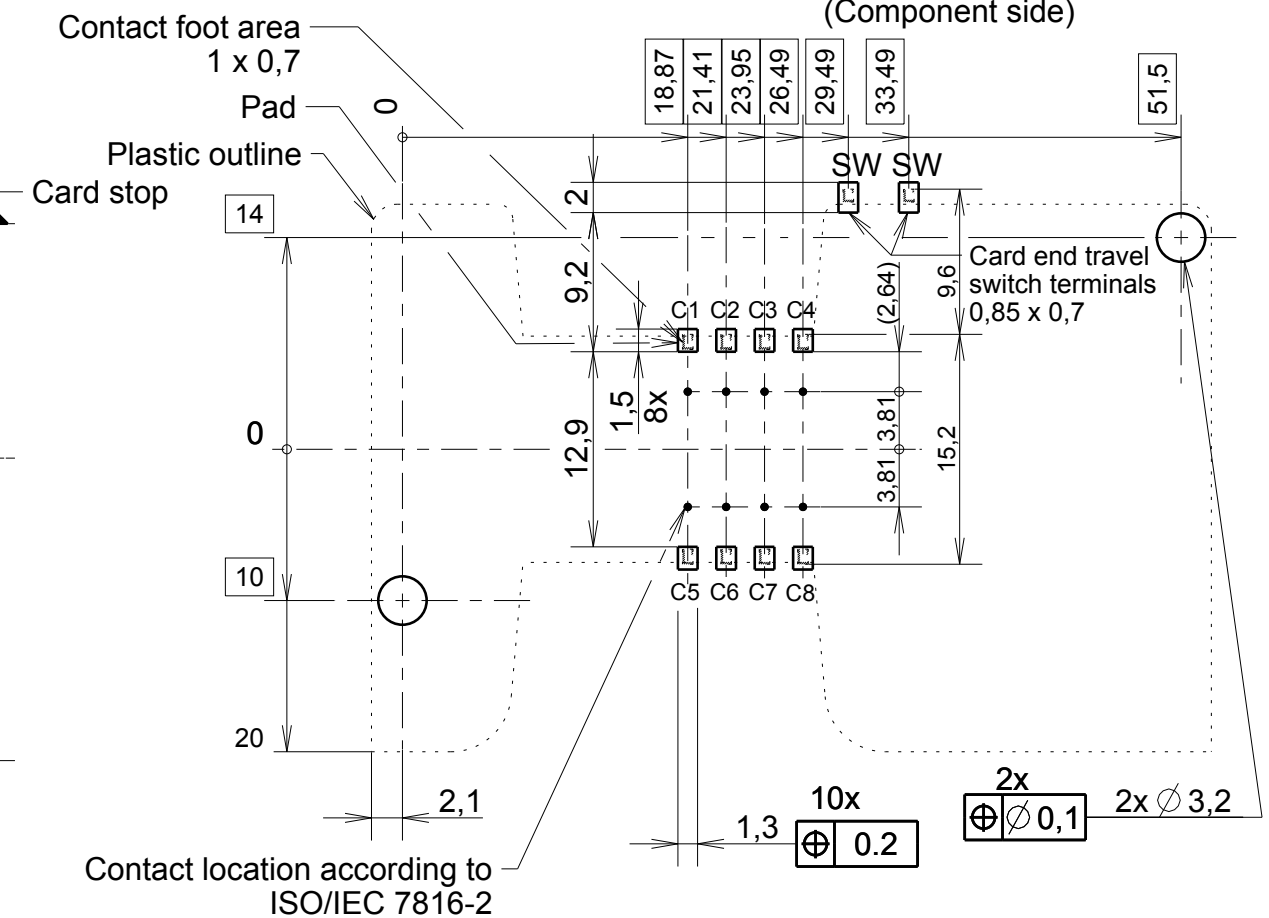
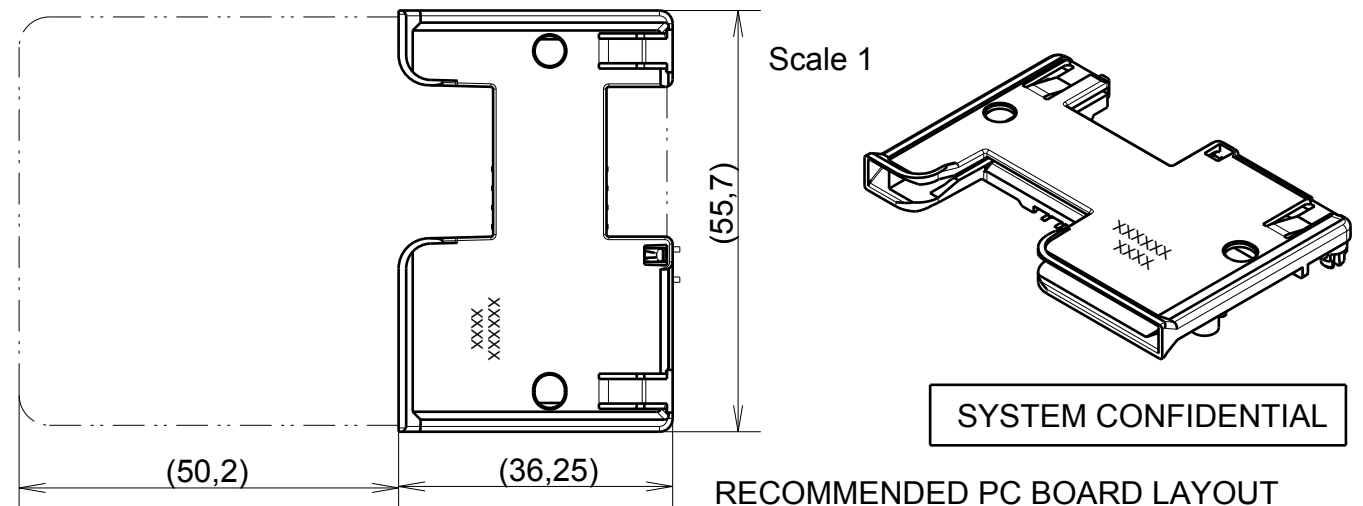
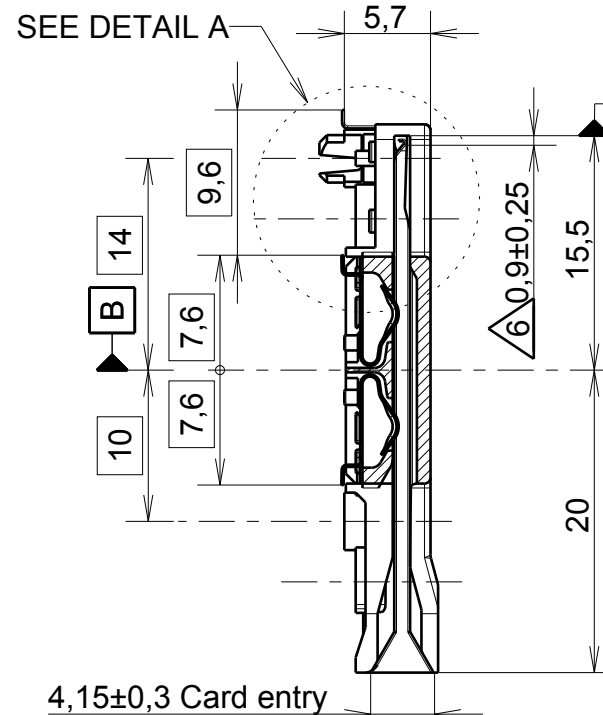
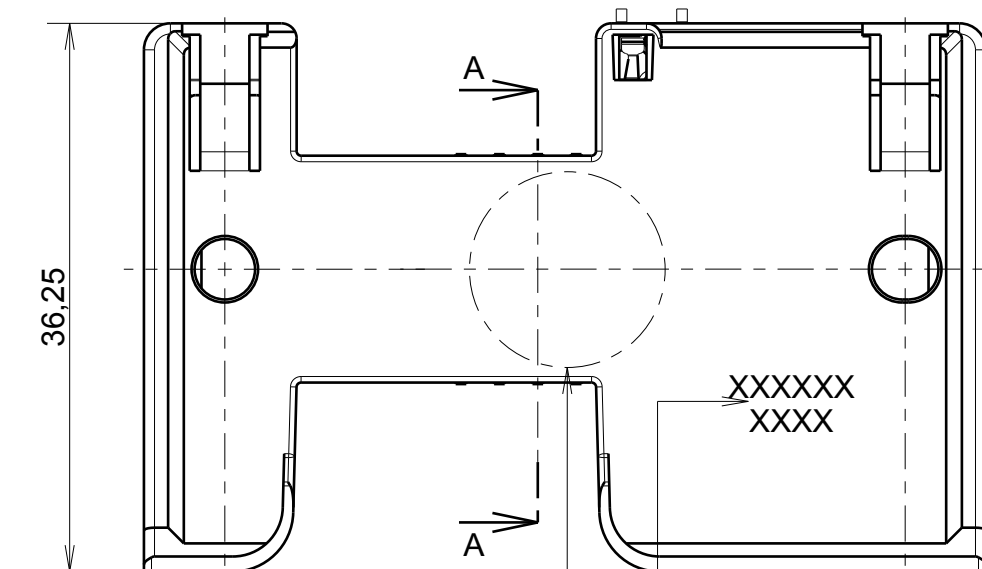
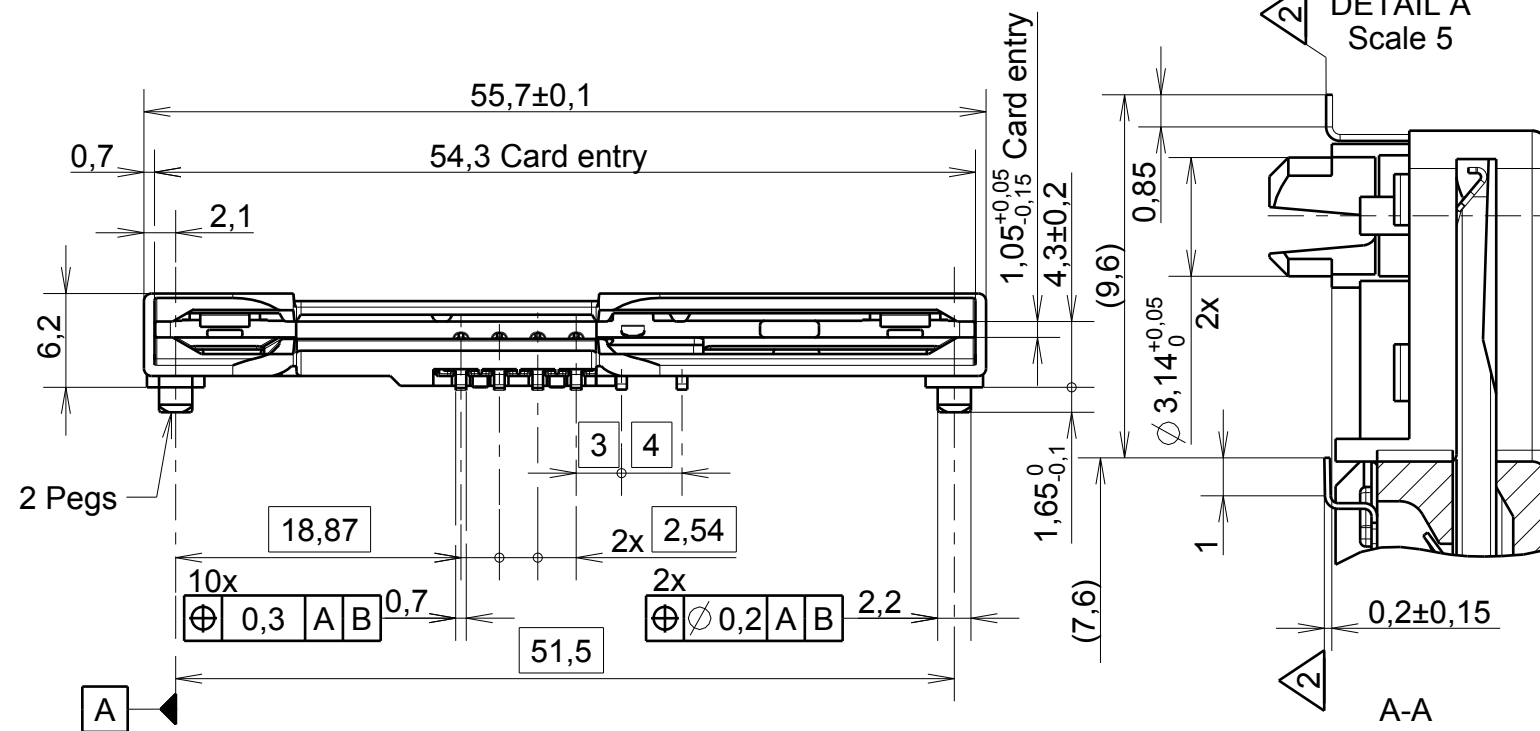


REV.	N° DCR	NATURE DE LA MODIFICATION	DATE	VISA
E	ECR-8638	the 6 pins removed	17/12/2012	GP



Packaging	Packaging drawing	Marking	Designation	Part Number
Tray 30 parts	030278Y0043	2013TP	CCM01-2013AP LFT T30/	Y1112-2013APLFT
Tray 25 parts	030278Y0064		CCM01-2013CP LFT T25/	Y1112-2013CPLFT
Reel	030278Y0059		CCM01-2013BP LFT R201	Y1112-2013BPLFT

Notes : - 1 - Termination to PCB : SMT reflow soldering
Temperature/time profile according to :
C&K PS-LF-001 specification.
Since there are no boardlocks , the connector must
be held in place on the PCB across the top face
of the cover.

- 2 - Level of each contact tail compared to the
nearest plastic stand-off.
Coplanarity of metal soldering surfaces : 0,15 mm
- 3 - Recommendation for solder paste thickness ≥ 0,2 mm.
- 4 - 2,5 microns min tin plating on contact terminal areas.
0,1 microns min gold plating on switch terminal areas.

- 5 - Contact forces :
- max 0,5 N per contact with max. card thickness.
- min 0,2 N per contact with min. card thickness.
- 6 - Card end travel switch NO activates when the sliding
card is 0,9 mm from the card stop.
- 7 - In case of customer accessories integration
requesting an interface with CCM, please ask
C&K for a 3D model.

MATERIAL / VOLUME	TREATMENT	PROTECTION
UNLESS OTHERWISE : - DIMENSIONS GIVEN BEFORE PROTECTION - BURRS AND SHARP EDGES DELETED	ANGULAR TOLERANCE ± 2 ° LINEAR TOLERANCE ± 0,1 SURFACE FINISH Ra	CRITICAL DIMENSIONS SPC DIMENSIONS
CREATE BY PAILLE V. DATE 03/07/2007	CHECKED BY DATE	MODIFIED ON THIS REV. ●
APPROVED BY DATE	FILENAME 1112M1Y2013_JO74IR FOLDER Dossier racine/dole_south_rd/ccm01/mk2/v2	REPLACE
PART DESCRIPTION CCM01-2013xPLFT 2 pegs 3,14 mm		
BP 359 - 39105 Dole - FRANCE -	SCALE 2,00 SIZE A3 SHEET 1 / 1	PART NUMBER CU 1112M1Y2013 REV E