

NOTES:

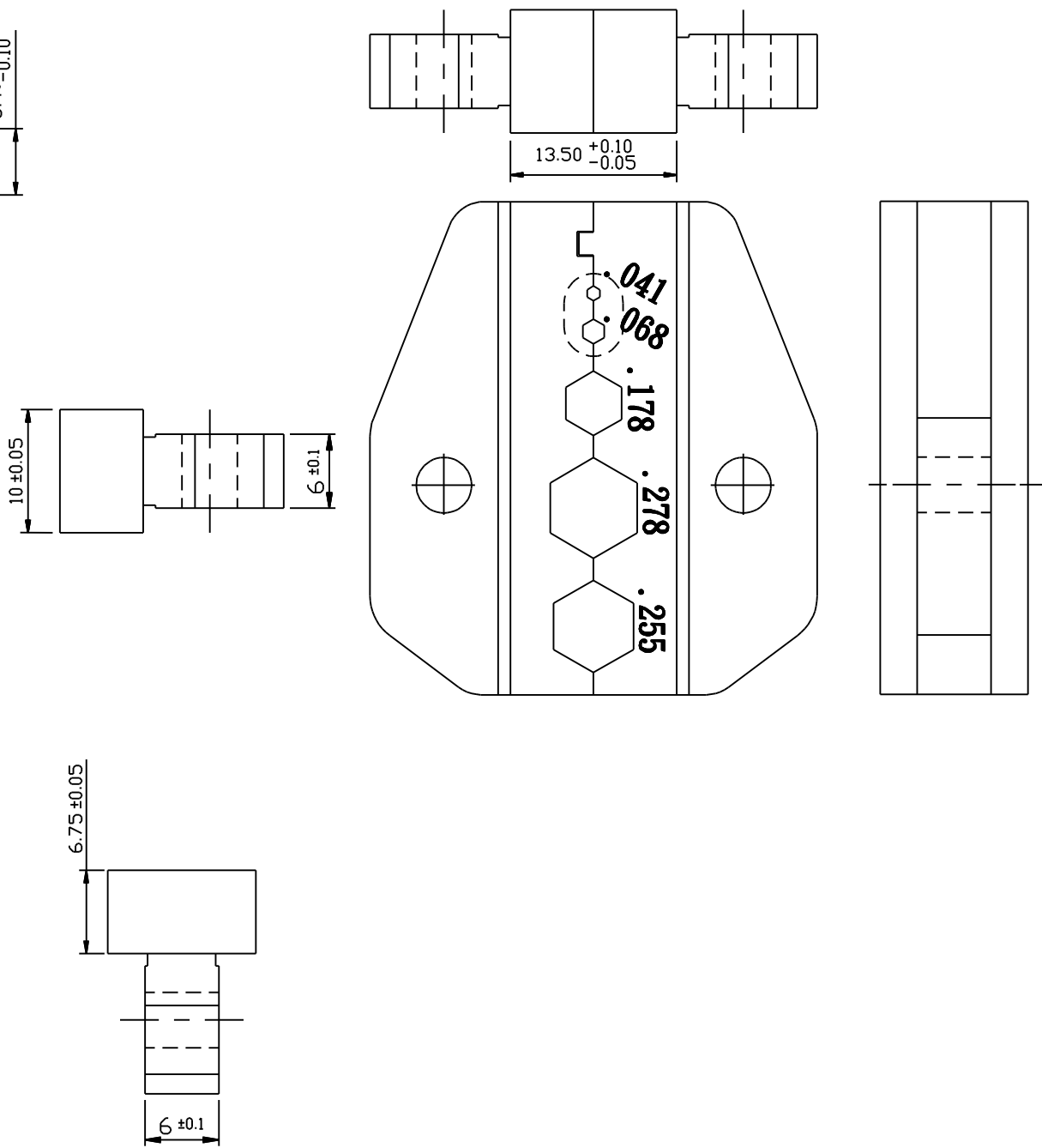
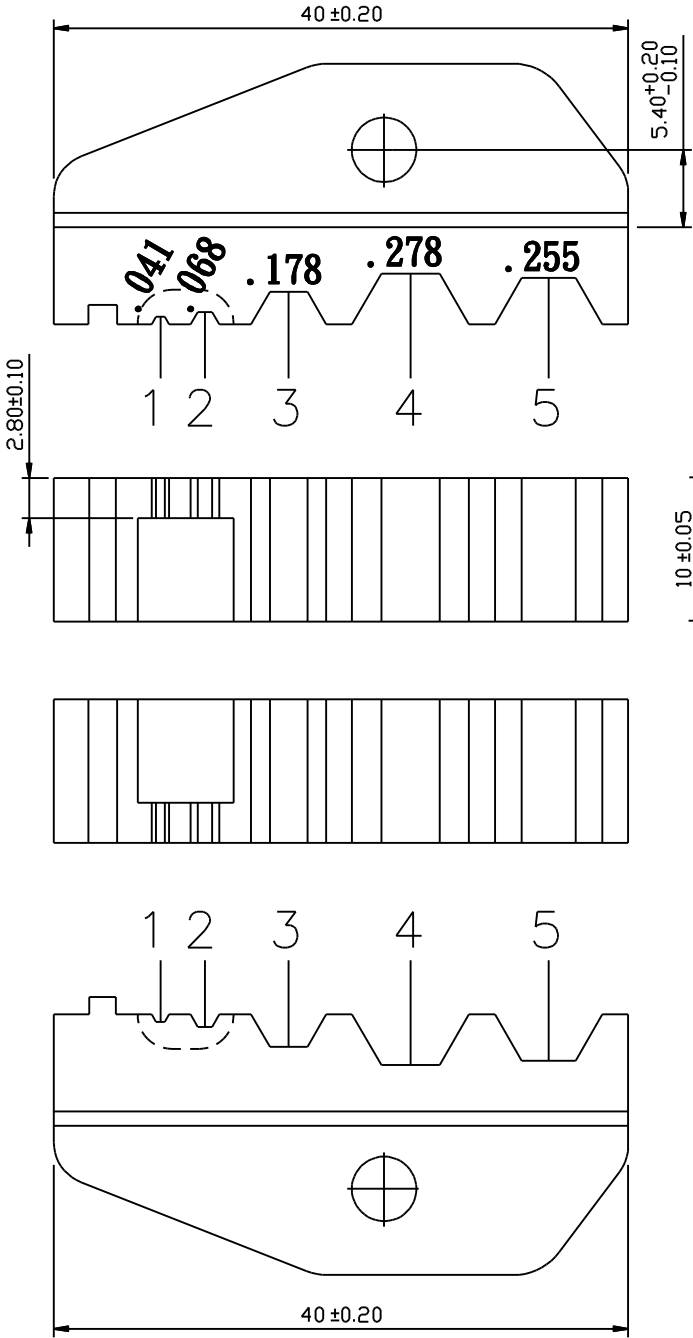
1. INITIAL TOOL SETTING RQUIREMENTS:
WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MOUNTING SURFACES,
CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS,HAND FORCE
THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES).
THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE
CENTER INDENT (+/- ONE INDENT POSITION)
2. DO NOT SCALE THIS DRAWING.
3. REMOVE ALL BURRS, BREAK SHARP EDGES AND CORNERS
0.005 MAXIMUM, UNLESS OTHERWISE SPECIFIED.
4. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE AFTER PLATING.
5. PACKAGING:
A. QUANTITY: SINGLE PACK
B. PACKAGE MARKING: AMPHENOL RF
47-2XXXX (SEE TABLE)
DATE CODE

THIRD ANGLE PROJ.

REVISIONS

REV	DESCRIPTION	DATE	ECO	APPR
A	RELEASE TO MFG.	18-Dec-14	2809	CL/BCG

DIE SET PART NUMBER	DIE SET OPENINGS IN INCHES (MM) (UNLESS OTHERWISE NOTED, ALL OPENINGS ARE HEXAGONAL)				
47-20000	0.068(1.73)	0.213(5.41)	0.255(6.48)	-	-
47-20004	0.068(1.73)	0.128(3.25)	0.178(4.52)	-	-
47-20008	0.151(3.83)	0.178(4.52)	0.213(5.41)	-	-
47-20003	0.080(2.03)	0.100(2.54)	0.429(10.90)	-	-
47-20029	0.100(2.54)	0.429(10.90)	0.213(5.41)	-	-
47-20001	0.042(1.07)	0.068(1.73)	0.255(6.48)	0.324(8.23)	-
47-20002	0.042(1.07)	0.068(1.73)	0.178(4.52)	0.213(5.40)	-
47-20245	0.042(1.07)	0.068(1.73)	0.190(4.82)	0.213(5.40)	-
47-20026	0.255(6.48)	0.320(8.13)	0.350(8.88)	-	-
47-20025	0.052(1.32)	0.068(1.73)	0.100(2.54)	0.213(5.41)	0.255(6.48)
47-20024	0.178(4.52)	0.324(8.23)	0.068(1.73)	-	-
47-20027	0.116(2.95)	0.429(10.90)	-	-	-
47-20028	0.178(4.52)	0.255(6.48)	0.052(1.32)	0.068(1.73)	-
47-20030	0.042(1.07)	0.068(1.73)	0.255(6.48)	0.278(7.08)	-
47-20247	0.106(2.70)	0.114(2.90)	0.130(3.30)	-	-
47-20249	0.068(1.73)	0.100(2.54)	0.429(10.90)	-	-
47-20250	0.042(1.07)	0.068(1.73)	0.128(3.25)	0.178(4.52)	-
47-20251	0.052(1.32)	0.263(6.68)	-	-	-
47-20252	0.052(1.32)	0.278(7.06)	-	-	-
47-20253	0.042 (1.07) SQ.	0.068(1.73)	0.178(4.52)	0.278(7.06)	0.255(6.48)
47-20254	0.178(4.52)	0.187(4.75)	0.042(1.07)	-	-
-	0.324(8.23)	0.319(8.10)	0.255(6.48)	0.042(1.07)	-
47-20255	0.052(1.32)	0.068(1.73)	0.255(6.48)	0.324(8.23)	-
47-20256	0.429(10.90)	0.075(1.90)	0.075(1.90)	-	-
47-20257	0.105(2.67)	0.128(3.25)	0.151(3.84)	-	-



CUSTOMER OUTLINE DRAWING
ALL OTHER SHEETS ARE FOR INTERNAL USE ONLY

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN METRIC AND TOLERANCES ARE: <0.5mm 0.5 - 6mm 6 - 30mm 30 - 120mm ANGLES ± 0.05mm ±0.1mm ±0.2mm ± 0.3mm ±1°	MATERIAL	DRAWN CLEMENT	DATE 12-Dec-14	TITLE DIE SETS		Amphenol RF www.amphenolrf.com	
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				DWG SIZE B		REV A	
				DRAWING NO. 47-2XXXX		ITEM NO. 47-2XXXX	
				PART NO. 47-2XXXX			