# EVERLIGHT EVERLIGHT ELECTRONICS CO., LTD.

# **Technical Data Sheet**

# **Chip LED with Right Angle Lens**

## Features

- Package in 8mm tape on 7" diameter reel.
- Compatible with automatic placement equipment.
- Compatible with infrared and vapor phase reflow solder process.
- Mono-color type.
- Pb-free.
- The product itself will remain within RoHS compliant version.

# Descriptions

- The 12-215 SMD LED is much smaller than lead frame type components, thus enable smaller board size, higher packing density, reduced storage space and finally smaller equipment to be obtained.
- Besides, lightweight makes them ideal for miniature applications. etc.

# Applications

- Backlighting in dashboard and switch.
- Telecommunication: indicator and backlighting in telephone and fax.
- Flat backlight for LCD, switch and symbol.
- General use.

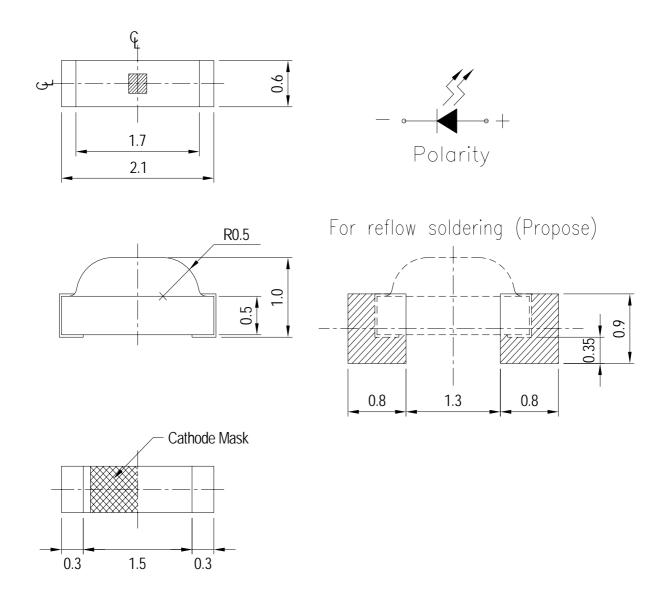
# **Device Selection Guide**

	Chip		Resin Color	
Part No.	Material	Emitted Color		
12-215SYGC/S530-E2/TR8	AlGaInP	Brilliant Yellow Green	Water Clear	



12-215SYGC/S530-E2/TR8

# **Package Outline Dimensions**



**Note:** The tolerances unless mentioned is  $\pm 0.1$  mm, Unit = mm

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# 12-215SYGC/S530-E2/TR8

Absolute Maximum Ratings (Ta=25°C)					
Parameter	Symbol	Rating	Unit		
Reverse Voltage	V <sub>R</sub>	5	V		
Forward Current	$I_{\rm F}$	25	mA		
Peak Forward Current (Duty 1/10 @1KHz)	$\mathrm{I_{FP}}$	60	mA		
Power Dissipation	Pd	60	mW		
Electrostatic Discharge(HBM)	ESD	2000	V		
Operating Temperature	T <sub>opr</sub>	-40 ~ +85	°C		
Storage Temperature	T <sub>stg</sub>	-40 ~ +90	°C		
Soldering Temperature	T <sub>sol</sub>	-	: 260 °C for 10 sec. 350 °C for 3 sec.		

### Al

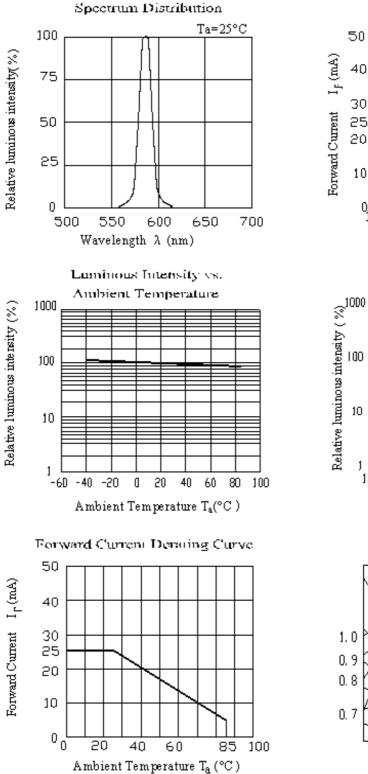
## Electro-Optical Characteristics (Ta=25°C)

Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition	
Luminous Intensity	$I_V$	16.8	20.5		mcd		
Peak Wavelength	λp		575		nm		
Dominant Wavelength	λd		573		nm	$I_{F} = 20$	
Spectrum Radiation Bandwidth	$ riangle \lambda$		20		nm		
Viewing Angle	2 <i>θ</i> 1/2		130		deg		
Forward Voltage	$V_{\mathrm{F}}$	1.7	2.0	2.4	V		
Reverse Current	I <sub>R</sub>			10	$\mu A$	V <sub>R</sub> =5V	

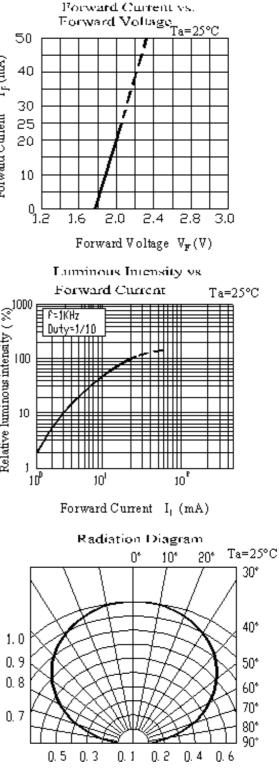
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# **Electro-Optical Characteristics (Ta=25°C)**

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12-215SYGC/S530-E2/TR8



Everlight Electronics Co., Ltd. Device No:SZDSE-125Rev 1 Page: 4 of 9 Prepared by: Huang yongxin

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# 12-215SYGC/S530-E2/TR8

### Label explanation

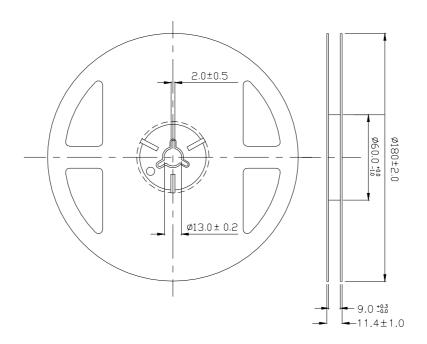
**CAT: Luminous Intensity Rank** 

HUE: Dom. Wavelength Rank

**REF: Forward Voltage Rank** 



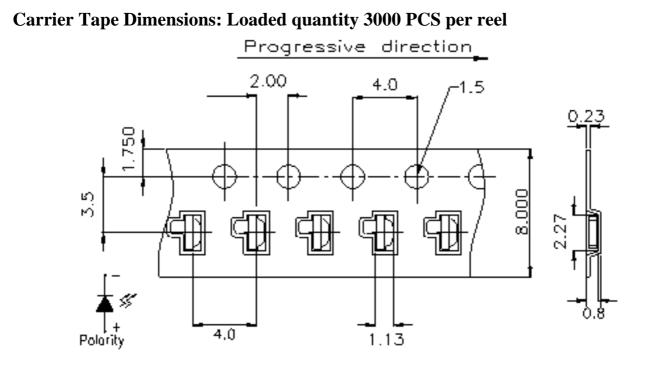
### **Reel Dimensions**



**Note:** The tolerances unless mentioned is  $\pm 0.1$  mm, Unit = mm

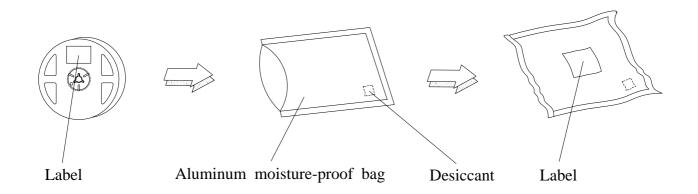
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# 12-215SYGC/S530-E2/TR8



**Note:** The tolerances unless mentioned is  $\pm 0.1$  mm, Unit = mm

### **Moisture Resistant Packaging**



# **Reliability Test Items And Conditions**

The reliability of products shall be satisfied with items listed below. Confidence level : 90% LTPD : 10%

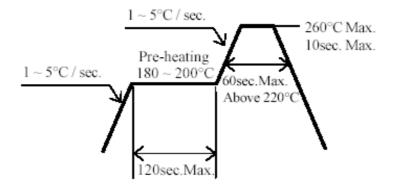
No.	Items	Test Condition	Test Hours/Cycles	Sample Size	Ac/Re
1	Reflow Soldering	Temp. : 260°C±5°C Min. 5sec.	6 Min.	22 PCS.	0/1
2	Temperature Cycle	H : +100°C 15min $\int 5 \text{ min}$ L : -40°C 15min	300 Cycles	22 PCS.	0/1
3	Thermal Shock	H: +100°C 5min $\int 10 \sec$ L: -10°C 5min	300 Cycles	22 PCS.	0/1
4	High Temperature Storage	Temp. : 100°C	1000 Hrs.	22 PCS.	0/1
5	Low Temperature Storage	<b>Temp.</b> : -40°℃	1000 Hrs.	22 PCS.	0/1
6	DC Operating Life	IF = 20  mA	1000 Hrs.	22 PCS.	0/1
7	High Temperature / High Humidity	85°C/85% RH	1000 Hrs.	22 PCS.	0/1

# **Precautions For Use**

1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change ( Burn out will happen ).

- 2. Storage
  - 2.1 Do not open moisture proof bag before the products are ready to use.
- 2.2 Before opening the package, the LEDs should be kept at  $30^{\circ}$ C or less and 90% RH or less.
- 2.3 After opening the package: The LED's floor life is 1 year under 30℃ or less and 60% RH or less. If unused LEDs remain, it should be stored in moisture proof packages.
- 2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.
  Baking treatment : 60±5°C for 24 hours.
- 3. Soldering Condition
- 3.1 Pb-free solder temperature profile



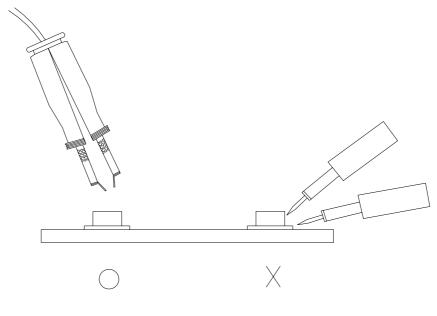
- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.

#### 4.Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than  $280^{\circ}$ C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

#### 5.Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



#### EVERLIGHT ELECTRONICS CO., LTD. Office: No 25, Lane 76, Sec 3, Chung Yang Rd, Tucheng, Taipei 236, Taiwan, R.O.C

*Tel:* 886-2-2267-2000, 2267-9936 *Fax:* 886-2267-6244, 2267-6189, 2267-6306 *http://www.everlight.com* 

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