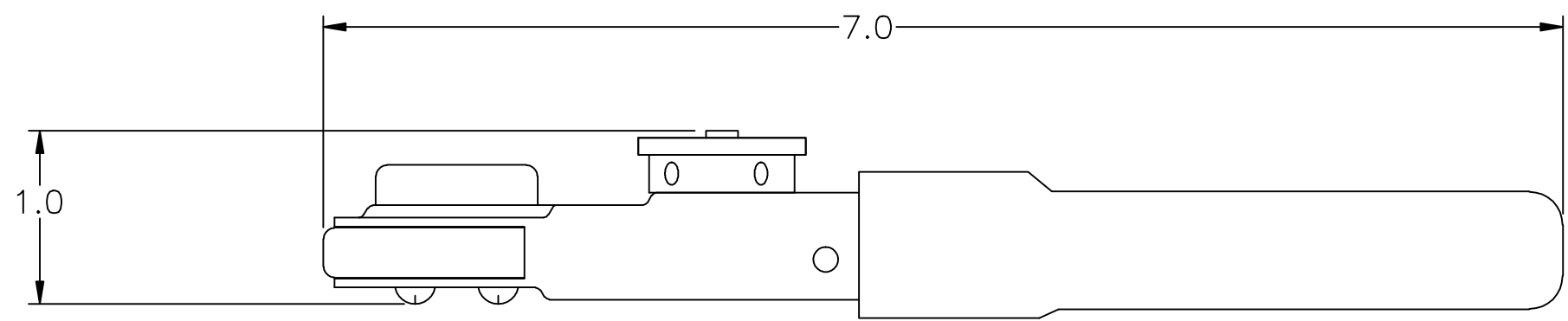
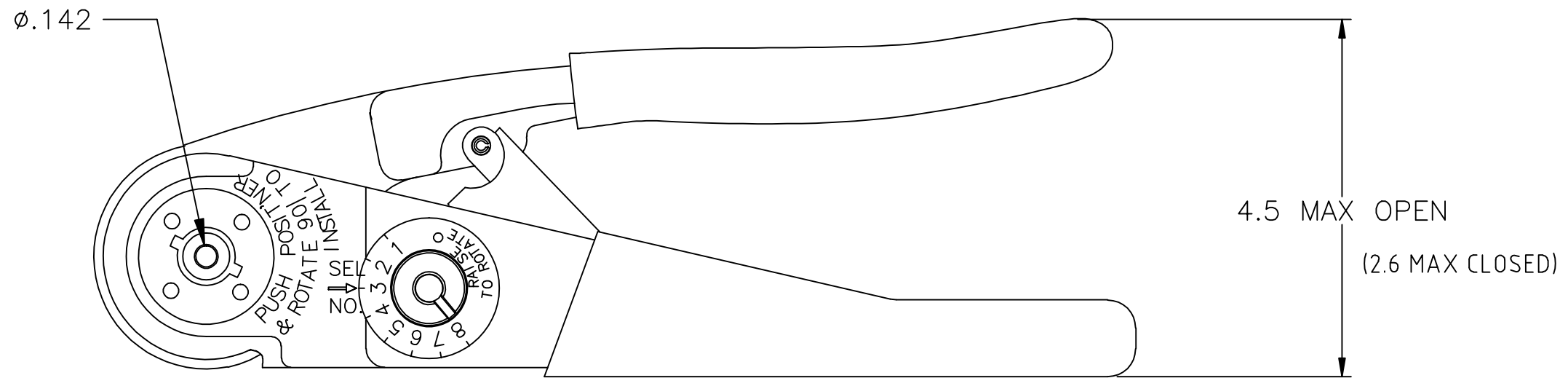


GAGING DATA		
SEL. NO.	GO Ø ±.0001	NO GO Ø ±.0001
1	.0260	.0310
2	.0290	.0340
3	.0320	.0370
4	.0350	.0400
5	.0390	.0440
6	.0430	.0480
7	.0470	.0520
8	.0520	.0570



**UNCONTROLLED DOCUMENT  
WILL NOT BE UPDATED**

NOTES:  
1. THIS IS AN AUTOCAD DRAWING DO NOT CHANGE MANUALLY.

REV.	DESCRIPTION	BY	DATE	APR.
A	NEW RELEASE	DYO	08-10-09	MMK

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SCALE: N.T.S.  
DWN BY: DYO  
DATE: 08-10-09  
APPROVED:

UNLESS OTHERWISE SPECIFIED:  
DECIMALS:  
.XXX ± .005  
.XX ± .010  
.X ± .030  
ANGLES: ± 1°

**ASTRO TOOL CORP.**  
21615 S.W. TUALATIN VALLEY HWY., BEAVERTON OR 97006

DESCRIPTION: ENVELOPE DRAWING: 621103  
8 STEP ADJ SPIRAL CRIMP TOOL

PART NO. B 621103-ENV

CAGE 58164