

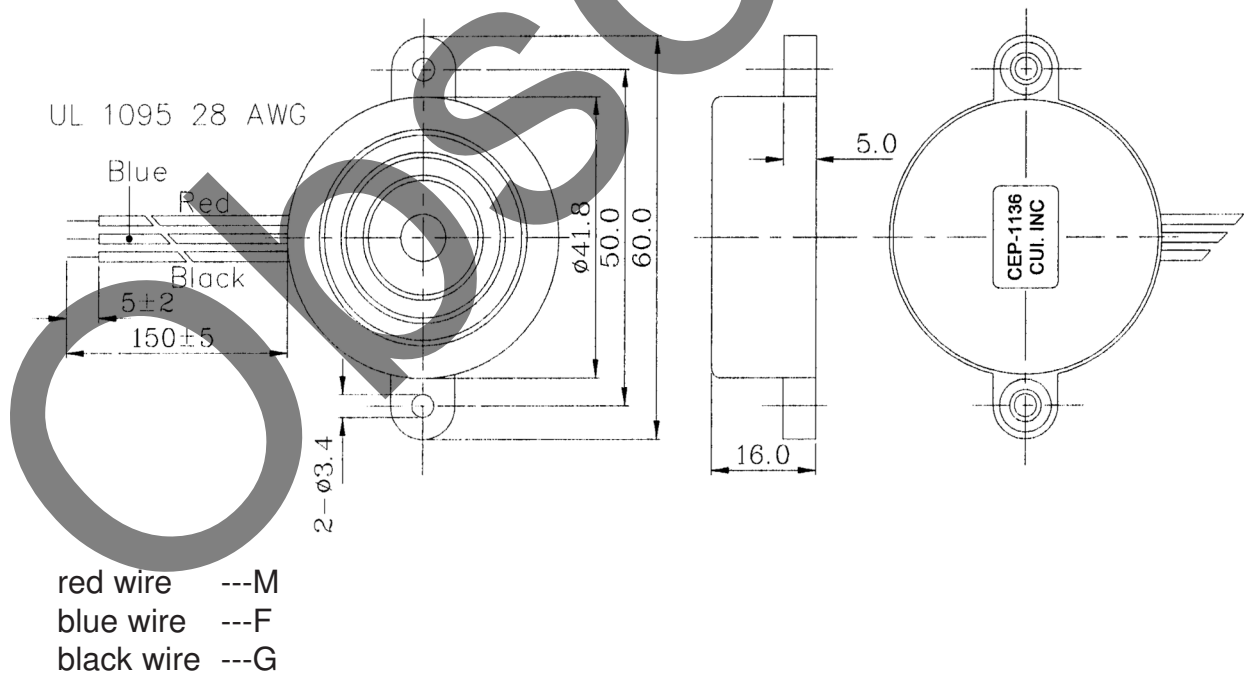


Specifications

Operating frequency	2.8 ±0.5 KHz	
Operating voltage	3 ~ 28	
Operating current	7 mA max.	at 12 V dc
Sound pressure level	85 db min.	at 30 cm / 12 V dc
Rated voltage	12 V dc	
Tone	Continuous	
Operating temperature	-30 ~ +85° C	
Storage temperature	-40 ~ +95° C	
Dimensions	ø41.8 x H16.0 mm	
Weight	12.6 g max.	
Material	ABS UL-94 1/16" HB High Heat (Black)	
Terminal	Wire type	
RoHS	no	

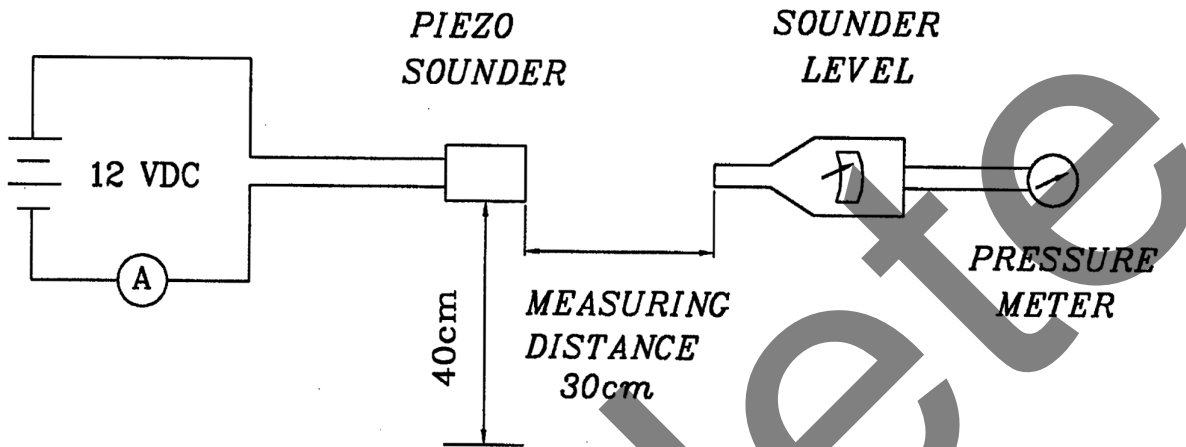
Appearance Drawing

Tolerance: ±0.5



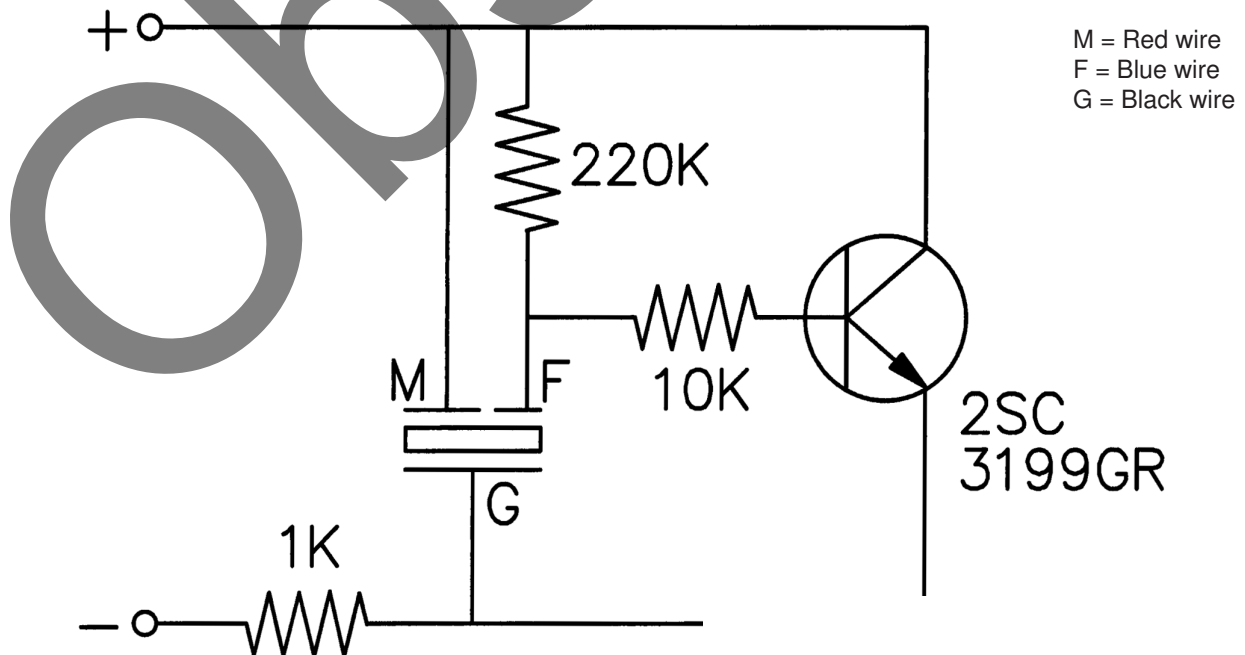
Measurement Method

1. S.P.L. Measuring Circuit



Mic : RION S.P.L. meter UC30 or equivalent

2. The current consumption and the sound pressure level are measured by using the recommend driving circuit shown as below

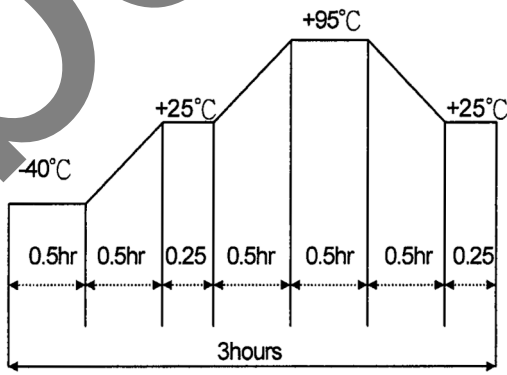


Mechanical Characteristics

Item	Test Condition	Evaluation Standard
Solderability	Stripped wires of lead wires are immersed in rosin for 5 seconds and then immersed in solder bath of $230 \pm 5^\circ\text{C}$ for 3 ± 0.5 seconds.	90% min. of the stripped wires will be wet with solder. (Except the edge of the terminal)
Soldering Heat Resistance	Stripped wires are immersed up to 1.5mm from insulation in solder bath of $300 \pm 5^\circ\text{C}$ for 3 ± 0.5 or $260 \pm 5^\circ\text{C}$ for 10 ± 1 seconds.	No interference in operation.
Terminal Mechanical Strength	The pull force should be applied to lead wire: Horizontal 3.0N Vertical 2.0N	No damage or cutting off.
Vibration	The buzzer should be measured after applying a vibration amplitude of 1.5 mm with 10 to 55 Hz band of vibration frequency to each of the 3 perpendicular directions for 2 hours.	The value of oscillation frequency/current consumption should be $\pm 10\%$ of the initial measurements. The SPL should be within $\pm 10\text{dB}$ compared with the initial measurement.
Drop Test	The part will be dropped from a height of 75 cm onto a 40 mm thick wooden board 3 times in 3 axes (X, Y, Z) for a total of 9 drops.	

Environment Test

Item	Test Condition	Evaluation Standard
High temp. test	After being placed in a chamber at $+95^\circ\text{C}$ for 240 hours.	The buzzer will be measured after being placed at $+25^\circ\text{C}$ for 4 hours. The value of the oscillation frequency/current consumption should be $\pm 10\%$ compared to the initial measurements. The SPL should be within $\pm 10\text{dB}$ compared to the initial measurements.
Low temp. test	After being placed in a chamber at -40°C for 240 hours.	
Humidity test	After being placed in a chamber at $+40^\circ\text{C}$ and $90 \pm 5\%$ relative humidity for 240 hours.	
Temp. cycle test	The part shall be subjected to 5 cycles. One cycle will consist of:	



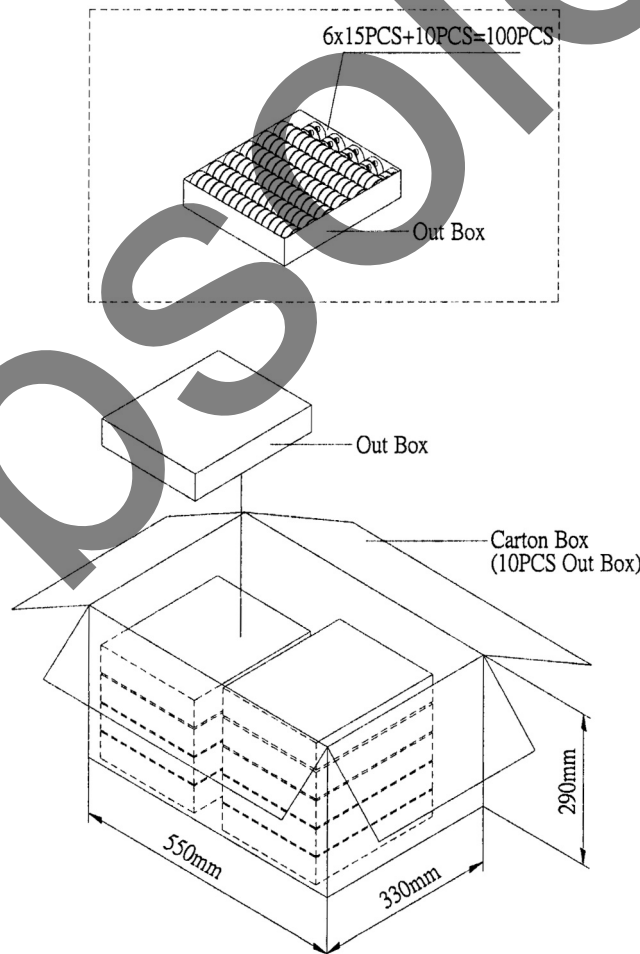
The diagram illustrates a temperature cycle test profile. It shows a sequence of temperature steps over a total duration of 3 hours. The steps are: 0.5 hours at -40°C , 0.5 hours at $+25^\circ\text{C}$, 0.25 hours at $+95^\circ\text{C}$, 0.5 hours at $+25^\circ\text{C}$, 0.5 hours at $+95^\circ\text{C}$, 0.5 hours at $+25^\circ\text{C}$, and finally 0.25 hours at $+25^\circ\text{C}$. The total time for one cycle is 3 hours.

Reliability Test

Item	Test Condition	Evaluation Standard
Operating (Life Test)	<p>1. Continuous life test: The part will be subjected to 48 hours of continuous operation at +70°C with rated voltage applied.</p> <p>2. Intermittent life test: A duty cycle of 1 minute on, 1 minute off, a minimum of 5,000 times at room temp (+25 ±2°C) with rated voltage applied.</p>	<p>The buzzer will be measured after being placed at +25°C for 4 hours. The value of the oscillation frequency/current consumption should be ±10% compared to the initial measurements. The SPL should be within ±10dB compared to the initial measurements.</p>

Test Conditions

Standard Test Condition	a) Temperature: +5 ~ +35°C	b) Humidity: 45 - 85%	c) Pressure: 860-1060 mbar
Judgement Test Condition	a) Temperature: +25 ±2°C	b) Humidity: 60 - 70%	c) Pressure: 860-1060 mbar

Packaging


Out Box	310mmx248mmx49mm	1x100PCS=100PCS
Carton Box	550mmx330mmx290mm	100PCSx10=1000PCS