



## **Metal oxide varistor**

EnergetiQ series

<b>Series/Type:</b>	<b>Q14K510</b>
<b>Ordering code:</b>	<b>B72214Q0511K101</b>
<b>Date:</b>	<b>2007-09-05</b>
<b>Version:</b>	<b>b</b>

## Applications

Overtoltage protection

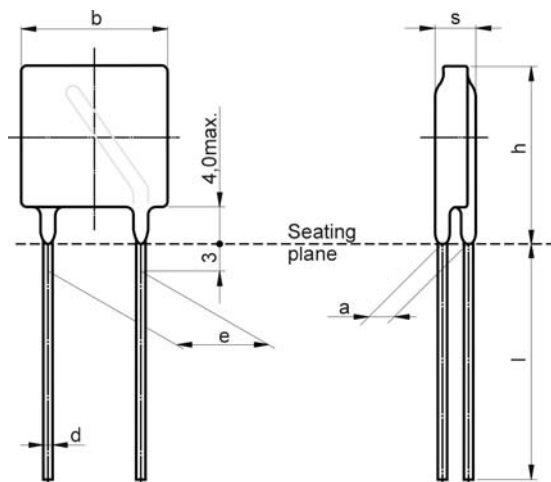
## Features

- UL approval to UL1449 (file number E97877)

## Nomenclature

Q	=	EnergetiQ™ series
14	=	Rated disk diameter
K	=	Tolerance of $V_V$ at 1 mA : $\pm 10\%$
510	=	Max. AC voltage

## Dimensional drawings in mm



$b_{\max}$	=	16.5
$h_{\max}$	=	19.5
$s_{\max}$	=	8.6
e	=	$10.0 \pm 1.0$
a	=	$4.6 \pm 1.0$
$l_{\min}$	=	25.0
$\varnothing d$	=	$1.0 \pm 0.05$

1) seating plane in accordance with IEC 60717

## Electrical data

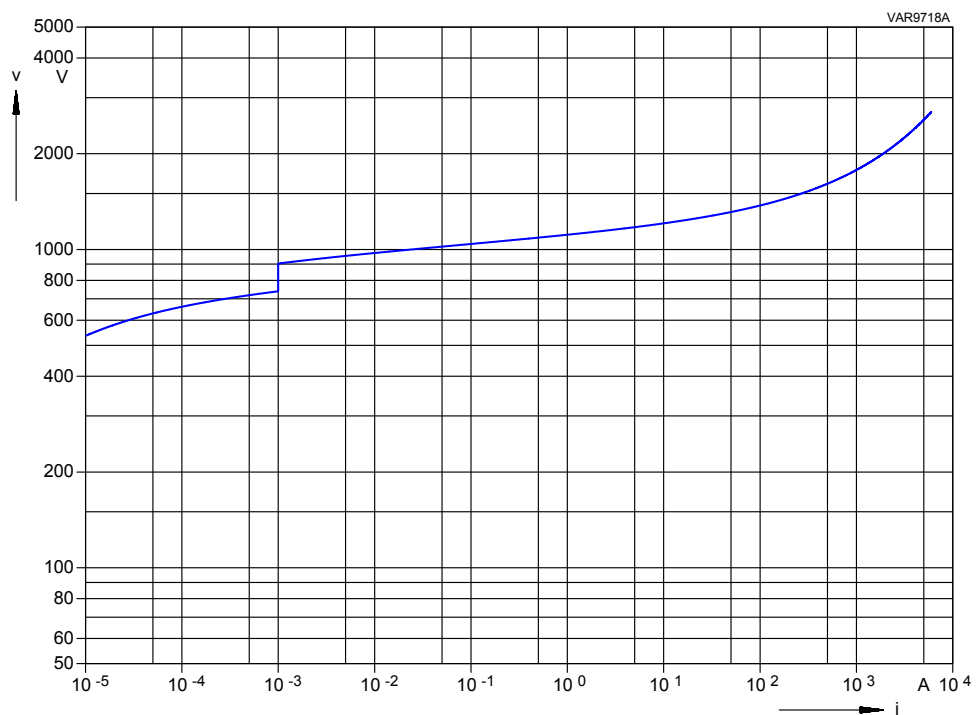
### Maximum Ratings (85 °C)

Max. operating AC voltage	$V_{RMS}$	=	510 V
Max. operating DC voltage	$V_{DC}$	=	670 V
Surge current (8/20 $\mu$ s)	1 time	$I_{\max}$	= 6000 A
Energy absorption (2 ms)	1 time	$W_{\max}$	= 240.0 J
Average power dissipation		$P_{\max}$	= 0.80 W

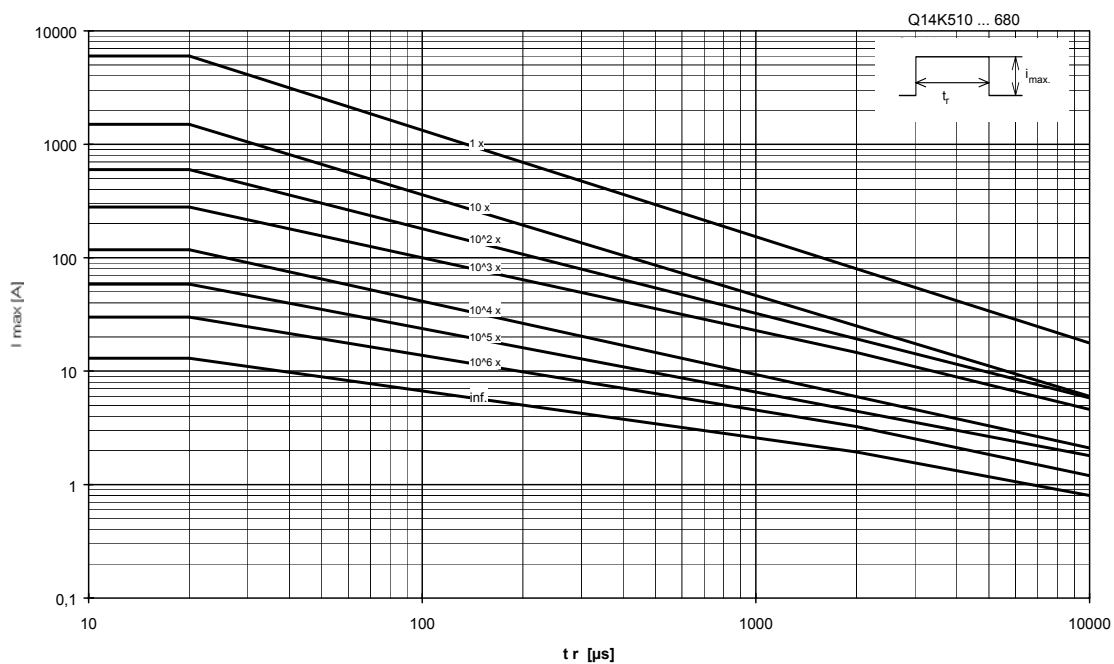
### Characteristics (25 °C)

Varistor voltage at 1 mA	$V_V$	=	$820 V \pm 10\%$
Clamping voltage at 65 A (8/20 $\mu$ s)	$V_{C,\max}$	=	1355 V
Typ. capacitance at 1 kHz	C	=	260 pF

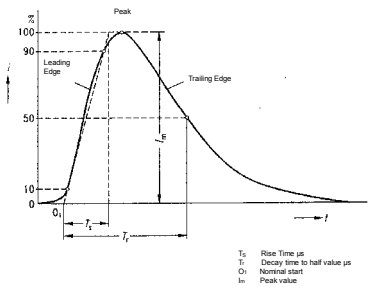
v/i characteristic



Derating



**Reliability data, electrical**

Characteristics	Test Methods/Description	Specifications
Varistor Voltage	The voltage between two terminals with the specified measuring current applied is called $V_V$ ( $1 \text{ mA}_{\text{DC}} @ 0.2 \dots 2 \text{ s}$ ).	To meet the specified value.
Clamping Voltage	The maximum voltage between two terminals with the specified standard impulse current ( $8/20 \mu\text{s}$ ) illustrated below applied.  	To meet the specified value.
Surge current derating, $8/20 \mu\text{s}$	100 surge currents ( $8/20 \mu\text{s}$ ), unipolar, interval 30 s, amplitude corresponding to derating curve for $20 \mu\text{s}$	$ \Delta V/V (1 \text{ mA})  \leq 10\%$ (measured in direction of surge current) No visible damage
Surge current derating, 2 ms	100 surge currents (2ms), unipolar, interval 120 s, amplitude corresponding to derating curve for 2 ms	$ \Delta V/V (1 \text{ mA})  \leq 10\%$ (measured in direction of surge current) No visible damage

**Reliability data, mechanical**

Characteristics	Test Methods/Description	Specifications										
Tensile strength	<p>After gradually applying the force specified below and keeping the unit fixed for 10 seconds, the terminal shall be visually examined for any damage.</p> <table border="1" data-bbox="581 642 922 800"> <thead> <tr> <th>Terminal diameter</th> <th>Force</th> </tr> </thead> <tbody> <tr> <td>0.5 mm</td> <td>5 N</td> </tr> <tr> <td>0.6 mm</td> <td>10 N</td> </tr> <tr> <td>0.8 mm</td> <td>10 N</td> </tr> <tr> <td>1.0 mm</td> <td>20 N</td> </tr> </tbody> </table>	Terminal diameter	Force	0.5 mm	5 N	0.6 mm	10 N	0.8 mm	10 N	1.0 mm	20 N	<p>  <math>\Delta V/V</math> (1 mA)    <math>\leq 5\%</math>            No break of solder joint, no wire break</p>
Terminal diameter	Force											
0.5 mm	5 N											
0.6 mm	10 N											
0.8 mm	10 N											
1.0 mm	20 N											
Vibration	<p>After repeatedly applying a single harmonic vibration according to the table below. Thereafter, the unit shall be visually examined.</p> <p>frequency range: 10 ... 55 Hz            amplitude: 0.75 mm or 98 m/s<sup>2</sup>            duration: 6 h (3 x 2 h)            pulse: sine wave</p>	<p>  <math>\Delta V/V</math> (1 mA)    <math>\leq 5\%</math>            No visible damage</p>										
Solderability	<p>After dipping the terminals to a depth of approximately 3 mm from the body in a lead-free soldering bath at 245 °C for 5 seconds, the terminals shall be visually examined.</p>	<p>The inspection shall be carried out under adequate light with normal eyesight or with the assistance of a magnifier capable of giving a magnification of 4 times to 10 times. The dipped surface shall be covered with a smooth and bright solder coating with no more than small amounts of scattered imperfections such as pinholes or un-wetted or de-wetted areas. These imperfections shall not be concentrated in one area.</p>										

<b>Characteristics</b>	<b>Test Methods/Description</b>	<b>Specifications</b>
Resistance to soldering heat	Each lead shall be dipped into a solder bath having a temperature of $260 \pm 5$ °C to a point 2.0 to 2.5 mm from the body of the unit, be held there for $10 \pm 1$ s and then be stored at room temperature and normal humidity for 1 to 2 hours. The change of $V_v$ and mechanical damage shall be examined.	$\Delta V/V$ (1 mA)   $\leq 5\%$ No visible damage
Electric strength	2500 $V_{RMS}$ , 10 s The varistor is placed in a container holding 1.6 $\pm 0.2$ mm diameter metal balls such that only the terminations of the varistor are protruding. The specified voltage shall be applied between both terminals of the specimen connected together and the electrode inserted between the metal balls.	No breakdown

**Reliability data, environmental**

Characteristics	Test Methods/Description	Specifications												
Max. AC operating voltage	After being continuously applied the maximum allowable voltage at $85 \pm 2$ °C for 1000 hours, the specimen shall be stored at room temperature and normal humidity for 1 to 2 hours. Thereafter, the change of $V_v$ shall be measured.	$ \Delta V/V (1 \text{ mA})  \leq 10\%$												
Damp heat, steady state	The specimen shall be subjected to $40 \pm 2$ °C, 90 to 95 % r.H. for 56 days without load and then stored at room temperature and normal humidity for 1 to 2 hours. Thereafter, the change of $V_v$ shall be measured.	$ \Delta V/V (1 \text{ mA})  \leq 10\%$												
Climatic sequence	The specimen shall be subjected to: a) dry heat at +85°C, 16 h b) damp heat, 1st cycle: 55 °C, 93% r.H., 24 h c) cold, -40 °C, 2 h d) damp heat, additional 5 cycles: 55 °C, 93% r.H., 24 h/cycle Then the specimen shall be stored at room temperature and normal humidity for 1 to 2 hours. Thereafter, the change of $V_v$ shall be measured.	$ \Delta V/V (1 \text{ mA})  \leq 10\%$												
Fast temperature cycling	The temperature cycle shown below shall be repeated 5 times. Then the specimen shall be stored at room temperature and normal humidity for 1 to 2 hours. The change of $V_v$ and mechanical damage shall be examined.  <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>Step</th> <th>Temperature (°C)</th> <th>Period (min.)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>-40 ±3</td> <td>30 ±3</td> </tr> <tr> <td>2</td> <td>transition time</td> <td>&lt;10 s</td> </tr> <tr> <td>3</td> <td>85 ±2</td> <td>30 ±3</td> </tr> </tbody> </table>	Step	Temperature (°C)	Period (min.)	1	-40 ±3	30 ±3	2	transition time	<10 s	3	85 ±2	30 ±3	$ \Delta V/V (1 \text{ mA})  \leq 5\%$ No visible damage
Step	Temperature (°C)	Period (min.)												
1	-40 ±3	30 ±3												
2	transition time	<10 s												
3	85 ±2	30 ±3												

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