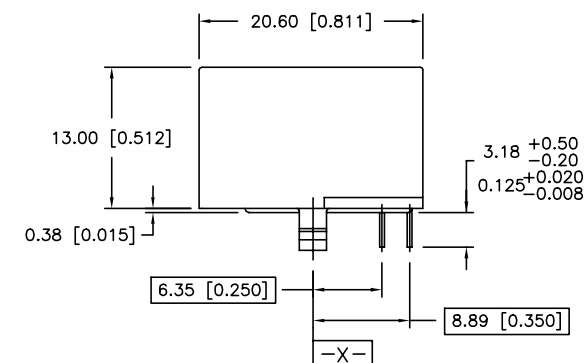
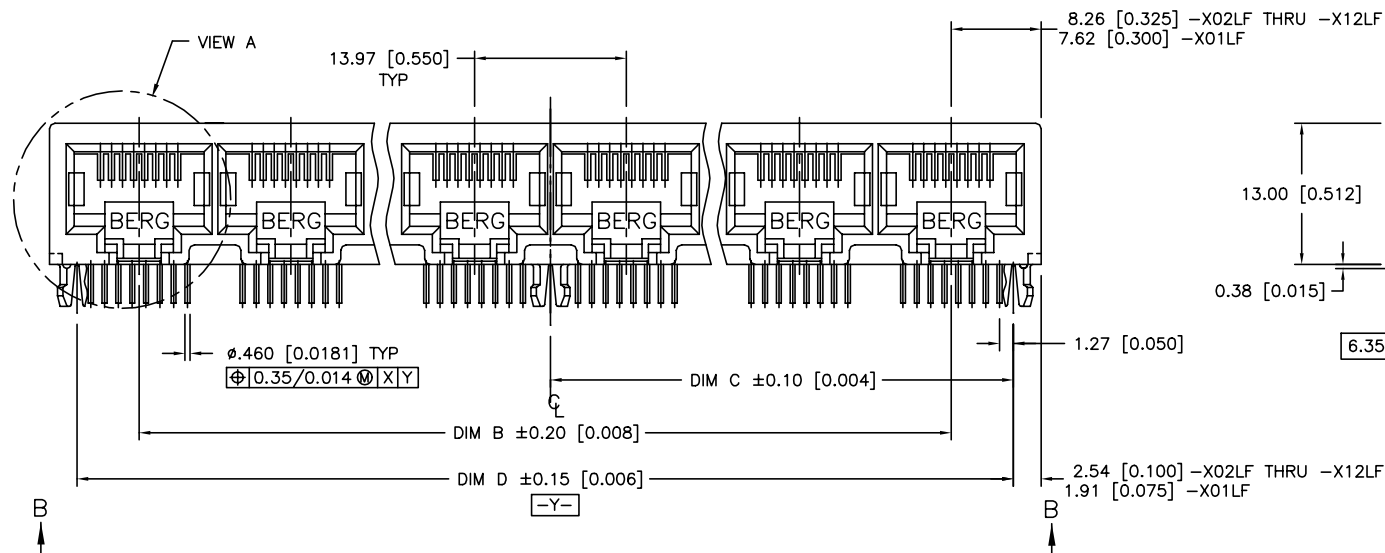
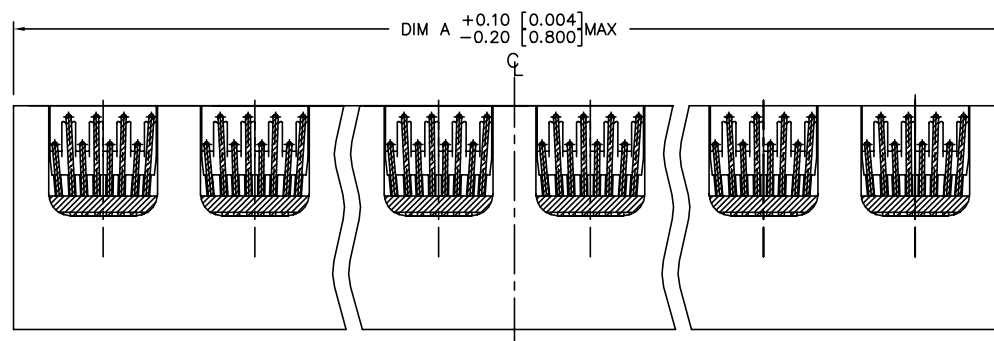
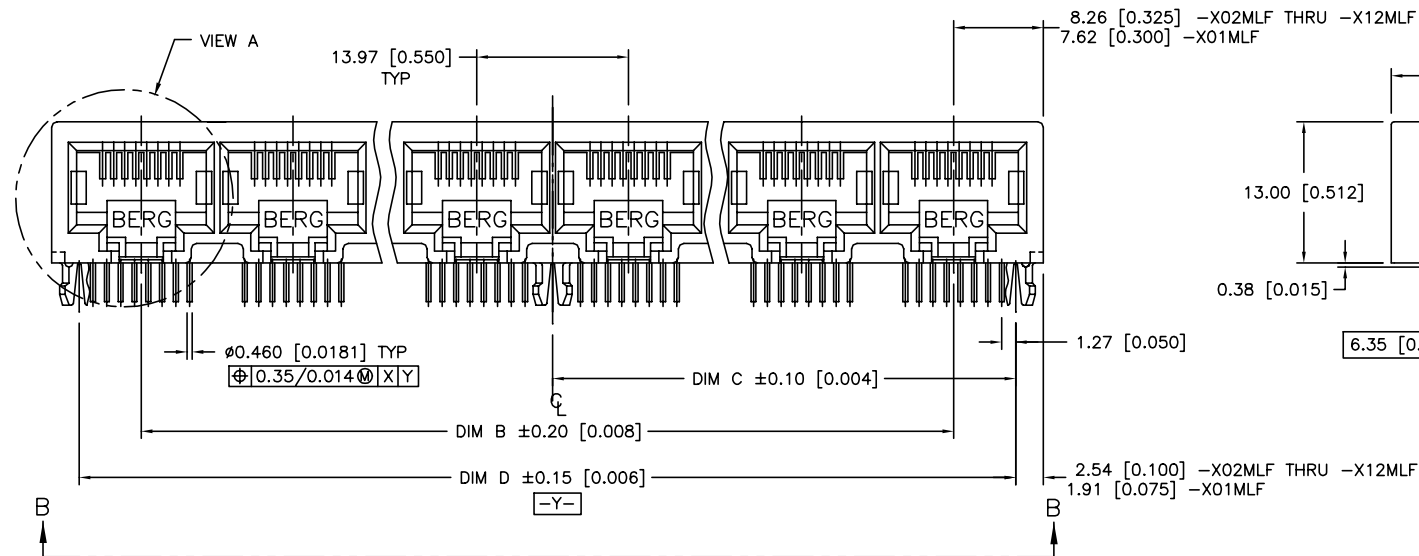
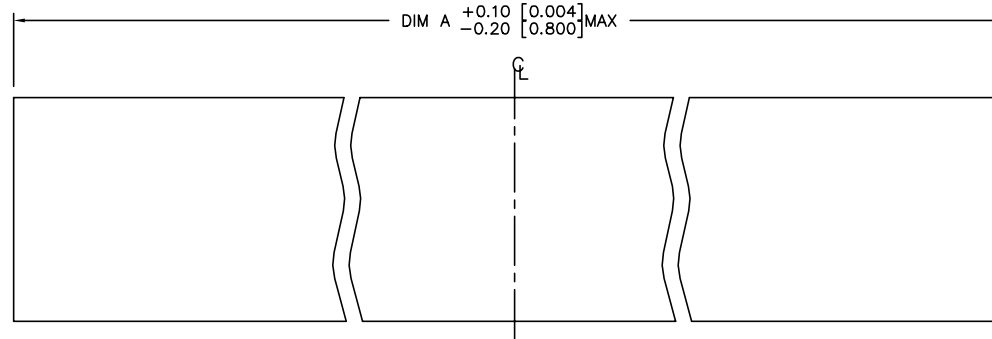


PRODUCT NO.
94911-XXXLF
94911-XXXHLF



mat'l. code		surface		tolerance		projection		product family	
ISO1302		ISO1101		ISO406		mm		MOD JACK	
l	tr	ec	n	o	d	r	date	title	
J	V81304	RGD	7/13/98	0.X±0.3		scale 1.0		R/A. 8 POS GANG JACK ASSY.	
K	N04-0119	MHT	12/9/04	0.XX±0.15		scale 1.0		UNSHIELDED, SNAP PEG	
L	N08-0100	SH	09/25/08	0.XXX±0.05		scale 1.0		UNSHIELDED, SNAP PEG	
M	N08-0273	SH	12/25/08	KCHOU		5/5/94		dwg no	
N	ELX-N-011000	SH	3/14/12	engr TC		5/5/94		sheet 1 of 6	
		chr J.TSAO		5/5/94		FCI		94911	
		appd J.TSAO		5/5/94				A4	
sheet		revision		N		N		type	
index		sheet		1		2		Product Customer Drawing	

PRODUCT NO.
94911-XXXMLF
94911-XXXMHLF

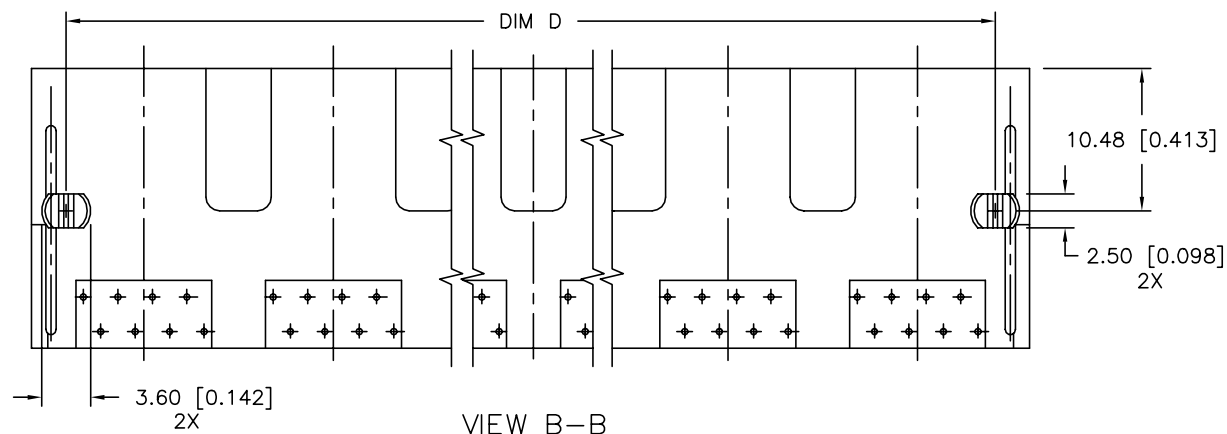


mat'l. code			surface	tolerance	projection	product family		
l t r e c n n o d r			ISO1302	ISO1101 ISO406	mm	MOD JACK		
J	V81304	RCD	7/13/98	0.X±0.3	mm	R/A. 8 POS GANG JACK ASSY.		
K	N04-0119	MHT	12/9/04	0.XX±0.15	scale 1.0	UNSHIELDED, SNAP PEG		
L	N08-0100	SH	09/25/08	0.XXX±0.05				
M	N08-0273	SH	12/25/08	dr KCHOU	5/5/94	dwg no		
N	ELX-N-011000	SH MNO	3/14/12	engr TC	5/5/94	sheet 2 of 6		
				chr J.TSAO	5/5/94	94911		
				appd J.TSAO	5/5/94	type Product Customer Drawing		
sheet	revision							
index	sheet							



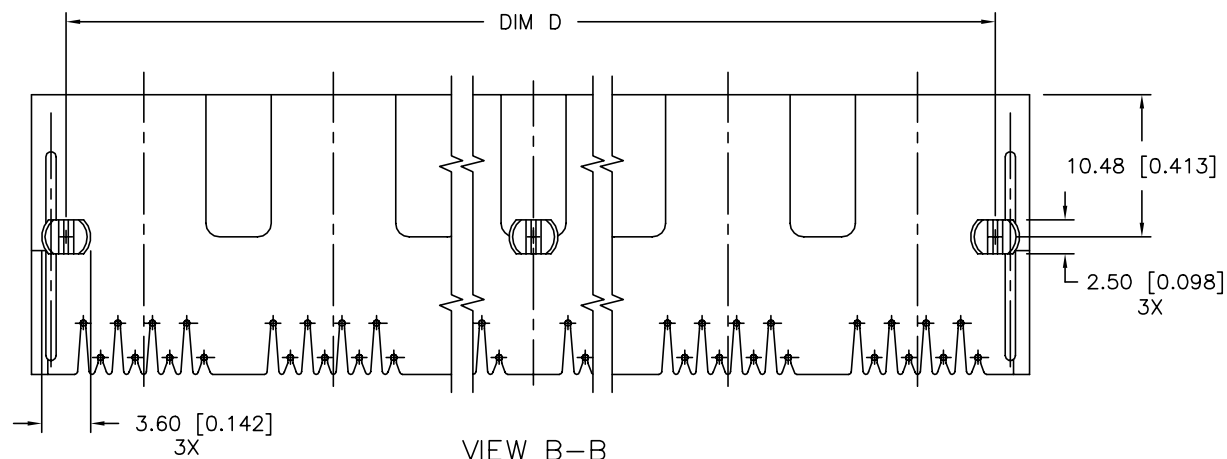
PRODUCT NO.

SEE TABLE



VIEW B-B

-XXXLF PRODUCT ONLY (WITHOUT CENTER PEG - SEE NOTE 4)



VIEW B-B

-XXXMLF PRODUCT ONLY (WITH CENTER PEG - SEE NOTE 3)

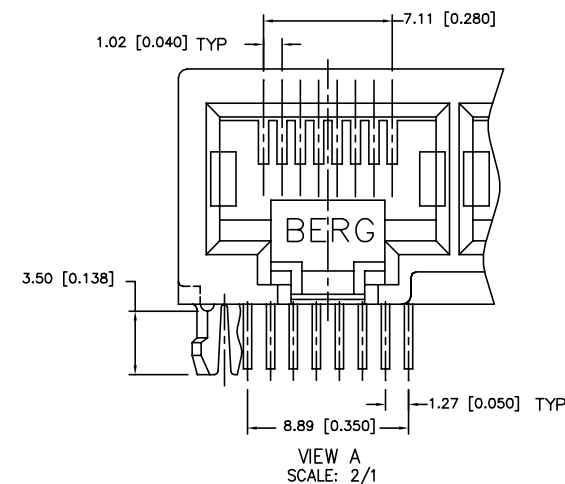
mat'l. code		surface		tolerance		projection		product family	
ISO1302		ISO1101		ISO406		mm		MOD JACK	
ltr ecn nodr		date		tolerances unless otherwise specified		title		R/A. 8 POS GANG JACK ASSY.	
J	V81304	RGD	7/13/98	0.X±0.3		scale 1.0		UNSHIELDED, SNAP PEG	
K	N04-0119	MHT	12/9/04	0.XX±0.15		sheet 3 of 6		size A4	
L	N08-0100	SH	09/25/08	0.XXX±0.05		dwg no 94911		type Product Customer Drawing	
M	N08-0273	SH	12/25/08	KCHOU		5/5/94			
N	ELX-N-011000	SH	3/14/12	engr TC		5/5/94			
				chr J.TSAO		5/5/94			
				appd J.TSAO		5/5/94			
sheet index		revision sheet							

PRODUCT No.	NO OF PORTS	DIM A $\begin{smallmatrix} +0.10 \\ -0.20 \end{smallmatrix}$ $\begin{smallmatrix} [0.004] \\ [0.008] \end{smallmatrix}$	DIM B	DIM C ± 0.10 $[0.004]$	DIM D ± 0.15 $[0.006]$
94911-X01MLF	1	15.24 [0.600]	-----	5.72 [0.225]	11.43 [0.450]
94911-X02MLF	2	30.48 [1.200]	13.97 [0.550]	12.70 [0.500]	25.40 [1.000]
94911-X03MLF	3	44.45 [1.750]	27.94 [1.100]	19.69 [0.775]	39.37 [1.550]
94911-X04MLF	4	58.42 [2.300]	41.91 [1.650]	26.67 [1.050]	53.34 [2.100]
94911-X05MLF	5	72.39 [2.850]	55.88 [2.200]	33.66 [1.325]	67.31 [2.650]
94911-X06MLF	6	86.36 [3.400]	69.85 [2.750]	40.64 [1.600]	81.28 [3.200]
94911-X07MLF	7	100.33 [3.950]	83.82 [3.300]	47.63 [1.875]	95.25 [3.750]
94911-X08MLF	8	114.30 [4.500]	97.79 [3.850]	54.61 [2.150]	109.22 [4.300]
94911-X08LLF	8	114.30 [4.500]	97.79 [3.850]	54.61 [2.150]	109.22 [4.300]
94911-X09MLF	9	128.27 [5.050]	111.76 [4.400]	61.60 [2.425]	123.19 [4.850]
94911-X10MLF	10	142.24 [5.600]	125.73 [4.950]	68.58 [2.700]	137.16 [5.400]
94911-X11MLF	11	156.21 [6.150]	139.70 [5.500]	75.57 [2.975]	151.13 [5.950]
94911-X12MLF	12	170.18 [6.700]	153.67 [6.050]	82.55 [3.250]	165.10 [6.500]

PRODUCT No.	NO OF PORTS	DIM A $\begin{smallmatrix} +0.10 \\ -0.20 \end{smallmatrix}$ $\begin{smallmatrix} [0.004] \\ [0.008] \end{smallmatrix}$	DIM B	DIM C ± 0.10 $[0.004]$	DIM D ± 0.15 $[0.006]$
94911-X01LF	1	15.24 [0.600]	-----	5.72 [0.225]	11.43 [0.450]
94911-X02LF	2	30.48 [1.200]	13.97 [0.550]	12.70 [0.500]	25.40 [1.000]
94911-X03LF	3	44.45 [1.750]	27.94 [1.100]	19.69 [0.775]	39.37 [1.550]
94911-X04LF	4	58.42 [2.300]	41.91 [1.650]	26.67 [1.050]	53.34 [2.100]
94911-X05LF	5	72.39 [2.850]	55.88 [2.200]	33.66 [1.325]	67.31 [2.650]
94911-X06LF	6	86.36 [3.400]	69.85 [2.750]	40.64 [1.600]	81.28 [3.200]
94911-X07LF	7	100.33 [3.950]	83.82 [3.300]	47.63 [1.875]	95.25 [3.750]
94911-X08LF	8	114.30 [4.500]	97.79 [3.850]	54.61 [2.150]	109.22 [4.300]
94911-X09LF	9	128.27 [5.050]	111.76 [4.400]	61.60 [2.425]	123.19 [4.850]
94911-X10LF	10	142.24 [5.600]	125.73 [4.950]	68.58 [2.700]	137.16 [5.400]
94911-X11LF	11	156.21 [6.150]	139.70 [5.500]	75.57 [2.975]	151.13 [5.950]
94911-X12LF	12	170.18 [6.700]	153.67 [6.050]	82.55 [3.250]	165.10 [6.500]

(B)

PLATING CODE X	PLATING
0	5u" Au + high performance lubricant
1	.38uM/15u" GOLD
3	5u" Au + high performance lubricant
5	1.27uM/50u" GOLD



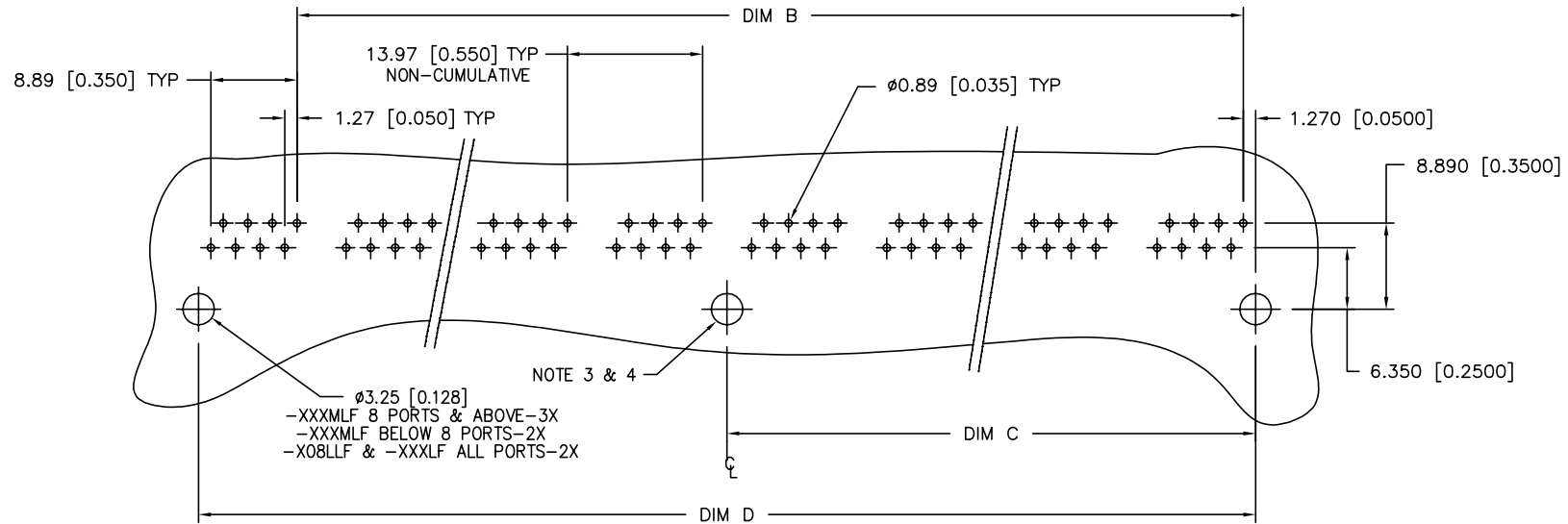
NOTES

1. APPLICABLE PC BOARD THICKNESS: 1.60 [0.062].
2. CONTACTS: PHOSPHOR BRONZE ALLOY UNS-C51000, $\phi 460$ [0.0181] ROUND WIRE, SEE TABLE FOR PLATING.
- ③ CENTER PEG FOR 8 PORTS AND ABOVE, (-XXXMLF PRODUCT ONLY).
- ④ NO CENTER PEG FOR P/N 94911-008LLF, AND -XXXLF PRODUCT.
5. PART NUMBERS WITH LF IN THE END ARE LEAD FREE.
6. THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATION AS DESCRIBED IN GS-22-008.
7. THE HOUSING WITHSTAND EXPOSURE TO 260° PEAK TEMPERATURE FOR 15 SECONDS IN A CONVENTION INFRA-RED OR VAPOR PHASE REFLOW OVEN.
- ⑧ EQUIVALENT THICKNESS Au AND GXT PLATING HAVE SAME FUNCTION AND THEY ARE ALTERNATIVE BY THE CUSTOEMR .

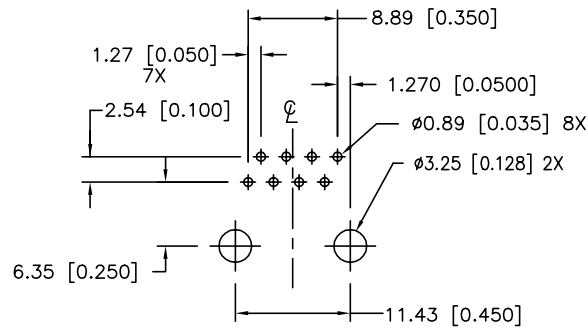
mat'l. code			surface	tolerance	projection	product family		
l t r e c n n o d r			ISO1302	ISO1101 ISO406		MOD JACK		
date			tolerances unless otherwise specified			title		
J	V81304	RCD	7/13/98	angle	mm	R/A. 8 POS GANG JACK ASSY. UNSHIELDED, SNAP PEG		
K	N04-0119	MHT	12/9/04	0°±2'	scale 1.0			
L	N08-0100	SH	09/25/08	0°±2'		dwg no		
M	N08-0273	SH	12/25/08	chr	J.TSAO			
N	ELX-N-011000	SH	3/14/12	engr	TC	94911		
				chr	J.TSAO			
				appd	J.TSAO	type Product Customer Drawing		
sheet	revision							
index	sheet							

PRODUCT NO

SEE TABLE



RECOMMENDED PC BOARD LAYOUT
(2 THRU 12 PORTS)



RECOMMENDED PC BOARD LAYOUT
(1 PORT)

mat'l. code				surface		tolerance		projection		product family							
				ISO1302 ✓		ISO1101 ISO406				MOD JACK							
ltr		ecn		nodr		date		tolerances unless otherwise specified		title							
J	V81304		RGD		7/13/98		angle		0.X±0.3				R/A. 8 POS GANG JACK ASSY. UNSHIELDED, SNAP PEG				
K	N04-0119		MHT		12/9/04		line		0.XX±0.15								
L	N08-0100		SH		09/25/08		0'±2'		0.XXX±0.05								
								scale 1.0									
M	N08-0273		SH		12/25/08		dr		KCHOU					5/5/94			
N	ELX-N-011000		SH MMD		3/14/12		engr		TC					5/5/94			
								chr						J.TSAO		5/5/94	
								appd						J.TSAO		5/5/94	
sheet		revision										dwg no		sheet 5 of 6		size	
index		sheet										94911		A4			
												type		Product Customer Drawing			

PRODUCT No.	NO OF PORTS	DIM A $+0.10$ -0.20 [0.004] [0.008]	DIM B	DIM C ± 0.10 [0.004]	DIM D ± 0.15 [0.006]
94911-X01MHLF	1	15.24 [0.600]	-----	5.72 [0.225]	11.43 [0.450]
94911-X02MHLF	2	30.48 [1.200]	13.97 [0.550]	12.70 [0.500]	25.40 [1.000]
94911-X03MHLF	3	44.45 [1.750]	27.94 [1.100]	19.69 [0.775]	39.37 [1.550]
94911-X04MHLF	4	58.42 [2.300]	41.91 [1.650]	26.67 [1.050]	53.34 [2.100]
94911-X05MHLF	5	72.39 [2.850]	55.88 [2.200]	33.66 [1.325]	67.31 [2.650]
94911-X06MHLF	6	86.36 [3.400]	69.85 [2.750]	40.64 [1.600]	81.28 [3.200]
94911-X07MHLF	7	100.33 [3.950]	83.82 [3.300]	47.63 [1.875]	95.25 [3.750]
94911-X08MHLF	8	114.30 [4.500]	97.79 [3.850]	54.61 [2.150]	109.22 [4.300]
94911-X08LHLF	8	114.30 [4.500]	97.79 [3.850]	54.61 [2.150]	109.22 [4.300]
94911-X09MHLF	9	128.27 [5.050]	111.76 [4.400]	61.60 [2.425]	123.19 [4.850]
94911-X10MHLF	10	142.24 [5.600]	125.73 [4.950]	68.58 [2.700]	137.16 [5.400]
94911-X11MHLF	11	156.21 [6.150]	139.70 [5.500]	75.57 [2.975]	151.13 [5.950]
94911-X12MHLF	12	170.18 [6.700]	153.67 [6.050]	82.55 [3.250]	165.10 [6.500]

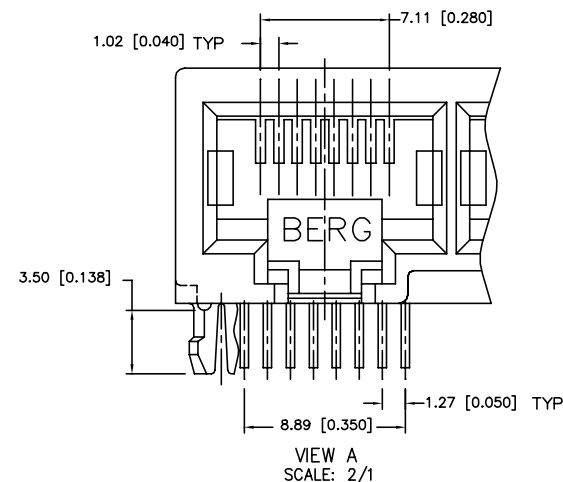
MEETS PIP PROCESS PRODUCT NO.

PRODUCT No.	NO OF PORTS	DIM A $+0.10$ -0.20 [0.004] [0.008]	DIM B	DIM C ± 0.10 [0.004]	DIM D ± 0.15 [0.006]
94911-X01HLF	1	15.24 [0.600]	-----	5.72 [0.225]	11.43 [0.450]
94911-X02HLF	2	30.48 [1.200]	13.97 [0.550]	12.70 [0.500]	25.40 [1.000]
94911-X03HLF	3	44.45 [1.750]	27.94 [1.100]	19.69 [0.775]	39.37 [1.550]
94911-X04HLF	4	58.42 [2.300]	41.91 [1.650]	26.67 [1.050]	53.34 [2.100]
94911-X05HLF	5	72.39 [2.850]	55.88 [2.200]	33.66 [1.325]	67.31 [2.650]
94911-X06HLF	6	86.36 [3.400]	69.85 [2.750]	40.64 [1.600]	81.28 [3.200]
94911-X07HLF	7	100.33 [3.950]	83.82 [3.300]	47.63 [1.875]	95.25 [3.750]
94911-X08HLF	8	114.30 [4.500]	97.79 [3.850]	54.61 [2.150]	109.22 [4.300]
94911-X09HLF	9	128.27 [5.050]	111.76 [4.400]	61.60 [2.425]	123.19 [4.850]
94911-X10HLF	10	142.24 [5.600]	125.73 [4.950]	68.58 [2.700]	137.16 [5.400]
94911-X11HLF	11	156.21 [6.150]	139.70 [5.500]	75.57 [2.975]	151.13 [5.950]
94911-X12HLF	12	170.18 [6.700]	153.67 [6.050]	82.55 [3.250]	165.10 [6.500]

MEETS PIP PROCESS PRODUCT NO.

(8)

PLATING CODE X	PLATING
0	5u" Au + high performance lubricant
1	.38uM/15u" GOLD
3	5u" Au + high performance lubricant
5	1.27uM/50u" GOLD



NOTES

1. APPLICABLE PC BOARD THICKNESS: 1.60 [0.062].
2. CONTACTS: PHOSPHOR BRONZE ALLOY UNS-C51000, $\phi .460$ [0.0181] ROUND WIRE, SEE TABLE FOR PLATING.
- ③ CENTER PEG FOR 8 PORTS AND ABOVE, (-XXXMLF PRODUCT ONLY).
- ④ NO CENTER PEG FOR P/N 94911-008LLF, AND -XXXLF PRODUCT.
5. PART NUMBERS WITH LF IN THE END ARE LEAD FREE.
6. THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATION AS DESCRIBED IN GS-22-008.
7. THE HOUSING WITHSTAND EXPOSURE TO 260° PEAK TEMPERATURE FOR 15 SECONDS IN A CONVENTION INFRA-RED OR VAPOR PHASE REFLOW OVEN.
- ⑧ EQUIVALENT THICKNESS Au AND GXT PLATING HAVE SAME FUNCTION AND THEY ARE ALTERNATIVE BY THE CUSTOEMR .

mat'l. code		surface		tolerance		projection		product family	
ISO1302		ISO1101		ISO406		mm		MOD JACK	
l	tr	ec	n	odr	date	angle	scale	title	
J	V81304	RGD			7/13/98	0°	1:1	R/A. 8 POS GANG JACK ASSY.	
K	N04-0119	MHT			12/9/04	0°	1:1	UNSHIELDED, SNAP PEG	
L	N08-0100	SH			09/25/08	0°	1:1	scale 1.0	
M	N08-0273	SH			12/25/08	0°	1:1	dwg no	
N	ELX-N-011000	SH			3/14/12	0°	1:1	sheet 6 of 6	
sheet		revision		date		size		A4	
index		sheet		date		size		A4	
type		Product		Customer		Drawing			