

ALMD-EL3D, ALMD-EG3D, ALMD-CM3D, ALMD-CB3D

High Brightness SMT Round LED Lamps
Amber, Red, Green and Blue Tinted LEDs



Data Sheet



Lead (Pb) Free
RoHS 6 fully
compliant



Description

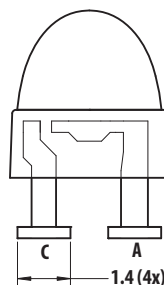
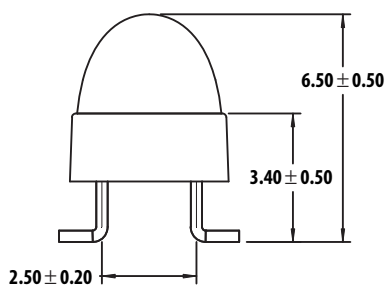
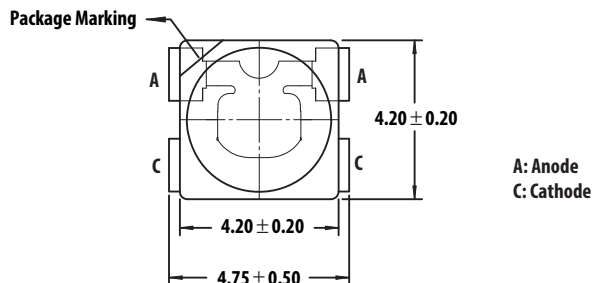
The new Avago ALMD-xx3D LED series has the same or just slightly less luminous intensity than conventional high brightness, through-hole LEDs.

The new LED lamps can be assembled using common SMT assembly processes and are compatible with industrial reflow soldering processes.

The LEDs are made with an advanced optical grade epoxy for superior performance in outdoor sign applications.

For easy pick and place assembly, the LEDs are shipped in EIA-compliant tape and reel. Every reel is shipped from a single intensity and color bin—except the red color—for better uniformity.

Package Dimensions



Features

- Compact form factor
- High brightness material
- Available in Red, Amber, Green and Blue color
- Red AlInGaP 626 nm
- Amber AlInGaP 590 nm
- Green InGaN 525 nm
- Blue InGaN 470 nm
- JEDEC MSL 2A
- Compatible with industrial reflow soldering process
- Typical Viewing angle: 30°
- Tinted, non-diffused

Applications

- Variable Message Signs

Notes:

1. All dimensions in millimeters (inches).
2. Tolerance is ± 0.20 mm unless other specified.
3. Copper leadframe.

CAUTION: InGaN devices are Class 1C HBM ESD sensitive, AlInGaP devices are Class 1B ESD sensitive per JEDEC Standard. Please observe appropriate precautions during handling and processing. Refer to Application Note AN-1142 for additional details.

CAUTION: Customer is advised to keep the LED in the MBB when not in use as prolonged exposure to environment might cause the silver plated leads to tarnish, which might cause difficulties in soldering.

Device Selection Guide

Part Number	Color and Dominant Wavelength λ_d (nm) Typ ^[3]	Luminous Intensity I _v (mcd) ^[1,2,5]		Viewing Angle Typ (°) ^[4]
		Min	Max	
ALMD-EG3D-VX002	Red 626	4200	9300	30°
ALMD-EL3D-VX002	Amber 590	4200	9300	
ALMD-CM3D-Y1002	Green 525	9300	21000	
ALMD-CB3D-SU002	Blue 470	1900	4200	

Notes:

1. The luminous intensity is measured on the mechanical axis of the lamp package and it is tested with pulsing condition.
2. The optical axis is closely aligned with the package mechanical axis.
3. Dominant wavelength, λ_d , is derived from the CIE Chromaticity Diagram and represents the color of the lamp.
4. $\theta_{1/2}$ is the off-axis angle where the luminous intensity is half the on-axis intensity.
5. Tolerance for each bin limit is $\pm 15\%$

Part Numbering System

A L M D -

x1	x2	x3	x4
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x5	x6	x7	x8	x9
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Code	Description	Option
x1	Package type	E Round AlInGaP C Round InGaN
x2	Color	B Blue G Red L Amber M Green
x3	Viewing angle	3 30°
x4	Product specific designation	D
x5	Minimum intensity bin	Refer to device selection guide
x6	Maximum intensity bin	Refer to device selection guide
x7	Color bin selection	0 Full distribution
x8x9	Packaging option	02 Tested 20mA, 13inch carrier tape

Absolute Maximum Rating, $T_J = 25\text{ }^\circ\text{C}$

Parameter	Red and Amber	Blue and Green	Unit
DC Forward Current ^[1]	50	30	mA
Peak Forward Current	100 ^[2]	100 ^[3]	mA
Power Dissipation	120	114	mW
Reverse Voltage	5 ($I_R = 100\text{ }\mu\text{A}$) ^[4]	5 ($I_R = 10\text{ }\mu\text{A}$) ^[4]	V
LED Junction Temperature	110		$^\circ\text{C}$
Operating Temperature Range	-40 to +85		$^\circ\text{C}$
Storage Temperature Range	-40 to +100		$^\circ\text{C}$

Notes:

1. Derate linearly as shown in Figure 4 and Figure 9.
2. Duty Factor 30%, frequency 1 kHz.
3. Duty Factor 10%, frequency 1 kHz.
4. Indicates product final testing; long-term reverse bias is not recommended.

Electrical / Optical Characteristics, $T_J = 25\text{ }^\circ\text{C}$

Parameter	Symbol	Min.	Typ.	Max.	Units	Test Conditions
Forward Voltage	V_F				V	$I_F = 20\text{ mA}$
Red		1.8	2.1	2.4		
Amber		1.8	2.1	2.4		
Green		2.8	3.2	3.8		
Blue		2.8	3.2	3.8		
Reverse Voltage	V_R				V	$I_F = 100\text{ }\mu\text{A}$
Red & Amber		5				$I_F = 10\text{ }\mu\text{A}$
Green & Blue		5				
Dominant Wavelength ^[1]	λ_d					$I_F = 20\text{ mA}$
Red		618.0	626.0	630.0		
Amber		584.5	590.0	594.5		
Green		519.0	525.0	539.0		
Blue		460.0	470.0	480.0		
Peak Wavelength	λ_{PEAK}				nm	Peak of Wavelength of Spectral Distribution at $I_F = 20\text{ mA}$
Red			634			
Amber			594			
Green			516			
Blue			464			
Thermal Resistance	$R\theta_{J-PIN}$		130		$^\circ\text{C}/\text{W}$	LED Junction-to-Pin
Luminous Efficacy ^[2]	η_V				lm/W	Emitted Luminous Power/Emitted Radiant Power
Red			200			
Amber			520			
Green			530			
Blue			65			
Thermal coefficient of λ_d					nm/ $^\circ\text{C}$	$I_F = 20\text{ mA}$; $+25\text{ }^\circ\text{C} \leq T_J \leq +100\text{ }^\circ\text{C}$
Red			0.059			
Amber			0.103			
Green			0.028			
Blue			0.024			

Notes:

1. The dominant wavelength is derived from the chromaticity diagram and represents the color of the lamp.
2. The radiant intensity, I_e in watts per steradian, may be found from the equation $I_e = I_V/\eta_V$ where I_V is the luminous intensity in candelas and η_V is the luminous efficacy in lumens/watt.

AlInGaP

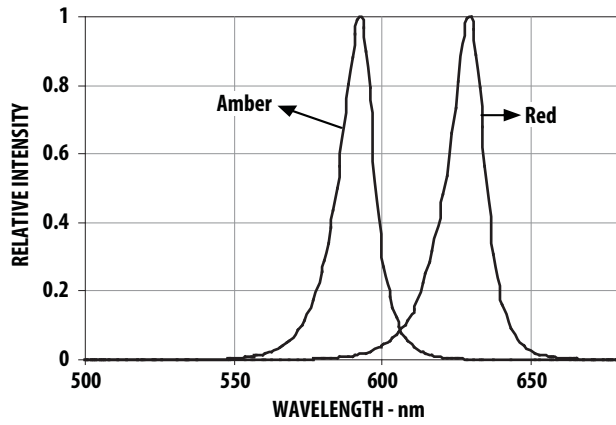


Figure 1. Relative Intensity vs Wavelength

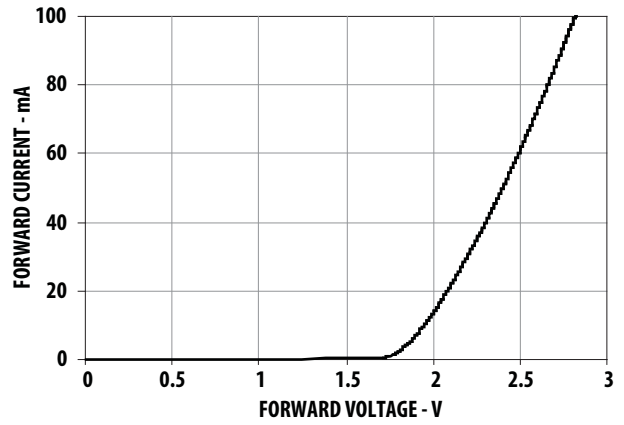


Figure 2. Forward Current vs Forward Voltage

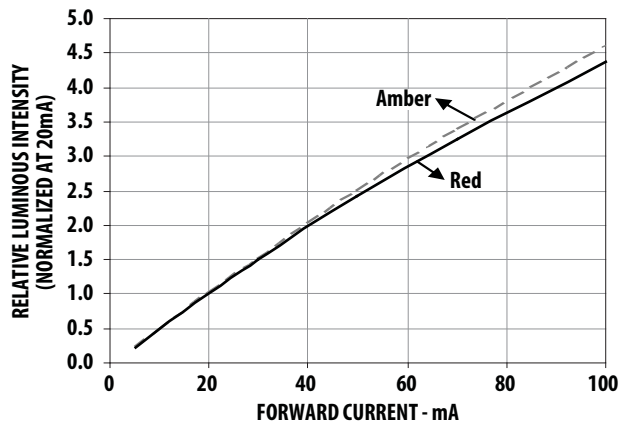
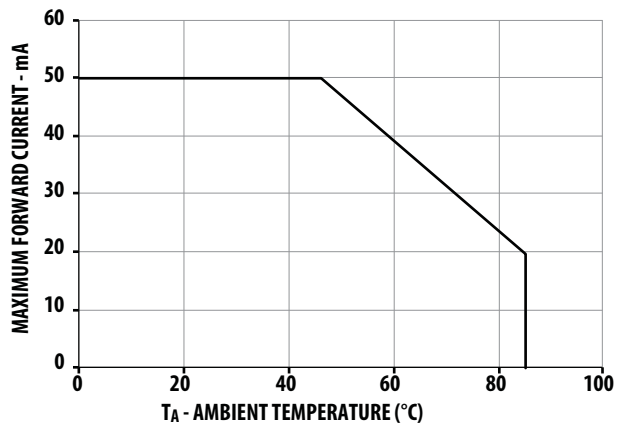


Figure 3. Relative Intensity vs Forward Current



Note: $R\theta_{J-A} = 460 \text{ } ^\circ\text{C/W}$

Figure 4. Maximum Forward Current vs Ambient Temperature

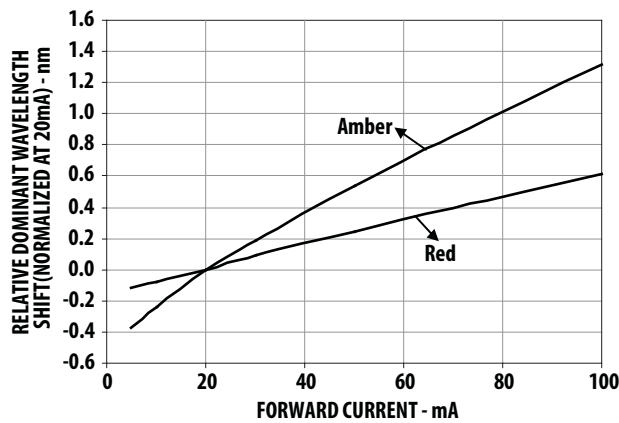


Figure 5. Relative Dominant Wavelength Shift vs Forward Current

InGaN

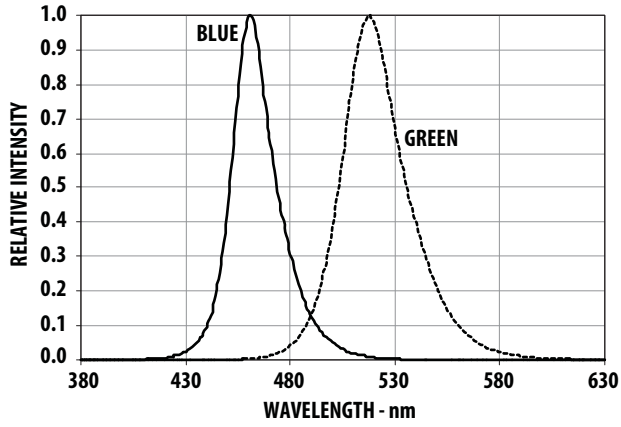


Figure 6. Relative Intensity vs Wavelength

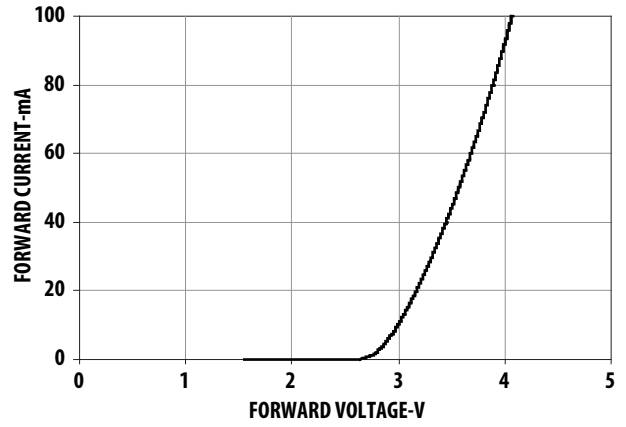


Figure 7. Forward Current vs Forward Voltage

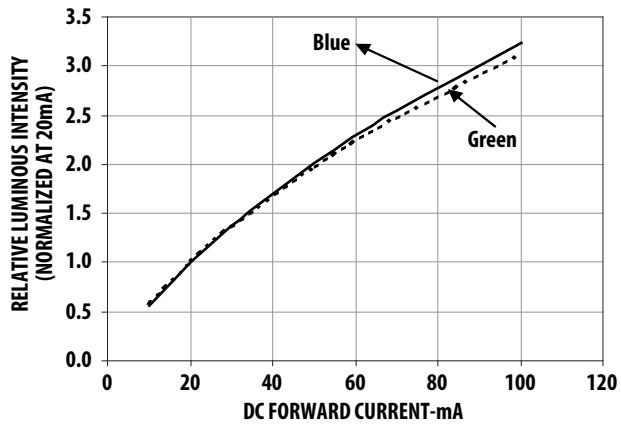


Figure 8. Relative Intensity vs Forward Current

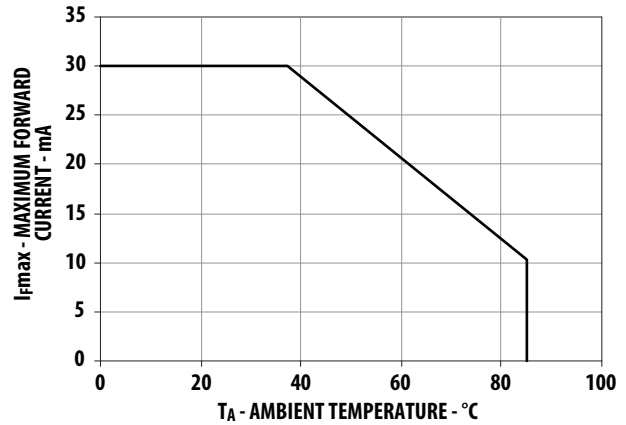


Figure 9. Maximum Forward Current vs Ambient Temperature

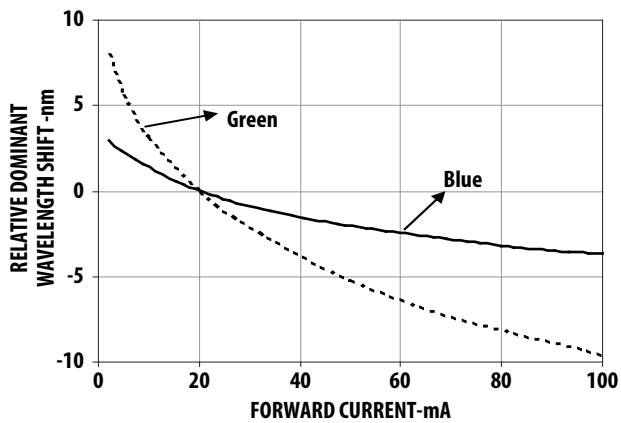


Figure 10. Dominant Wavelength Shift vs Forward Current

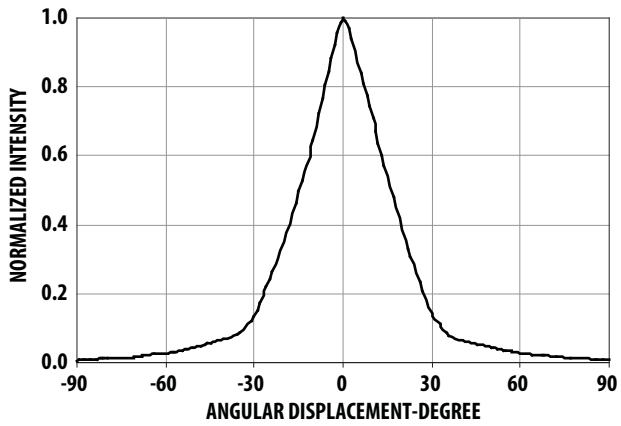


Figure 11a. Radiation Pattern for X axis

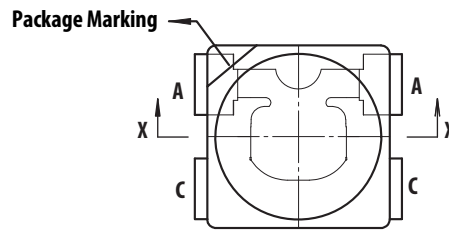


Figure 11b. Component Axis for Radiation Pattern

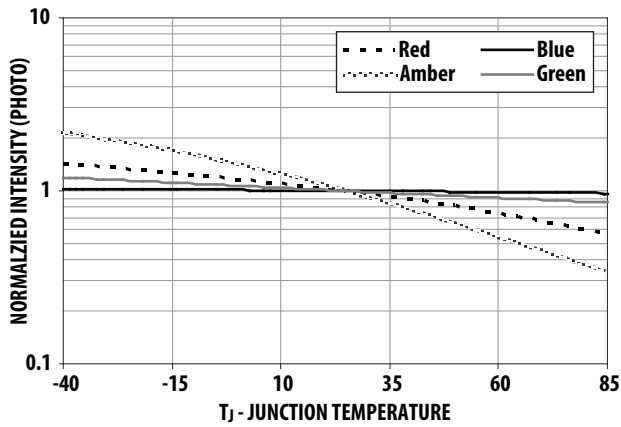


Figure 12. Relative Intensity Shift vs Junction Temperature

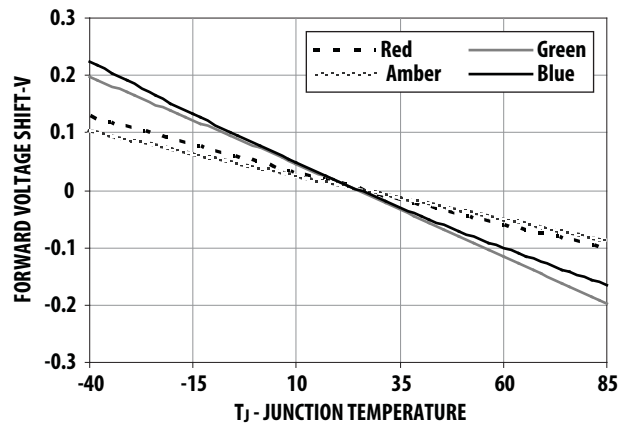
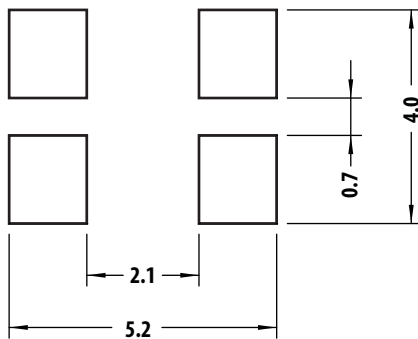


Figure 13. Forward Voltage Shift vs Junction Temperature



Note: Recommended stencil thickness is 0.1524mm (6 mils) minimum and above.

Figure 14. Recommended Soldering Land Pattern

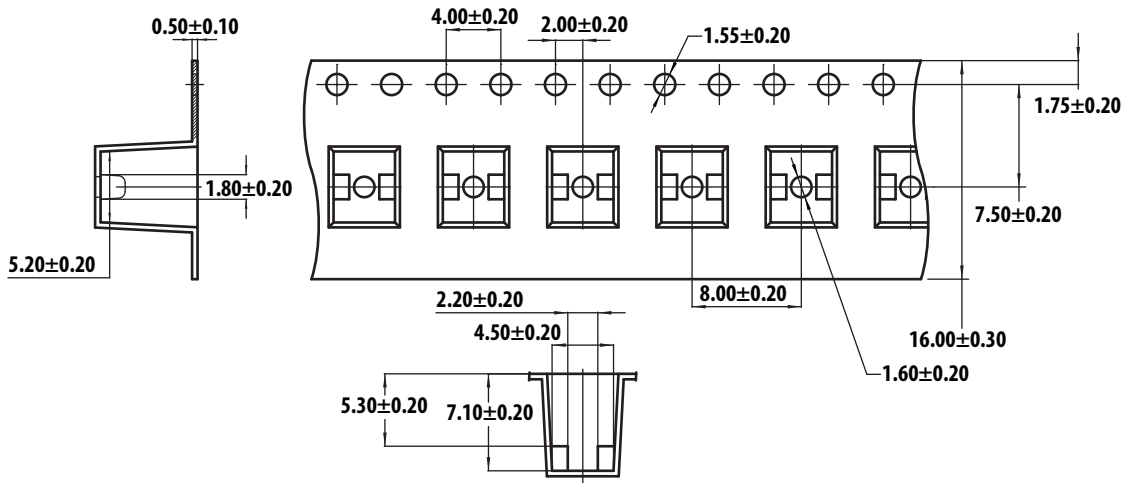


Figure 15. Carrier Tape Dimension

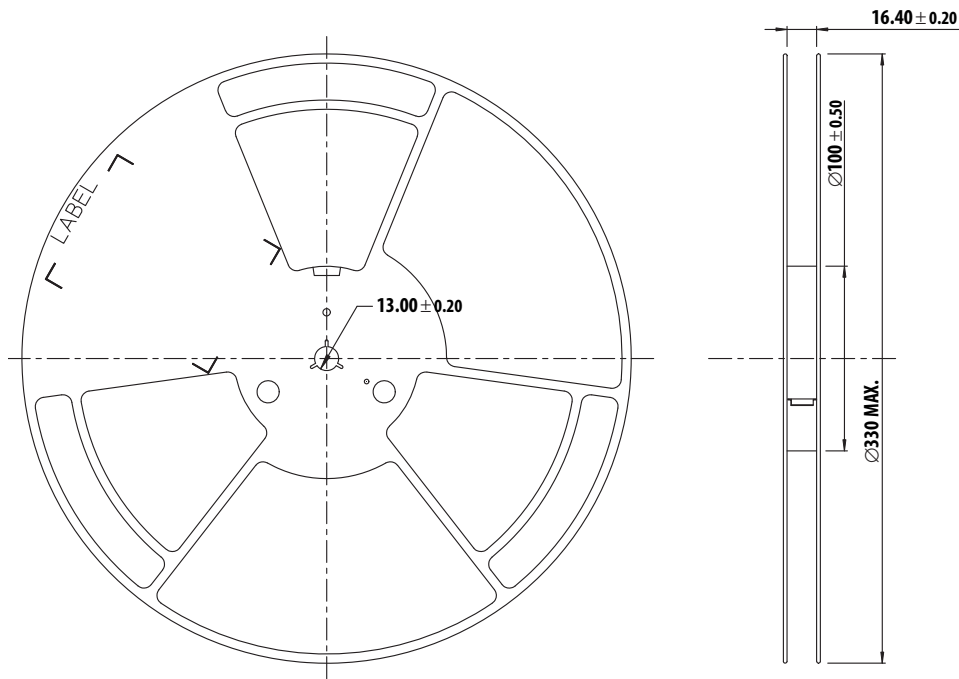


Figure 16. Reel Dimension

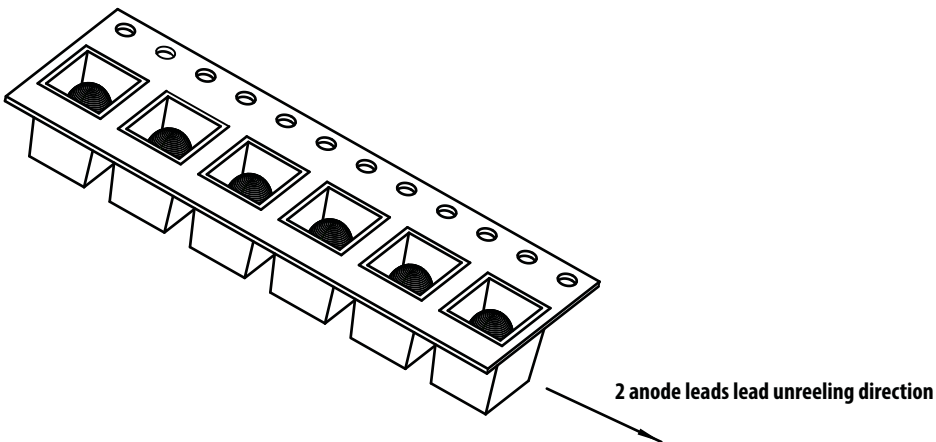


Figure 17. Unit Orientation from reel

Intensity Bin Limit Table (1.3:1 Iv bin ratio)

Bin	Intensity (mcd) at 20 mA	
	Min	Max
S	1900	2500
T	2500	3200
U	3200	4200
V	4200	5500
W	5500	7200
X	7200	9300
Y	9300	12000
Z	12000	16000
1	16000	21000

Tolerance for each bin limit is $\pm 15\%$

Red Color Range

Min Dom	Max Dom	X min	Y Min	X max	Y max
618.0	630.0	0.6872	0.3126	0.6890	0.2943
		0.6690	0.3149	0.7080	0.2920

Tolerance for each bin limit is $\pm 0.5\text{nm}$

Amber Color Range

Bin	Min Dom	Max Dom	Xmin	Ymin	Xmax	Ymax
1	584.5	587.0	0.5420	0.4580	0.5530	0.4400
			0.5370	0.4550	0.5570	0.4420
2	587.0	589.5	0.5570	0.4420	0.5670	0.4250
			0.5530	0.4400	0.5720	0.4270
4	589.5	592.0	0.5720	0.4270	0.5820	0.4110
			0.5670	0.4250	0.5870	0.4130
6	592.0	594.5	0.5870	0.4130	0.5950	0.3980
			0.5820	0.4110	0.6000	0.3990

Tolerance for each bin limit is $\pm 0.5\text{nm}$

V_F Bin Table (V at 20 mA) for Red & Amber

Bin ID	Min	Max
V _D	1.8	2.0
V _A	2.0	2.2
V _B	2.2	2.4

Tolerance for each bin limit is $\pm 0.05\text{V}$

Green Color Range

Bin	Min Dom	Max Dom	Xmin	Ymin	Xmax	Ymax
1	519.0	523.0	0.0667	0.8323	0.1450	0.7319
			0.1200	0.7375	0.0979	0.8316
2	523.0	527.0	0.0979	0.8316	0.1711	0.7218
			0.1450	0.7319	0.1305	0.8189
3	527.0	531.0	0.1305	0.8189	0.1967	0.7077
			0.1711	0.7218	0.1625	0.8012
4	531.0	535.0	0.1625	0.8012	0.2210	0.6920
			0.1967	0.7077	0.1929	0.7816
5	535.0	539.0	0.1929	0.7816	0.2445	0.6747
			0.2210	0.6920	0.2233	0.7600

Tolerance for each bin limit is $\pm 0.5\text{nm}$

Blue Color Range

Bin	Min Dom	Max Dom	Xmin	Ymin	Xmax	Ymax
1	460.0	464.0	0.1440	0.0297	0.1766	0.0966
			0.1818	0.0904	0.1374	0.0374
2	464.0	468.0	0.1374	0.0374	0.1699	0.1062
			0.1766	0.0966	0.1291	0.0495
3	468.0	472.0	0.1291	0.0495	0.1616	0.1209
			0.1699	0.1062	0.1187	0.0671
4	472.0	476.0	0.1187	0.0671	0.1517	0.1423
			0.1616	0.1209	0.1063	0.0945
5	476.0	480.0	0.1063	0.0945	0.1397	0.1728
			0.1517	0.1423	0.0913	0.1327









Tolerance for each bin limit is $\pm 0.5\text{nm}$

Packing Label

(i) Mother Label (Available on MBB bag)

<p>(1P) Item: Part Number</p>  <p>(1T) Lot: Lot Number</p>  <p>LPN:</p>  <p>(9D)MFG Date: Manufacturing Date</p> 		<p>AvAGO TECHNOLOGIES</p> <p>STANDARD LABEL LS0002</p> <p>RoHS Compliant</p> <p>(Q) QTY: Quantity</p> <p>e4 Max Temp 260C MSL 2a</p>  <p>CAT: Intensity Bin</p>  <p>BIN: Refer to below information</p> 	
<p>(P) Customer Item:</p> 			
<p>(V) Vendor ID:</p> 	<p>(9D) Date Code: Date Code</p> 		
<p>DeptID: OEAT01</p> 	<p>Made In: Country of Origin</p> 		

(ii) Baby Label (Available on Plastic Reel)

<p>(1P) PART #: Part Number</p>  <p>(1T) Lot #: Lot Number</p>  <p>(9D)MFG Date: Manufacturing Date</p>  <p>C/O: Country of Origin</p>  <p>(1T) TAPE DATE: Taping Date</p> 		<p>AvAGO TECHNOLOGIES</p> <p>BABY LABEL COSBO01B V0.0</p> <p>(Q) QTY: Quantity</p>  <p>(9D) Date Code: Date Code</p>  <p>CAT Intensity Bin</p>  <p>BIN Refer to Below information</p>	
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Note: Acronyms and Definition:

BIN:

(i) Color bin only or VF bin only

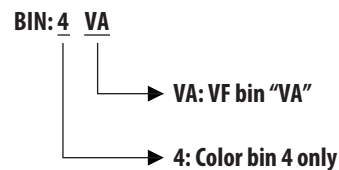
(Applicable for part number with color bins but without VF bin OR part number with VF bins and no color bin)

(ii) Color bin incorporated with VF bin

Applicable for part number that have both color bin and VF bin

Example:

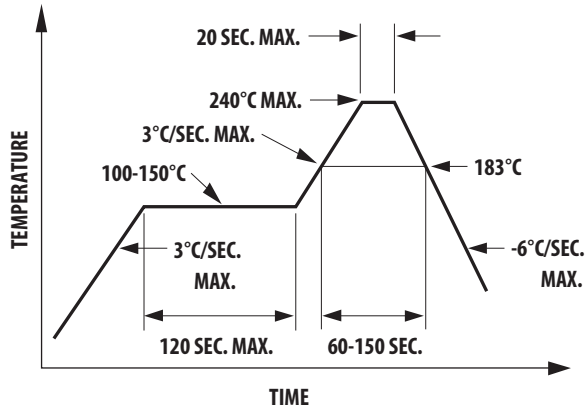
- a. Color bin only or VF bin only
 - BIN: 4 (represent color bin 4 only)
 - BIN: VA (represent VF bin "VA" only)
- b. Color bin incorporate with VF bin



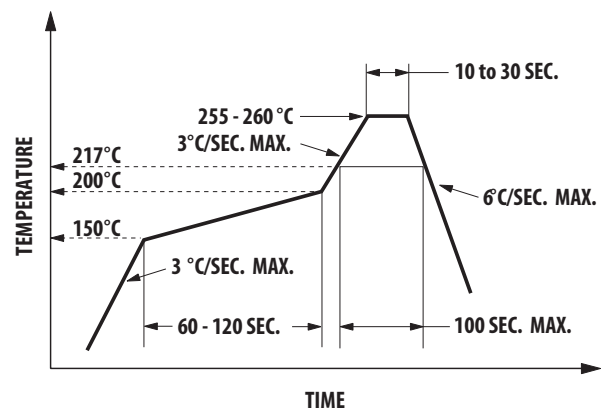
Soldering

Recommended reflow soldering condition:

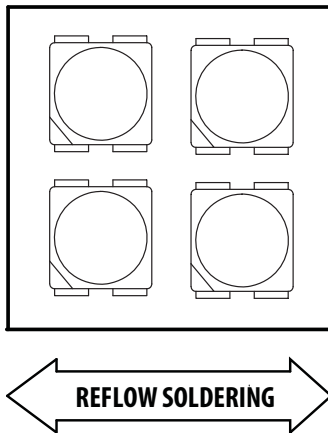
(i) Leaded reflow soldering:



(ii) Lead-free reflow soldering:



- a. Reflow soldering must not be done more than two times. Make sure you take the necessary precautions for handling a moisture-sensitive device, as stated in the following section.
- b. Recommended board reflow direction:

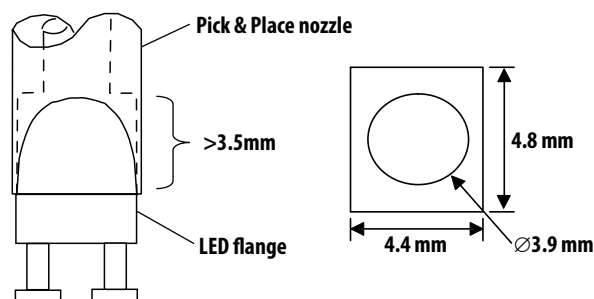


- c. Do not apply any pressure or force on the LED during reflow and after reflow when the LED is still hot.
- d. It is preferred that you use reflow soldering to solder the LED. Use hand soldering only for rework if unavoidable but must be strictly controlled to the following conditions:
 - Soldering iron tip temperature = 320 °C max.
 - Soldering duration = 3 sec max.
 - Number of cycles = 1 only
 - Power of soldering iron = 50 W max.
- e. Do not touch the LED body with a hot soldering iron except the soldering terminals as this may damage the LED.
- f. For de-soldering, it is recommended that you use a double flat tip.
- g. Please confirm beforehand whether the functionality and performance of the LED is affected by hand soldering.

PRECAUTIONARY NOTES

1. Handling precautions

For automated pick and place, Avago has tested nozzle size below made with urethane material to be working fine with this LED. However, due to the possibility of variations in other parameters such as pick and place machine maker/model and other settings of the machine, customer is recommended to verify the nozzle selected.



Note:

- Nozzle tip should touch the LED flange during pick and place.
- Outer dimensions of the nozzle should be able to fit into the carrier tape pocket.

2. Handling of moisture-sensitive device

This product has a Moisture Sensitive Level 2a rating per JEDEC J-STD-020. Refer to Avago Application Note AN5305, Handling of Moisture Sensitive Surface Mount Devices, for additional details and a review of proper handling procedures.

a. Before use

- An unopened moisture barrier bag (MBB) can be stored at $40^{\circ}\text{C}/90\%RH$ for 12 months. If the actual shelf life has exceeded 12 months and the humidity Indicator Card (HIC) indicates that baking is not required, then it is safe to reflow the LEDs per the original MSL rating.
- It is recommended that the MBB not be opened prior to assembly (e.g. for IQC).

b. Control after opening the MBB

- The humidity indicator card (HIC) shall be read immediately upon opening of MBB.
- The LEDs must be kept at $30^{\circ}\text{C} / 60\%RH$ at all times and all high temperature related processes including soldering, curing or rework need to be completed within 672 hours.

c. Control for unfinished reel

- Unused LEDs must be stored in a sealed MBB with desiccant or desiccator at $5\%RH$.

d. Control of assembled boards

- If the PCB soldered with the LEDs is to be subjected to other high temperature processes, the PCB need to be stored in sealed MBB with desiccant or desiccator at $5\%RH$ to ensure that all LEDs have not exceeded their floor life of 672 hours.

e. Baking is required if:

- The HIC indicator is not BROWN at 10% and is AZURE at 5%.
 - The LEDs are exposed to condition of $30^{\circ}\text{C} / 60\%RH$ at any time.
 - The LED floor life exceeded 672hrs.
- The recommended baking condition is: $60\pm 5^{\circ}\text{C}$ for 20hrs. Baking should only be done once.

f. Storage

- The soldering terminals of these Avago LEDs are silver plated. If the LEDs are being exposed in ambient environment for too long, the silver plating might be oxidized and thus affecting its solderability performance. As such, unused LEDs must be kept in sealed MBB with desiccant or in desiccator at $5\%RH$.

3. Application precautions

- Drive current of the LED must not exceed the maximum allowable limit across temperature as stated in the datasheet. Constant current driving is recommended to ensure consistent performance.
- LED is not intended for reverse bias. Do use other appropriate components for such purpose. When driving the LED in matrix form, it is crucial to ensure that the reverse bias voltage is not exceeding the allowable limit of the LED.
- Avoid rapid change in ambient temperature especially in high humidity environment as this will cause condensation on the LED.
- If the LED is intended to be used in outdoor or harsh environment, the LED leads must be protected with suitable potting material against damages caused by rain water, oil, corrosive gases etc. It is recommended to have louver or shade to reduce direct sunlight on the LEDs.

4. Eye safety precautions

LEDs may pose optical hazards when in operation. It is not advisable to view directly at operating LEDs as it may be harmful to the eyes. For safety reasons, use appropriate shielding or personal protective equipments.

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AV02-2372EN - April 21, 2015

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