of all registers which have been selected for one of the five compare modes are continuously compared with the contents of the allocated timers.

When a match occurs between the timer value and the value in a capture/compare register, specific actions will be taken based on the selected compare mode.

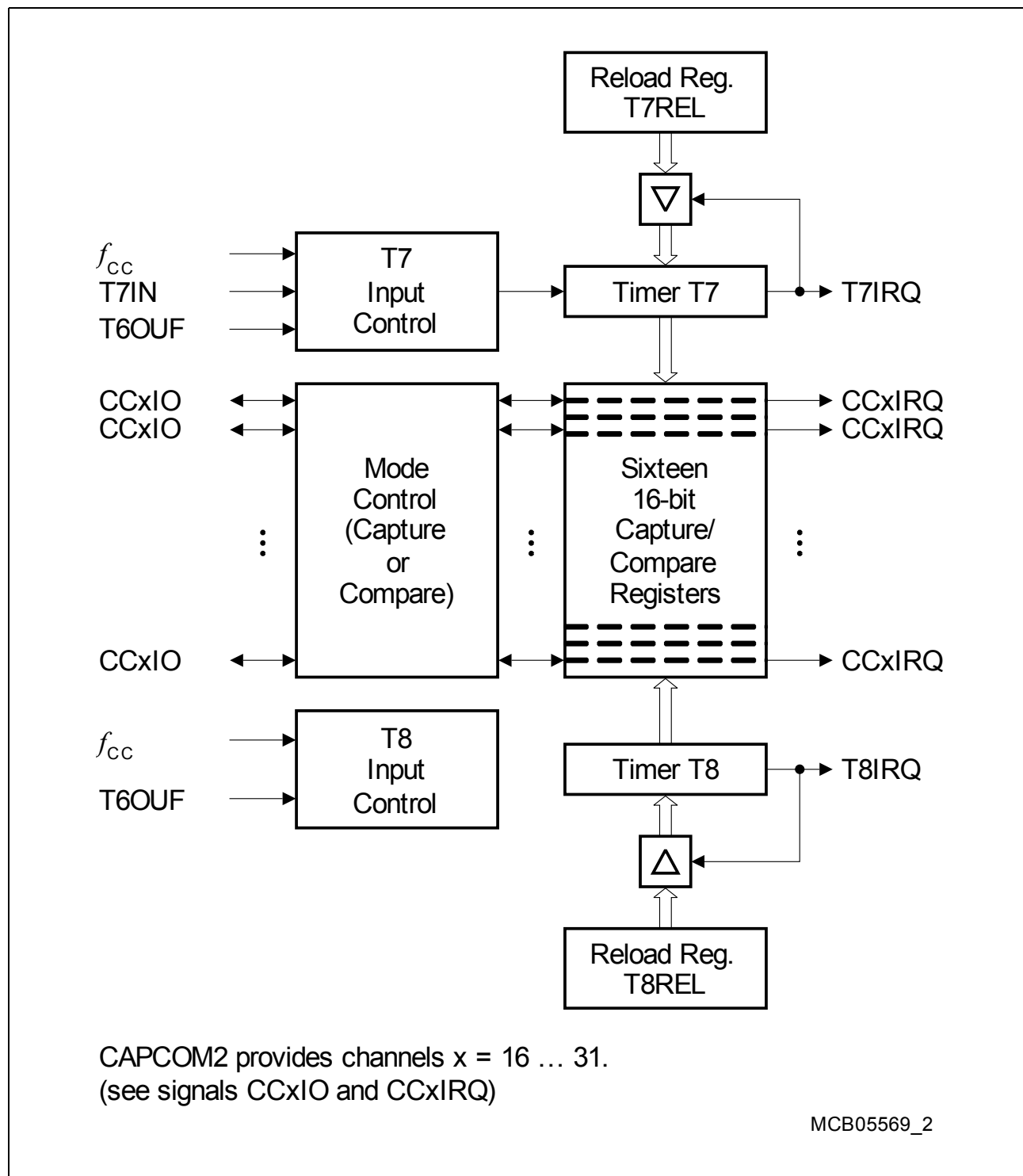


Figure 5 CAPCOM2 Unit Block Diagram

3.6 General Purpose Timer (GPT12E) Unit

The GPT12E unit represents a very flexible multifunctional timer/counter structure which may be used for many different time related tasks such as event timing and counting, pulse width and duty cycle measurements, pulse generation, or pulse multiplication.

The GPT12E unit incorporates five 16-bit timers which are organized in two separate modules, GPT1 and GPT2. Each timer in each module may operate independently in a number of different modes, or may be concatenated with another timer of the same module.

Each of the three timers T2, T3, T4 of **module GPT1** can be configured individually for one of four basic modes of operation, which are Timer, Gated Timer, Counter, and Incremental Interface Mode. In Timer Mode, the input clock for a timer is derived from the system clock, divided by a programmable prescaler, while Counter Mode allows a timer to be clocked in reference to external events.

Pulse width or duty cycle measurement is supported in Gated Timer Mode, where the operation of a timer is controlled by the 'gate' level on an external input pin. For these purposes, each timer has one associated port pin (TxIN) which serves as gate or clock input. The maximum resolution of the timers in module GPT1 is 4 system clock cycles.

The count direction (up/down) for each timer is programmable by software or may additionally be altered dynamically by an external signal on a port pin (TxEUD) to facilitate e.g. position tracking.

In Incremental Interface Mode the GPT1 timers (T2, T3, T4) can be directly connected to the incremental position sensor signals A and B via their respective inputs TxIN and TxEUD. Direction and count signals are internally derived from these two input signals, so the contents of the respective timer Tx corresponds to the sensor position. The third position sensor signal TOP0 can be connected to an interrupt input.

Timer T3 has an output toggle latch (T3OTL) which changes its state on each timer overflow/underflow. The state of this latch may be output on pin T3OUT e.g. for time out monitoring of external hardware components. It may also be used internally to clock timers T2 and T4 for measuring long time periods with high resolution.

In addition to their basic operating modes, timers T2 and T4 may be configured as reload or capture registers for timer T3. When used as capture or reload registers, timers T2 and T4 are stopped. The contents of timer T3 is captured into T2 or T4 in response to a signal at their associated input pins (TxIN). Timer T3 is reloaded with the contents of T2 or T4 triggered either by an external signal or by a selectable state transition of its toggle latch T3OTL. When both T2 and T4 are configured to alternately reload T3 on opposite state transitions of T3OTL with the low and high times of a PWM signal, this signal can be constantly generated without software intervention.

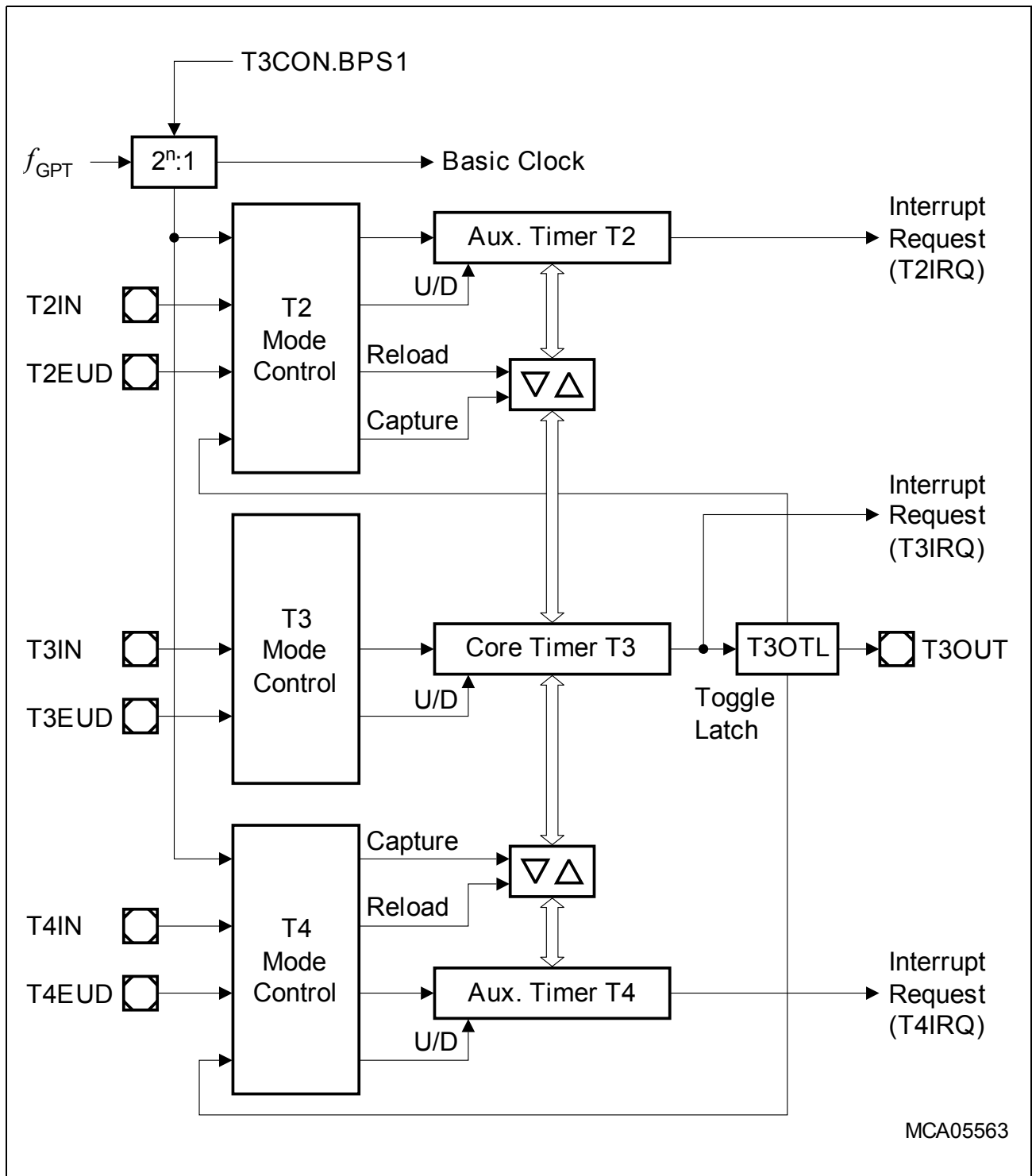


Figure 6 Block Diagram of GPT1

With its maximum resolution of 2 system clock cycles, the **GPT2 module** provides precise event control and time measurement. It includes two timers (T5, T6) and a capture/reload register (CAPREL). Both timers can be clocked with an input clock which is derived from the CPU clock via a programmable prescaler or with external signals. The

Functional Description

count direction (up/down) for each timer is programmable by software or may additionally be altered dynamically by an external signal on a port pin (TxEUD). Concatenation of the timers is supported via the output toggle latch (T6OTL) of timer T6, which changes its state on each timer overflow/underflow.

The state of this latch may be used to clock timer T5, and/or it may be output on pin T6OUT. The overflows/underflows of timer T6 can additionally be used to clock the CAPCOM2 timers, and to cause a reload from the CAPREL register.

The CAPREL register may capture the contents of timer T5 based on an external signal transition on the corresponding port pin (CAPIN), and timer T5 may optionally be cleared after the capture procedure. This allows the XC164LM to measure absolute time differences or to perform pulse multiplication without software overhead.

The capture trigger (timer T5 to CAPREL) may also be generated upon transitions of GPT1 timer T3's inputs T3IN and/or T3EUD. This is especially advantageous when T3 operates in Incremental Interface Mode.

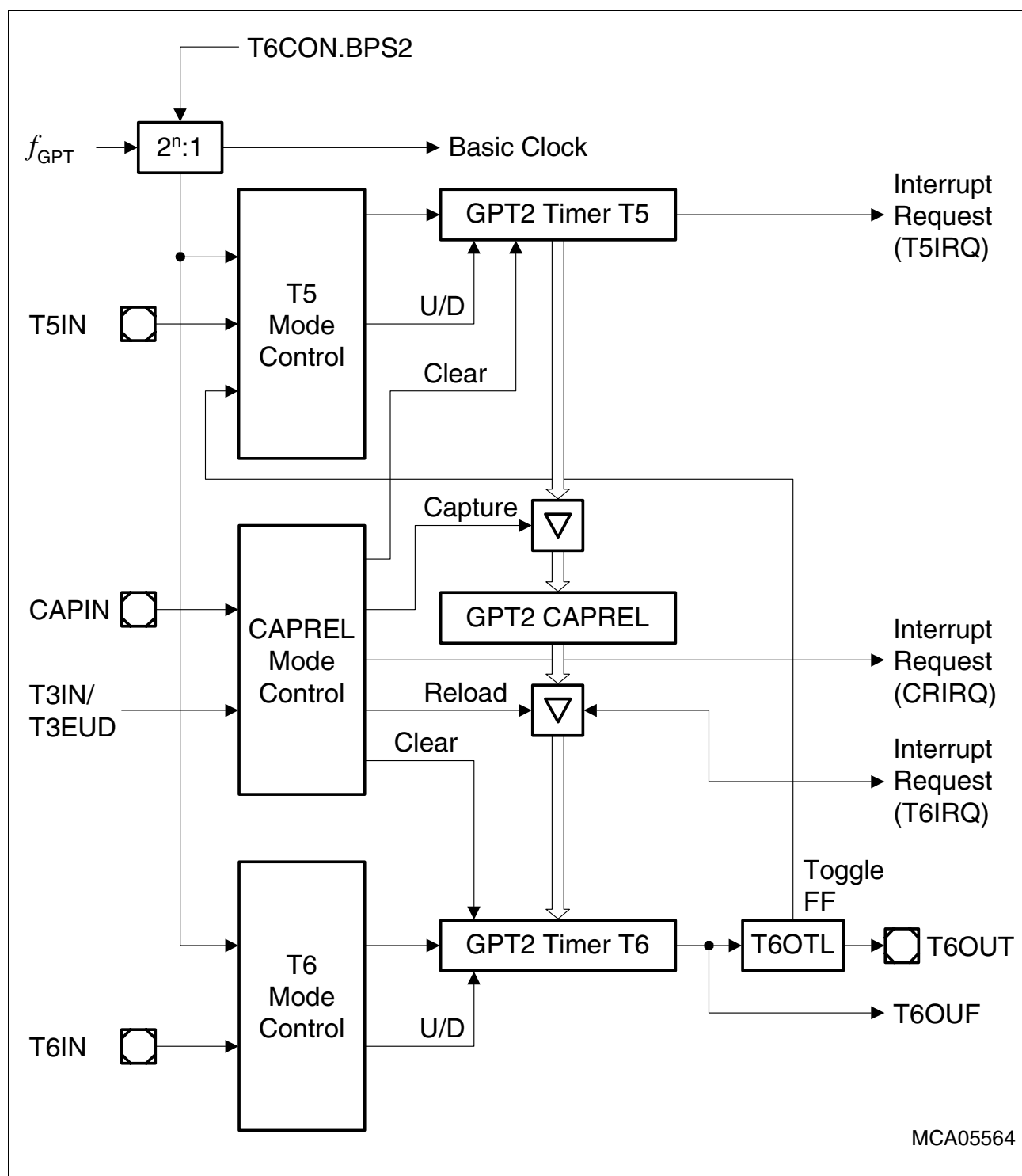


Figure 7 Block Diagram of GPT2

The RTC module can be used for different purposes:

- System clock to determine the current time and date, optionally during idle mode, sleep mode, and power down mode
- Cyclic time based interrupt, to provide a system time tick independent of CPU frequency and other resources, e.g. to wake up regularly from idle mode
- 48-bit timer for long term measurements (maximum timespan is > 100 years)
- Alarm interrupt for wake-up on a defined time

3.8 Asynchronous/Synchronous Serial Interfaces (ASC0/ASC1)

The Asynchronous/Synchronous Serial Interfaces ASC0/ASC1 (USARTs) provide serial communication with other microcontrollers, processors, terminals or external peripheral components. They are upward compatible with the serial ports of the Infineon 8-bit microcontroller families and support full-duplex asynchronous communication and half-duplex synchronous communication. A dedicated baudrate generator with a fractional divider precisely generates all standard baud rates without oscillator tuning. For transmission, reception, error handling, and baud rate detection 5 separate interrupt vectors are provided.

In asynchronous mode, 8- or 9-bit data frames (with optional parity bit) are transmitted or received, preceded by a start bit and terminated by one or two stop bits. For multiprocessor communication, a mechanism to distinguish address from data bytes has been included (8-bit data plus wake-up bit mode). IrDA data transmissions up to 115.2 kbit/s with fixed or programmable IrDA pulse width are supported.

In synchronous mode, bytes (8 bits) are transmitted or received synchronously to a shift clock which is generated by the ASC0/1. The LSB is always shifted first.

In both modes, transmission and reception of data is FIFO-buffered. An autobaud detection unit allows to detect asynchronous data frames with its baudrate and mode with automatic initialization of the baudrate generator and the mode control bits.

A number of optional hardware error detection capabilities has been included to increase the reliability of data transfers. A parity bit can automatically be generated on transmission or be checked on reception. Framing error detection allows to recognize data frames with missing stop bits. An overrun error will be generated, if the last character received has not been read out of the receive buffer register at the time the reception of a new character is complete.

Summary of Features

- Full-duplex asynchronous operating modes
 - 8- or 9-bit data frames, LSB first, one or two stop bits, parity generation/checking
 - Baudrate from 2.5 Mbit/s to 0.6 bit/s (@ 40 MHz)
 - Multiprocessor mode for automatic address/data byte detection
 - Support for IrDA data transmission/reception up to max. 115.2 kbit/s (@ 40 MHz)

Functional Description

- Auto baudrate detection
- Half-duplex 8-bit synchronous operating mode at 5 Mbit/s to 406.9 bit/s (@ 40 MHz)
- Buffered transmitter/receiver with FIFO support (8 entries per direction)
- Loop-back option available for testing purposes
- Interrupt generation on transmitter buffer empty condition, last bit transmitted condition, receive buffer full condition, error condition (frame, parity, overrun error), start and end of an autobaud detection

3.9 High Speed Synchronous Serial Channels (SSC0/SSC1)

The High Speed Synchronous Serial Channels SSC0/SSC1 support full-duplex and half-duplex synchronous communication. It may be configured so it interfaces with serially linked peripheral components, full SPI functionality is supported.

A dedicated baud rate generator allows to set up all standard baud rates without oscillator tuning. For transmission, reception and error handling three separate interrupt vectors are provided.

The SSC transmits or receives characters of 2 ... 16 bits length synchronously to a shift clock which can be generated by the SSC (master mode) or by an external master (slave mode). The SSC can start shifting with the LSB or with the MSB and allows the selection of shifting and latching clock edges as well as the clock polarity.

A number of optional hardware error detection capabilities has been included to increase the reliability of data transfers. Transmit error and receive error supervise the correct handling of the data buffer. Phase error and baudrate error detect incorrect serial data.

Summary of Features

- Master or Slave mode operation
- Full-duplex or Half-duplex transfers
- Baudrate generation from 20 Mbit/s to 305.18 bit/s (@ 40 MHz)
- Flexible data format
 - Programmable number of data bits: 2 to 16 bits
 - Programmable shift direction: LSB-first or MSB-first
 - Programmable clock polarity: idle low or idle high
 - Programmable clock/data phase: data shift with leading or trailing clock edge
- Loop back option available for testing purposes
- Interrupt generation on transmitter buffer empty condition, receive buffer full condition, error condition (receive, phase, baudrate, transmit error)
- Three pin interface with flexible SSC pin configuration

3.10 Watchdog Timer

The Watchdog Timer represents one of the fail-safe mechanisms which have been implemented to prevent the controller from malfunctioning for longer periods of time.

The Watchdog Timer is always enabled after a reset of the chip, and can be disabled until the EINIT instruction has been executed (compatible mode), or it can be disabled and enabled at any time by executing instructions DISWDT and ENWDT (enhanced mode). Thus, the chip's start-up procedure is always monitored. The software has to be designed to restart the Watchdog Timer before it overflows. If, due to hardware or software related failures, the software fails to do so, the Watchdog Timer overflows and generates an internal hardware reset.

The Watchdog Timer is a 16-bit timer, clocked with the system clock divided by 2/4/128/256. The high byte of the Watchdog Timer register can be set to a prespecified reload value (stored in WDTREL) in order to allow further variation of the monitored time interval. Each time it is serviced by the application software, the high byte of the Watchdog Timer is reloaded and the low byte is cleared. Thus, time intervals between 13 μ s and 419 ms can be monitored (@ 40 MHz).

The default Watchdog Timer interval after reset is 3.28 ms (@ 40 MHz).

3.11 Clock Generation

The Clock Generation Unit uses a programmable on-chip PLL with multiple prescalers to generate the clock signals for the XC164LM with high flexibility. The master clock f_{MC} is the reference clock signal and is output to the external system. The CPU clock f_{CPU} and the system clock f_{SYS} are derived from the master clock either directly (1:1) or via a 2:1 prescaler ($f_{SYS} = f_{CPU} = f_{MC} / 2$). See also [Section 4.3.1](#).

The on-chip oscillator can drive an external crystal or accepts an external clock signal. The oscillator clock frequency can be multiplied by the on-chip PLL (by a programmable factor) or can be divided by a programmable prescaler factor.

If the bypass mode is used (direct drive or prescaler) the PLL can deliver an independent clock to monitor the clock signal generated by the on-chip oscillator. This PLL clock is independent from the XTAL1 clock. When the expected oscillator clock transitions are missing the Oscillator Watchdog (OWD) activates the PLL Unlock/OWD interrupt node and supplies the CPU with an emergency clock, the PLL clock signal. Under these circumstances the PLL will oscillate with its basic frequency.

The oscillator watchdog can be disabled by switching the PLL off. This reduces power consumption, but also no interrupt request will be generated in case of a missing oscillator clock.

3.12 Parallel Ports

The XC164LM provides up to 47 I/O lines which are organized into three input/output ports and one input port. All port lines are bit-addressable, and all input/output lines are individually (bit-wise) programmable as inputs or outputs via direction registers. The I/O ports are true bidirectional ports which are switched to high impedance state when configured as inputs. The output drivers of some I/O ports can be configured (pin by pin) for push/pull operation or open-drain operation via control registers. During the internal reset, all port pins are configured as inputs.

The edge characteristics (shape) and driver characteristics (output current) of the port drivers can be selected via registers POCONx.

The input threshold of some ports is selectable (TTL or CMOS like), where the special CMOS like input threshold reduces noise sensitivity due to the input hysteresis. The input threshold may be selected individually for each byte of the respective ports.

All port lines have programmable alternate input or output functions associated with them. All port lines that are not used for these alternate functions may be used as general purpose IO lines.

Table 7 Summary of the XC164LM's Parallel Ports

Port	Control	Alternate Functions
PORT1	Pad drivers	Capture inputs or compare outputs, Serial interface lines
Port 3	Pad drivers, Open drain, Input threshold	Timer control signals, serial interface lines, System clock output CLKOUT (or FOUT)
Port 5	–	Timer control signals
Port 9	Pad drivers, Open drain, Input threshold	Capture inputs or compare outputs

3.13 Power Management

The XC164LM provides several means to control the power it consumes either at a given time or averaged over a certain timespan. Three mechanisms can be used (partly in parallel):

- **Power Saving Modes** switch the XC164LM into a special operating mode (control via instructions).
Idle Mode stops the CPU while the peripherals can continue to operate.
Sleep Mode and Power Down Mode stop all clock signals and all operation (RTC may optionally continue running). Sleep Mode can be terminated by external interrupt signals.
- **Clock Generation Management** controls the distribution and the frequency of internal and external clock signals. While the clock signals for currently inactive parts of logic are disabled automatically, the user can reduce the XC164LM's CPU clock frequency which drastically reduces the consumed power.
External circuitry can be controlled via the programmable frequency output FOUT.
- **Peripheral Management** permits temporary disabling of peripheral modules (control via register SYSCON3). Each peripheral can separately be disabled/enabled.

The on-chip RTC supports intermittent operation of the XC164LM by generating cyclic wake-up signals. This offers full performance to quickly react on action requests while the intermittent sleep phases greatly reduce the average power consumption of the system.

3.14 Instruction Set Summary

Table 8 lists the instructions of the XC164LM in a condensed way.

The various addressing modes that can be used with a specific instruction, the operation of the instructions, parameters for conditional execution of instructions, and the opcodes for each instruction can be found in the “**Instruction Set Manual**”.

This document also provides a detailed description of each instruction.

Table 8 Instruction Set Summary

Mnemonic	Description	Bytes
ADD(B)	Add word (byte) operands	2 / 4
ADDC(B)	Add word (byte) operands with Carry	2 / 4
SUB(B)	Subtract word (byte) operands	2 / 4
SUBC(B)	Subtract word (byte) operands with Carry	2 / 4
MUL(U)	(Un)Signed multiply direct GPR by direct GPR (16- × 16-bit)	2
DIV(U)	(Un)Signed divide register MDL by direct GPR (16-/16-bit)	2
DIVL(U)	(Un)Signed long divide reg. MD by direct GPR (32-/16-bit)	2
CPL(B)	Complement direct word (byte) GPR	2
NEG(B)	Negate direct word (byte) GPR	2
AND(B)	Bitwise AND, (word/byte operands)	2 / 4
OR(B)	Bitwise OR, (word/byte operands)	2 / 4
XOR(B)	Bitwise exclusive OR, (word/byte operands)	2 / 4
BCLR/BSET	Clear/Set direct bit	2
BMOV(N)	Move (negated) direct bit to direct bit	4
BAND/BOR/BXOR	AND/OR/XOR direct bit with direct bit	4
BCMP	Compare direct bit to direct bit	4
BFLDH/BFLDL	Bitwise modify masked high/low byte of bit-addressable direct word memory with immediate data	4
CMP(B)	Compare word (byte) operands	2 / 4
CMPD1/2	Compare word data to GPR and decrement GPR by 1/2	2 / 4
CMPI1/2	Compare word data to GPR and increment GPR by 1/2	2 / 4
PRIOR	Determine number of shift cycles to normalize direct word GPR and store result in direct word GPR	2
SHL/SHR	Shift left/right direct word GPR	2

Functional Description
Table 8 Instruction Set Summary (cont'd)

Mnemonic	Description	Bytes
ROL/ROR	Rotate left/right direct word GPR	2
ASHR	Arithmetic (sign bit) shift right direct word GPR	2
MOV(B)	Move word (byte) data	2 / 4
MOVBS/Z	Move byte operand to word op. with sign/zero extension	2 / 4
JMPA/I/R	Jump absolute/indirect/relative if condition is met	4
JMPS	Jump absolute to a code segment	4
JB(C)	Jump relative if direct bit is set (and clear bit)	4
JNB(S)	Jump relative if direct bit is not set (and set bit)	4
CALLA/I/R	Call absolute/indirect/relative subroutine if condition is met	4
CALLS	Call absolute subroutine in any code segment	4
PCALL	Push direct word register onto system stack and call absolute subroutine	4
TRAP	Call interrupt service routine via immediate trap number	2
PUSH/POP	Push/pop direct word register onto/from system stack	2
SCXT	Push direct word register onto system stack and update register with word operand	4
RET(P)	Return from intra-segment subroutine (and pop direct word register from system stack)	2
RETS	Return from inter-segment subroutine	2
RETI	Return from interrupt service subroutine	2
SBRK	Software Break	2
SRST	Software Reset	4
IDLE	Enter Idle Mode	4
PWRDN	Enter Power Down Mode (supposes $\overline{\text{NMI}}$ -pin being low)	4
SRVWDT	Service Watchdog Timer	4
DISWDT/ENWDT	Disable/Enable Watchdog Timer	4
EINIT	End-of-Initialization Register Lock	4
ATOMIC	Begin ATOMIC sequence	2
EXTR	Begin EXTended Register sequence	2
EXTP(R)	Begin EXTended Page (and Register) sequence	2 / 4
EXTS(R)	Begin EXTended Segment (and Register) sequence	2 / 4

Functional Description
Table 8 Instruction Set Summary (cont'd)

Mnemonic	Description	Bytes
NOP	Null operation	2
CoMUL/CoMAC	Multiply (and accumulate)	4
CoADD/CoSUB	Add/Subtract	4
Co(A)SHR	(Arithmetic) Shift right	4
CoSHL	Shift left	4
CoLOAD/STORE	Load accumulator/Store MAC register	4
CoCMP	Compare	4
CoMAX/MIN	Maximum/Minimum	4
CoABS/CoRND	Absolute value/Round accumulator	4
CoMOV	Data move	4
CoNEG/NOP	Negate accumulator/Null operation	4

4 Electrical Parameters

The operating range for the XC164LM is defined by its electrical parameters. For proper operation the indicated limitations must be respected when designing a system.

4.1 General Parameters

These parameters are valid for all subsequent descriptions, unless otherwise noted.

Table 9 Absolute Maximum Ratings

Parameter	Symbol	Limit Values		Unit	Notes
		Min.	Max.		
Storage temperature	T_{ST}	-65	150	°C	1)
Junction temperature	T_J	-40	150	°C	Under bias
Voltage on V_{DDI} pins with respect to ground (V_{SS})	V_{DDI}	-0.5	3.25	V	–
Voltage on V_{DDP} pins with respect to ground (V_{SS})	V_{DDP}	-0.5	6.2	V	–
Voltage on any pin with respect to ground (V_{SS})	V_{IN}	-0.5	$V_{DDP} + 0.5$	V	2)
Input current on any pin during overload condition	–	-10	10	mA	–
Absolute sum of all input currents during overload condition	–	–	100	mA	–

1) Moisture Sensitivity Level (MSL) 3, conforming to Jedec J-STD-020C for 260 °C.

2) Input pin XTAL1 belongs to the core voltage domain. Therefore, input voltages must be within the range defined for VDDI.

Note: Stresses above those listed under “Absolute Maximum Ratings” may cause permanent damage to the device. This is a stress rating only and functional operation of the device at these or any other conditions above those indicated in the operational sections of this specification is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability. During absolute maximum rating overload conditions ($V_{IN} > V_{DDP}$ or $V_{IN} < V_{SS}$) the voltage on V_{DDP} pins with respect to ground (V_{SS}) must not exceed the values defined by the absolute maximum ratings.

Electrical Parameters
Operating Conditions

The following operating conditions must not be exceeded to ensure correct operation of the XC164LM. All parameters specified in the following sections refer to these operating conditions, unless otherwise noticed.

Table 10 Operating Condition Parameters

Parameter	Symbol	Limit Values		Unit	Notes
		Min.	Max.		
Digital supply voltage for the core	V_{DDI}	2.35	2.7	V	Active mode, $f_{CPU} = f_{CPUmax}$ ¹⁾
Digital supply voltage for IO pads	V_{DDP}	4.4	5.5	V	Active mode ²⁾³⁾
Supply Voltage Difference	ΔV_{DD}	-0.5	–	V	$V_{DDP} - V_{DDI}$ ⁴⁾
Digital ground voltage	V_{SS}	0		V	Reference voltage
Overload current	I_{OV}	-5	5	mA	Per IO pin ⁵⁾⁶⁾
Overload current coupling factor for digital I/O pins ⁷⁾	K_{OVD}	–	5.0×10^{-3}	–	$I_{OV} > 0$
		–	1.0×10^{-2}	–	$I_{OV} < 0$
Absolute sum of overload currents	$\Sigma I_{OV} $	–	50	mA	⁶⁾
External Load Capacitance	C_L	–	50	pF	Pin drivers in default mode ⁸⁾
Ambient temperature	T_A	0	70	°C	SAB-XC164...
		-40	85	°C	SAF-XC164...
		-40	125	°C	SAK-XC164...

1) $f_{CPUmax} = 40$ MHz for devices marked ... 40F, $f_{CPUmax} = 20$ MHz for devices marked ... 20F.

2) External circuitry must guarantee low-level at the \overline{RSTIN} pin at least until both power supply voltages have reached the operating range.

3) The specified voltage range is allowed for operation. The range limits may be reached under extreme operating conditions. However, specified parameters, such as leakage currents, refer to the standard operating voltage range of $V_{DDP} = 4.75$ V to 5.25 V.

4) This limitation must be fulfilled under all operating conditions including power-ramp-up, power-ramp-down, and power-save modes.

5) Overload conditions occur if the standard operating conditions are exceeded, i.e. the voltage on any pin exceeds the specified range: $V_{OV} > V_{DDP} + 0.5$ V ($I_{OV} > 0$) or $V_{OV} < V_{SS} - 0.5$ V ($I_{OV} < 0$). The absolute sum of input overload currents on all pins may not exceed **50 mA**. The supply voltages must remain within the specified limits.

Proper operation is not guaranteed if overload conditions occur on functional pins such as XTAL1.

6) Not subject to production test - verified by design/characterization.

Electrical Parameters

- 7) An overload current (I_{OV}) through a pin injects a certain error current (I_{INJ}) into the adjacent pins. This error current adds to the respective pin's leakage current (I_{OZ}). The amount of error current depends on the overload current and is defined by the overload coupling factor K_{OV} . The polarity of the injected error current is inverse compared to the polarity of the overload current that produces it.
The total current through a pin is $|I_{TOT}| = |I_{OZ}| + (|I_{OV}| \times K_{OV})$. The additional error current may distort the input voltage on analog inputs.
- 8) The timing is valid for pin drivers operating in default current mode (selected after reset). Reducing the output current may lead to increased delays or reduced driving capability (C_L).

Parameter Interpretation

The parameters listed in the following partly represent the characteristics of the XC164LM and partly its demands on the system. To aid in interpreting the parameters right, when evaluating them for a design, they are marked in column "Symbol":

CC (Controller Characteristics):

The logic of the XC164LM will provide signals with the respective characteristics.

SR (System Requirement):

The external system must provide signals with the respective characteristics to the XC164LM.

Electrical Parameters
4.2 DC Parameters

These parameters are static or average values, which may be exceeded during switching transitions (e.g. output current).

Table 11 DC Characteristics (Operating Conditions apply)¹⁾

Parameter	Symbol		Limit Values		Unit	Test Condition
			Min.	Max.		
Input low voltage TTL (all except XTAL1)	V_{IL}	SR	-0.5	$0.2 \times V_{DDP} - 0.1$	V	–
Input low voltage XTAL1 ²⁾	V_{ILC}	SR	-0.5	$0.3 \times V_{DDI}$	V	–
Input low voltage (Special Threshold)	V_{ILS}	SR	-0.5	$0.45 \times V_{DDP}$	V	³⁾
Input high voltage TTL (all except XTAL1)	V_{IH}	SR	$0.2 \times V_{DDP} + 0.9$	$V_{DDP} + 0.5$	V	–
Input high voltage XTAL1 ²⁾	V_{IHC}	SR	$0.7 \times V_{DDI}$	$V_{DDI} + 0.5$	V	–
Input high voltage (Special Threshold)	V_{IHS}	SR	$0.8 \times V_{DDP} - 0.2$	$V_{DDP} + 0.5$	V	³⁾
Input Hysteresis (Special Threshold)	HYS		$0.04 \times V_{DDP}$	–	V	V_{DDP} in [V], Series resistance = 0Ω ³⁾
Output low voltage	V_{OL}	CC	–	1.0	V	$I_{OL} \leq I_{OLmax}$ ⁴⁾
			–	0.45	V	$I_{OL} \leq I_{OLnom}$ ⁴⁾⁵⁾
Output high voltage ⁶⁾	V_{OH}	CC	$V_{DDP} - 1.0$	–	V	$I_{OH} \geq I_{OHmax}$ ⁴⁾
			$V_{DDP} - 0.45$	–	V	$I_{OH} \geq I_{OHnom}$ ⁴⁾⁵⁾
Input leakage current (Port 5) ⁷⁾	I_{OZ1}	CC	–	± 300	nA	$0 V < V_{IN} < V_{DDP}$, $T_A \leq 125^\circ C$
				± 200	nA	$0 V < V_{IN} < V_{DDP}$, $T_A \leq 85^\circ C$ ¹²⁾
Input leakage current (all other ⁸⁾) ⁷⁾	I_{OZ2}	CC	–	± 500	nA	$0.45 V < V_{IN} < V_{DDP}$
Configuration pull-up current ⁹⁾	I_{CPUH} ¹⁰⁾		–	-10	μA	$V_{IN} = V_{IHmin}$
	I_{CPUL} ¹¹⁾		-100	–	μA	$V_{IN} = V_{ILmax}$

Electrical Parameters
Table 11 DC Characteristics (Operating Conditions apply)¹⁾ (cont'd)

Parameter	Symbol		Limit Values		Unit	Test Condition
			Min.	Max.		
XTAL1 input current	I_{IL}	CC	–	±20	μA	$0\text{ V} < V_{IN} < V_{DDI}$
Pin capacitance ¹²⁾ (digital inputs/outputs)	C_{IO}	CC	–	10	pF	–

- 1) Keeping signal levels within the limits specified in this table, ensures operation without overload conditions. For signal levels outside these specifications, also refer to the specification of the overload current I_{OV} .
- 2) If XTAL1 is driven by a crystal, reaching an amplitude (peak to peak) of $0.4 \times V_{DDI}$ is sufficient.
- 3) This parameter is tested for P3, P9.
- 4) The maximum deliverable output current of a port driver depends on the selected output driver mode, see [Table 12, Current Limits for Port Output Drivers](#). The limit for pin groups must be respected.
- 5) As a rule, with decreasing output current the output levels approach the respective supply level ($V_{OL} \rightarrow V_{SS}$, $V_{OH} \rightarrow V_{DDP}$). However, only the levels for nominal output currents are guaranteed.
- 6) This specification is not valid for outputs which are switched to open drain mode. In this case the respective output will float and the voltage results from the external circuitry.
- 7) An additional error current (I_{INJ}) will flow if an overload current flows through an adjacent pin. Please refer to the definition of the overload coupling factor K_{OV} .
- 8) The driver of P3.15 is designed for faster switching, because this pin can deliver the system clock (CLKOUT). The maximum leakage current for P3.15 is, therefore, increased to 1 μA.
- 9) During a hardware reset this specification is valid for configuration on P1H.4, P1H.5, P9.4 and P9.5. After a hardware reset this specification is valid for NMI.
- 10) The maximum current may be drawn while the respective signal line remains inactive.
- 11) The minimum current must be drawn to drive the respective signal line active.
- 12) Not subject to production test - verified by design/characterization.

Table 12 Current Limits for Port Output Drivers

Port Output Driver Mode	Maximum Output Current (I_{OLmax} , $-I_{OHmax}$) ¹⁾	Nominal Output Current (I_{OLnom} , $-I_{OHnom}$)
Strong driver	10 mA	2.5 mA
Medium driver	4.0 mA	1.0 mA
Weak driver	0.5 mA	0.1 mA

- 1) An output current above $|I_{OXnom}|$ may be drawn from up to three pins at the same time. For any group of 16 neighboring port output pins the total output current in each direction (ΣI_{OL} and $\Sigma -I_{OH}$) must remain below 50 mA.

Electrical Parameters
Table 13 Power Consumption XC164LM (Operating Conditions apply)

Parameter	Symbol	Limit Values		Unit	Test Condition
		Min.	Max.		
Power supply current (active) with all peripherals active	I_{DDI}	–	$15 + 2.6 \times f_{CPU}$	mA	f_{CPU} in [MHz] ¹⁾²⁾ , -16F derivatives
		–	$10 + 2.6 \times f_{CPU}$	mA	f_{CPU} in [MHz] ¹⁾²⁾ , -4F/8F derivatives
Pad supply current	I_{DDP}	–	5	mA	³⁾
Idle mode supply current with all peripherals active	I_{IDX}	–	$15 + 1.2 \times f_{CPU}$	mA	f_{CPU} in [MHz] ²⁾ , -16F derivatives
		–	$10 + 1.2 \times f_{CPU}$	mA	f_{CPU} in [MHz] ²⁾ , -4F/8F derivatives
Sleep and Power down mode supply current caused by leakage ⁴⁾	I_{PDL} ⁵⁾	–	$84,000 \times e^{-\alpha}$	mA	$V_{DDI} = V_{DDI_{max}}$ ⁶⁾ T_J in [°C] $\alpha = 4380 / (273 + T_J)$ -16F derivatives
		–	$128,000 \times e^{-\alpha}$	mA	$\alpha = 4670 / (273 + T_J)$ -4F/8F derivatives
Sleep and Power down mode supply current caused by leakage and the RTC running, clocked by the main oscillator ⁴⁾	I_{PDM} ⁷⁾	–	$0.6 + 0.02 \times f_{OSC} + I_{PDL}$	mA	$V_{DDI} = V_{DDI_{max}}$ f_{OSC} in [MHz]

- 1) During Flash programming or erase operations the supply current is increased by max. 5 mA.
- 2) The supply current is a function of the operating frequency. This dependency is illustrated in [Figure 9](#). These parameters are tested at $V_{DDI_{max}}$ and maximum CPU clock frequency with all outputs disconnected and all inputs at V_{IL} or V_{IH} .
- 3) The pad supply voltage pins (V_{DDP}) mainly provides the current consumed by the pin output drivers. A small amount of current is consumed even though no outputs are driven, because the drivers' input stages are switched and also the Flash module draws some power from the V_{DDP} supply.
- 4) The total supply current in Sleep and Power down mode is the sum of the temperature dependent leakage current and the frequency dependent current for RTC and main oscillator.
- 5) This parameter is determined mainly by the transistor leakage currents. This current heavily depends on the junction temperature (see [Figure 11](#)). The junction temperature T_J is the same as the ambient temperature T_A if no current flows through the port output drivers. Otherwise, the resulting temperature difference must be taken into account.
- 6) All inputs (including pins configured as inputs) at 0 V to 0.1 V or at $V_{DDP} - 0.1$ V to V_{DDP} , all outputs (including pins configured as outputs) disconnected. This parameter is tested at 25 °C and is valid for $T_J \geq 25$ °C.
- 7) This parameter is determined mainly by the current consumed by the oscillator switched to low gain mode (see [Figure 10](#)). This current, however, is influenced by the external oscillator circuitry (crystal, capacitors). The given values refer to a typical circuitry and may change in case of a not optimized external oscillator circuitry.

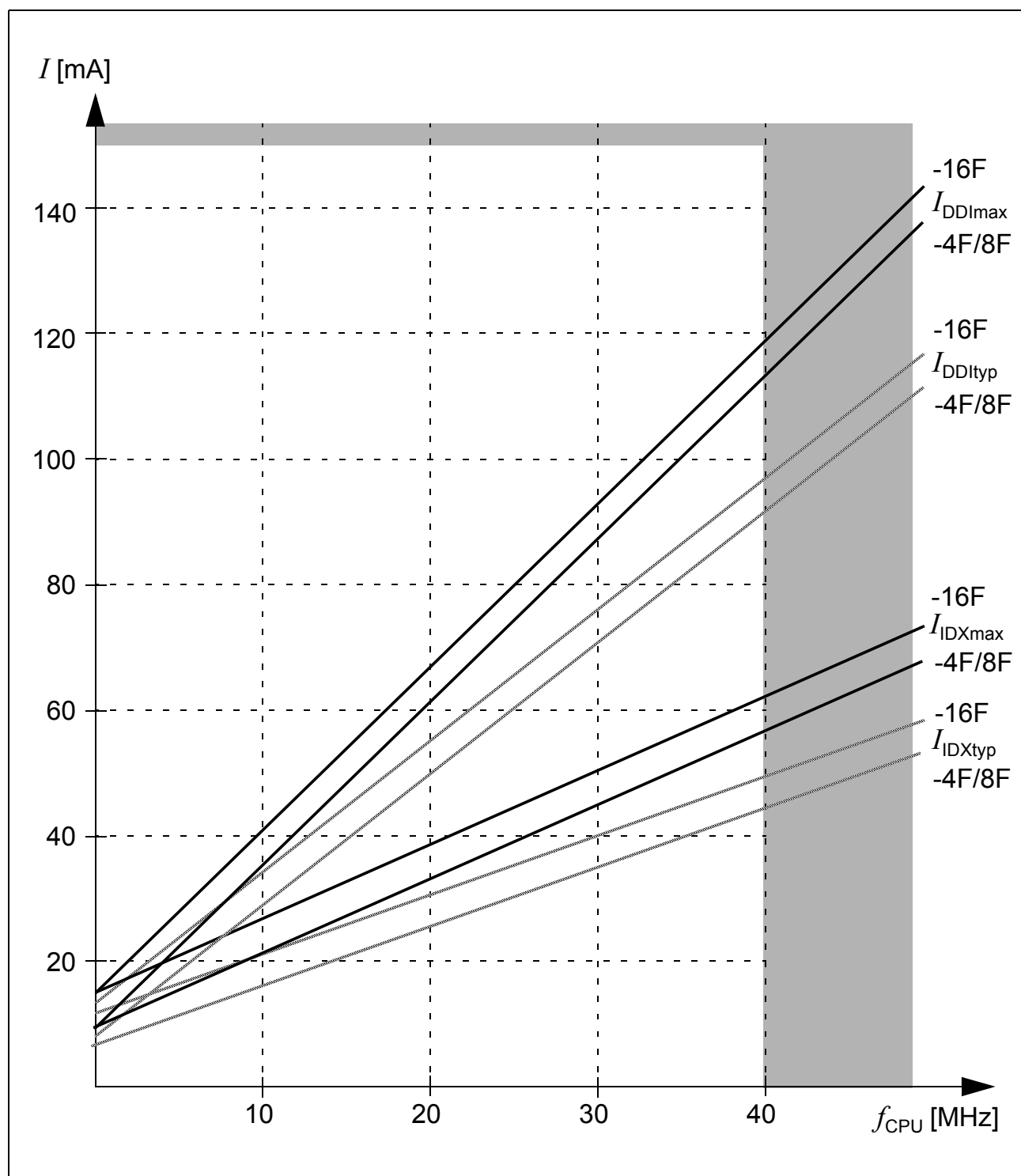


Figure 9 Supply/Idle Current as a Function of Operating Frequency

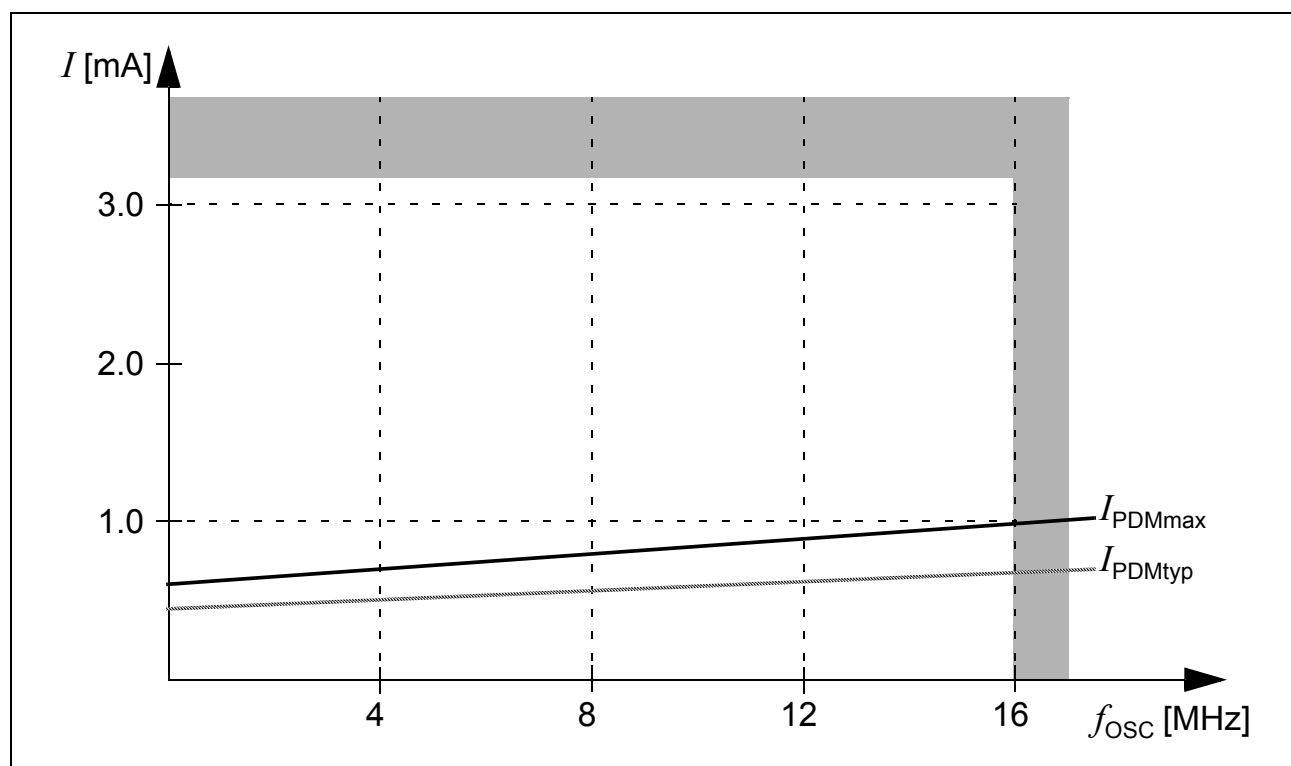


Figure 10 Sleep and Power Down Supply Current due to RTC and Oscillator Running, as a Function of Oscillator Frequency

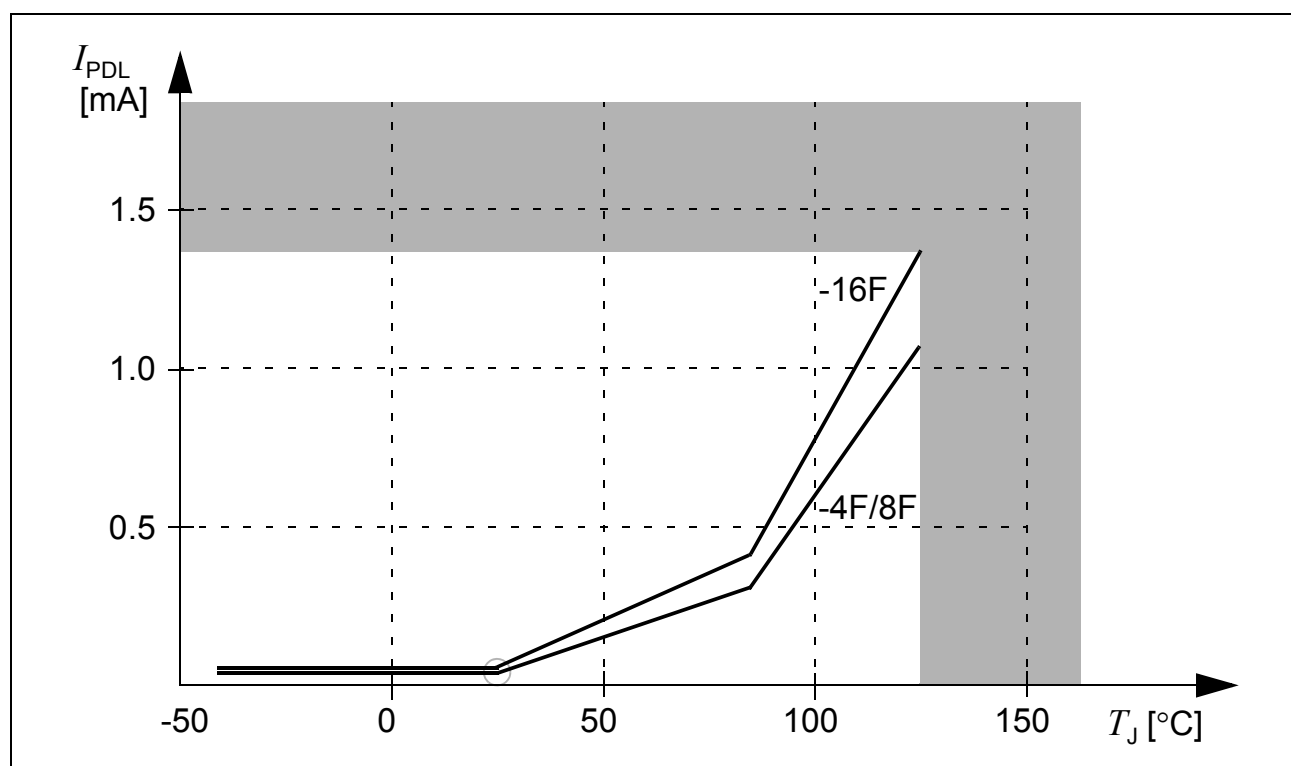


Figure 11 Sleep and Power Down Leakage Supply Current as a Function of Temperature

4.3 AC Parameters

These parameters describe the dynamic behavior of the XC164LM.

4.3.1 Definition of Internal Timing

The internal operation of the XC164LM is controlled by the internal master clock f_{MC} .

The master clock signal f_{MC} can be generated from the oscillator clock signal f_{OSC} via different mechanisms. The duration of master clock periods (TCMs) and their variation (and also the derived external timing) depend on the used mechanism to generate f_{MC} . This influence must be regarded when calculating the timings for the XC164LM.

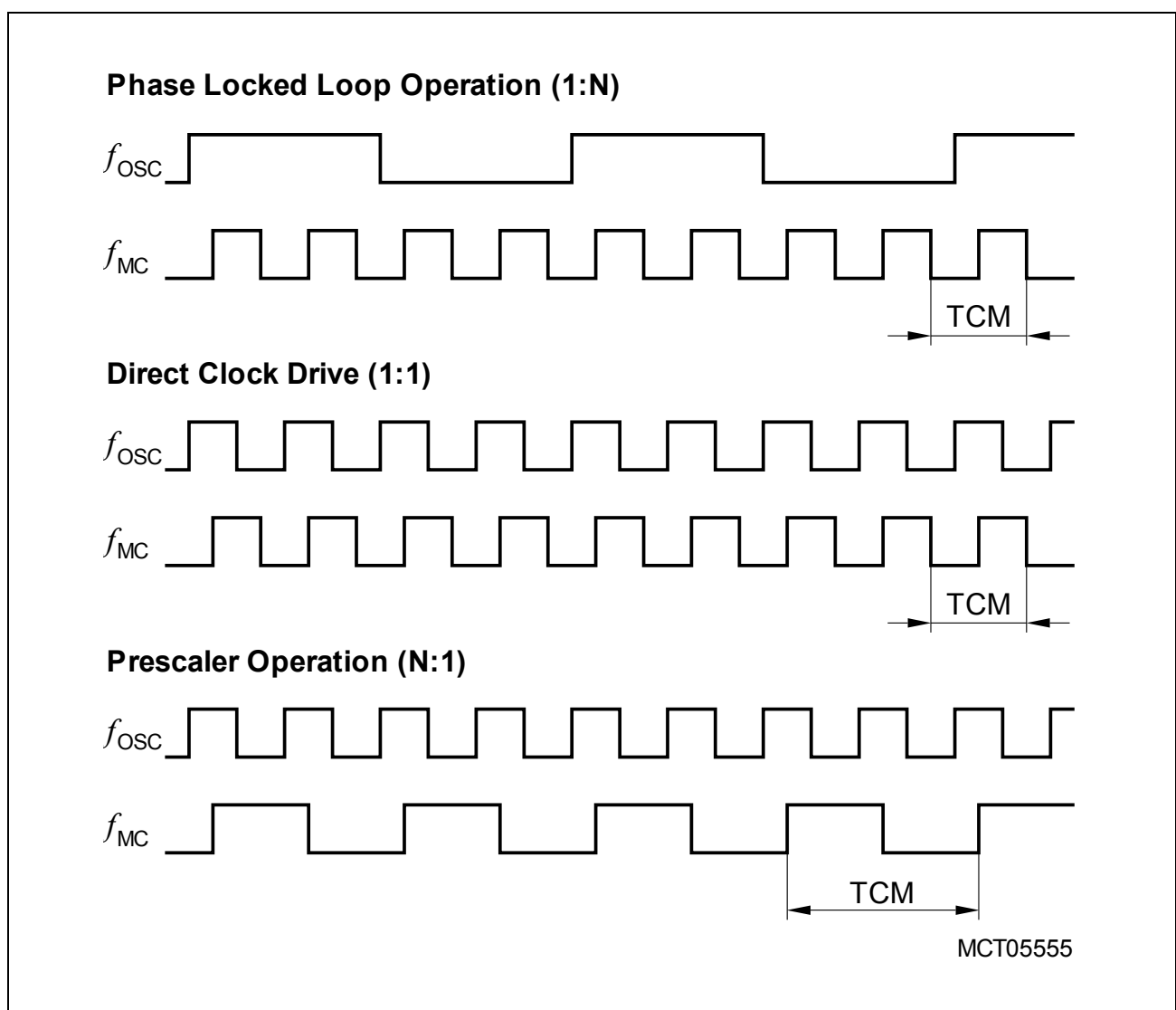


Figure 12 Generation Mechanisms for the Master Clock

Note: The example for PLL operation shown in [Figure 12](#) refers to a PLL factor of 1:4, the example for prescaler operation refers to a divider factor of 2:1.

Electrical Parameters

The used mechanism to generate the master clock is selected by register PLLCON.

CPU and EBC are clocked with the CPU clock signal f_{CPU} . The CPU clock can have the same frequency as the master clock ($f_{\text{CPU}} = f_{\text{MC}}$) or can be the master clock divided by two: $f_{\text{CPU}} = f_{\text{MC}} / 2$. This factor is selected by bit CPSYS in register SYSCON1.

The specification of the external timing (AC Characteristics) depends on the period of the CPU clock, called "TCP".

The other peripherals are supplied with the system clock signal f_{SYS} which has the same frequency as the CPU clock signal f_{CPU} .

Bypass Operation

When bypass operation is configured (PLLCTRL = 0x_B) the master clock is derived from the internal oscillator (input clock signal XTAL1) through the input- and output-prescalers:

$$f_{\text{MC}} = f_{\text{OSC}} / ((\text{PLLIDIV} + 1) \times (\text{PLLODIV} + 1)).$$

If both divider factors are selected as '1' (PLLIDIV = PLLODIV = '0') the frequency of f_{MC} directly follows the frequency of f_{OSC} so the high and low time of f_{MC} is defined by the duty cycle of the input clock f_{OSC} .

The lowest master clock frequency is achieved by selecting the maximum values for both divider factors:

$$f_{\text{MC}} = f_{\text{OSC}} / ((3 + 1) \times (14 + 1)) = f_{\text{OSC}} / 60.$$

Phase Locked Loop (PLL)

When PLL operation is configured (PLLCTRL = 11_B) the on-chip phase locked loop is enabled and provides the master clock. The PLL multiplies the input frequency by the factor **F** ($f_{\text{MC}} = f_{\text{OSC}} \times \mathbf{F}$) which results from the input divider, the multiplication factor, and the output divider ($\mathbf{F} = \text{PLLMUL} + 1 / (\text{PLLIDIV} + 1 \times \text{PLLODIV} + 1)$). The PLL circuit synchronizes the master clock to the input clock. This synchronization is done smoothly, i.e. the master clock frequency does not change abruptly.

Due to this adaptation to the input clock the frequency of f_{MC} is constantly adjusted so it is locked to f_{OSC} . The slight variation causes a jitter of f_{MC} which also affects the duration of individual TCMs.

The timing listed in the AC Characteristics refers to TCPs. Because f_{CPU} is derived from f_{MC} , the timing must be calculated using the minimum TCP possible under the respective circumstances.

The actual minimum value for TCP depends on the jitter of the PLL. As the PLL is constantly adjusting its output frequency so it corresponds to the applied input frequency (crystal or oscillator) the relative deviation for periods of more than one TCP is lower than for one single TCP (see formula and [Figure 13](#)).

Electrical Parameters

This is especially important for bus cycles using waitstates and e.g. for the operation of timers, serial interfaces, etc. For all slower operations and longer periods (e.g. pulse train generation or measurement, lower baudrates, etc.) the deviation caused by the PLL jitter is negligible.

The value of the accumulated PLL jitter depends on the number of consecutive VCO output cycles within the respective timeframe. The VCO output clock is divided by the output prescaler ($K = \text{PLLODIV} + 1$) to generate the master clock signal f_{MC} . Therefore, the number of VCO cycles can be represented as $K \times N$, where N is the number of consecutive f_{MC} cycles (TCM).

For a period of $N \times \text{TCM}$ the accumulated PLL jitter is defined by the deviation D_N :

$$D_N [\text{ns}] = \pm(1.5 + 6.32 \times N / f_{MC}); f_{MC} \text{ in [MHz]}, N = \text{number of consecutive TCMs.}$$

So, for a period of 3 TCMs @ 20 MHz and $K = 12$: $D_3 = \pm(1.5 + 6.32 \times 3 / 20) = 2.448 \text{ ns}$.

This formula is applicable for $K \times N < 95$. For longer periods the $K \times N = 95$ value can be used. This steady value can be approximated by: $D_{N_{\max}} [\text{ns}] = \pm(1.5 + 600 / (K \times f_{MC}))$.

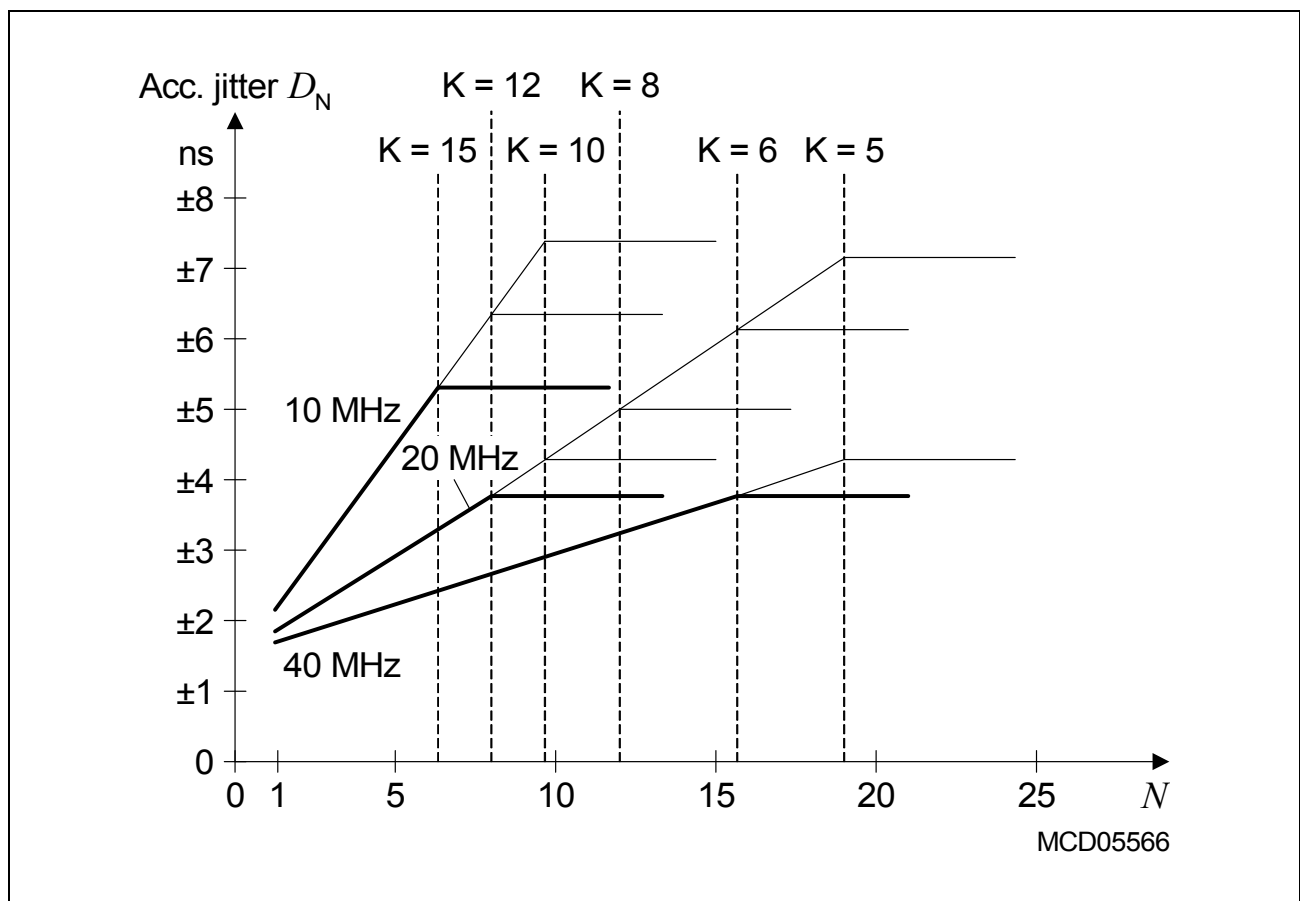


Figure 13 **Approximated Accumulated PLL Jitter**

Note: The bold lines indicate the minimum accumulated jitter which can be achieved by selecting the maximum possible output prescaler factor K.

Electrical Parameters

Different frequency bands can be selected for the VCO, so the operation of the PLL can be adjusted to a wide range of input and output frequencies:

Table 14 VCO Bands for PLL Operation¹⁾

PLLCON.PLLVB	VCO Frequency Range	Base Frequency Range
00	100 ... 150 MHz	20 ... 80 MHz
01	150 ... 200 MHz	40 ... 130 MHz
10	200 ... 250 MHz	60 ... 180 MHz
11	Reserved	

1) Not subject to production test - verified by design/characterization.

4.3.2 On-chip Flash Operation

The XC164LM's Flash module delivers data within a fixed access time (see [Table 15](#)). Accesses to the Flash module are controlled by the PMI and take 1+WS clock cycles, where WS is the number of Flash access waitstates selected via bitfield WSFLASH in register IMBCTRL. The resulting duration of the access phase must cover the access time t_{ACC} of the Flash array. The required Flash waitstates depend on the actual system frequency.

The Flash access waitstates only affect non-sequential accesses. Due to prefetching mechanisms, the performance for sequential accesses (depending on the software structure) is only partially influenced by waitstates.

In typical applications, eliminating one waitstate increases the average performance by 5% ... 15%.

Table 15 Flash Characteristics (Operating Conditions apply)

Parameter	Symbol		Limit Values			Unit
			Min.	Typ.	Max.	
Flash module access time	t_{ACC}	CC	–	–	50 ¹⁾	ns
Programming time per 128-byte block	t_{PR}	CC	–	2 ²⁾	5	ms
Erase time per sector	t_{ER}	CC	–	200 ²⁾	500	ms

1) The actual access time is influenced by the system frequency, see [Table 16](#).

2) Programming and erase time depends on the system frequency. Typical values are valid for 40 MHz.

Example: For an operating frequency of 40 MHz (clock cycle = 25 ns), the Flash accesses must be executed with 1 waitstate: $((1+1) \times 25 \text{ ns}) \geq 50 \text{ ns}$.

[Table 16](#) indicates the interrelation of waitstates and system frequency.

Table 16 Flash Access Waitstates

Required Waitstates	Frequency Range
0 WS (WSFLASH = 00 _B)	$f_{CPU} \leq 20 \text{ MHz}$
1 WS (WSFLASH = 01 _B)	$f_{CPU} \leq 40 \text{ MHz}$

Note: The maximum achievable system frequency is limited by the properties of the respective derivative, i.e. 40 MHz (or 20 MHz for XC164LM-xF20F devices).

4.3.3 External Clock Drive XTAL1

These parameters define the external clock supply for the XC164LM.

Table 17 External Clock Drive Characteristics (Operating Conditions apply)

Parameter	Symbol		Limit Values		Unit
			Min.	Max.	
Oscillator period	t_{OSC}	SR	25	250 ¹⁾	ns
High time ²⁾	t_1	SR	6	—	ns
Low time ²⁾	t_2	SR	6	—	ns
Rise time ²⁾	t_3	SR	—	8	ns
Fall time ²⁾	t_4	SR	—	8	ns

1) The maximum limit is only relevant for PLL operation to ensure the minimum input frequency for the PLL.

2) The clock input signal must reach the defined levels V_{ILC} and V_{IHC} .

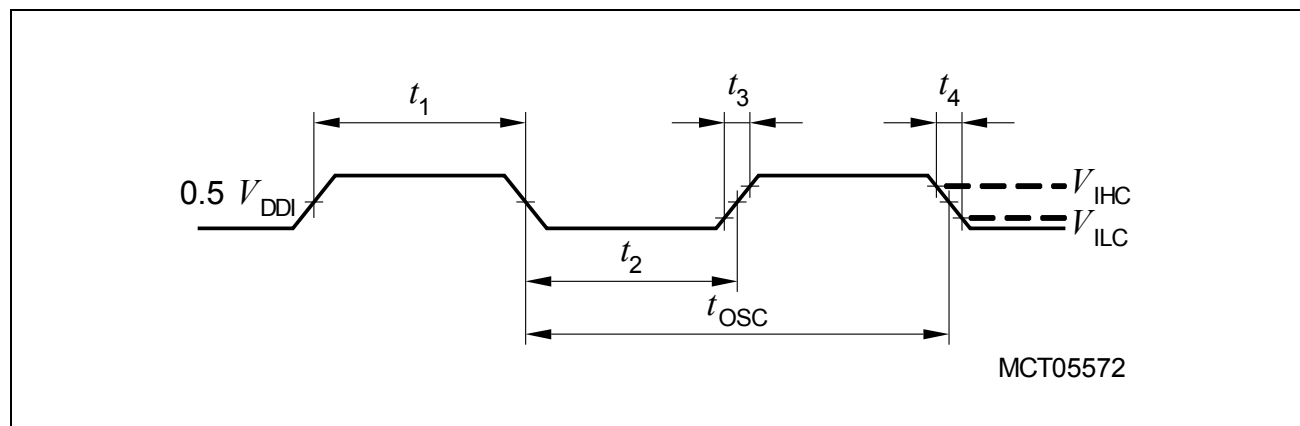


Figure 14 External Clock Drive XTAL1

Note: If the on-chip oscillator is used together with a crystal or a ceramic resonator, the oscillator frequency is limited to a range of 4 MHz to 16 MHz.

It is strongly recommended to measure the oscillation allowance (negative resistance) in the final target system (layout) to determine the optimum parameters for the oscillator operation. Please refer to the limits specified by the crystal supplier.

When driven by an external clock signal it will accept the specified frequency range. Operation at lower input frequencies is possible but is verified by design only (not subject to production test).

5 Package and Reliability

In addition to the electrical parameters, the following information ensures proper integration of the XC164LM into the target system.

5.1 Packaging

These parameters describe the housing rather than the silicon.

Package Outlines

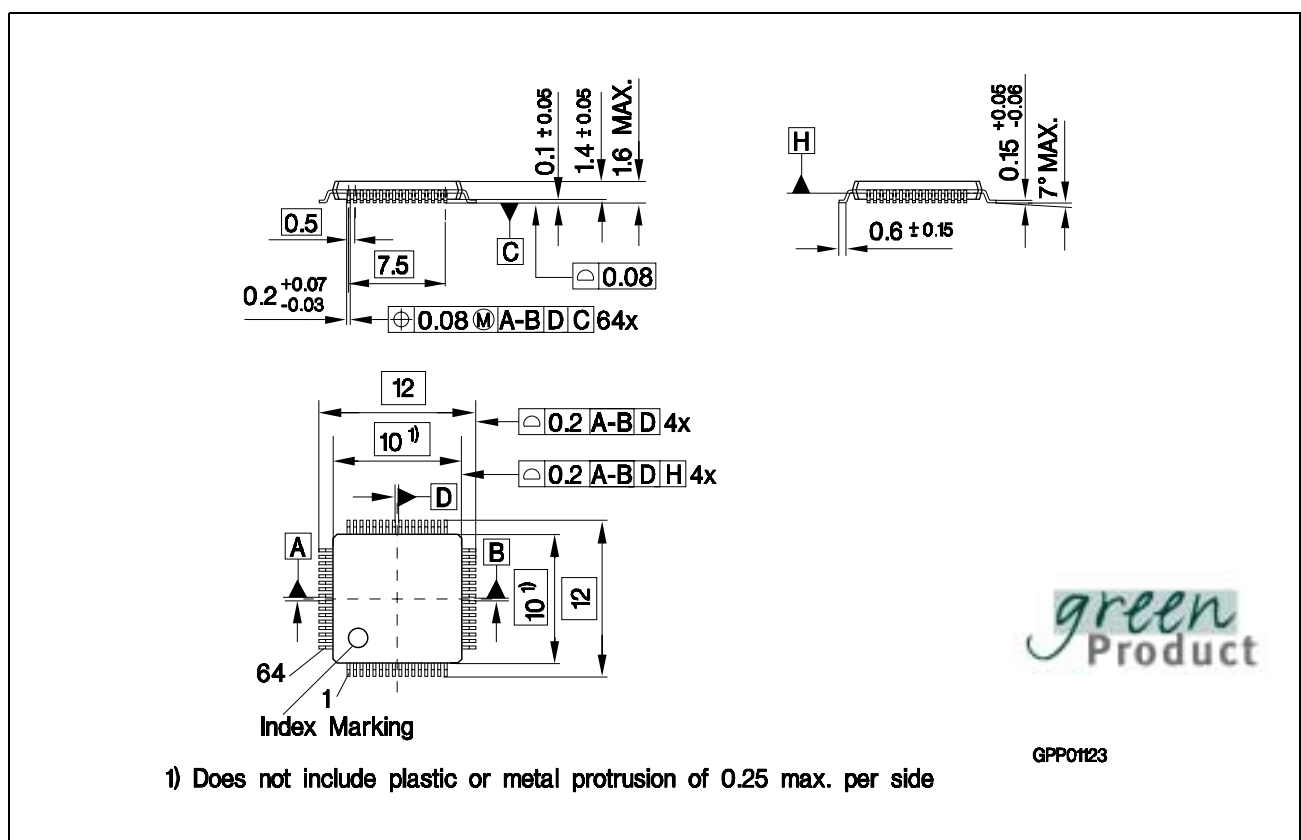


Figure 15 PG-LQFP-64-4 (Plastic Green Low profile Quad Flat Package), valid for the -16F derivatives

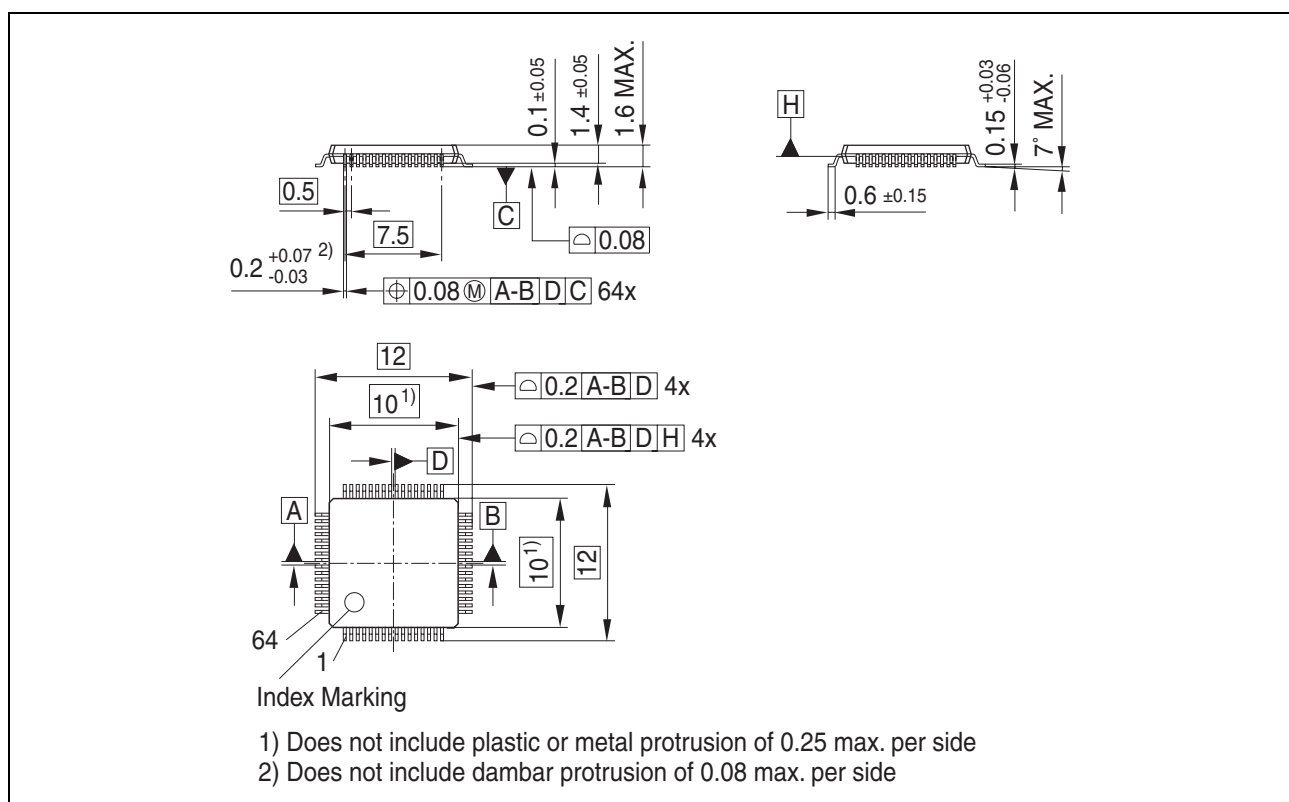


Figure 16 **PG-TQFP-64-8** (Plastic Thin Quad Flat Package),
 valid for the -4F/8F derivatives

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Dimensions in mm.

Table 18 **Package Parameters**

Parameter	Symbol	Limit Values		Unit	Notes
		Min.	Max.		
PG-LQFP-64-4					
Thermal resistance junction to case	$R_{\Theta JC}$	—	8	K/W	—
Thermal resistance junction to leads	$R_{\Theta JL}$	—	23	K/W	—
PG-TQFP-64-8					
Thermal resistance junction to case	$R_{\Theta JC}$	—	9	K/W	—
Thermal resistance junction to leads	$R_{\Theta JL}$	—	19	K/W	—

5.2 Flash Memory Parameters

The data retention time of the XC164LM's Flash memory (i.e. the time after which stored data can still be retrieved) depends on the number of times the Flash memory has been erased and programmed.

Table 19 Flash Parameters

Parameter	Symbol	Limit Values		Unit	Notes
		Min.	Max.		
Data retention time	t_{RET}	15	–	years	10^3 erase/program cycles
Flash Erase Endurance	N_{ER}	20×10^3	–	cycles	Data retention time 5 years

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