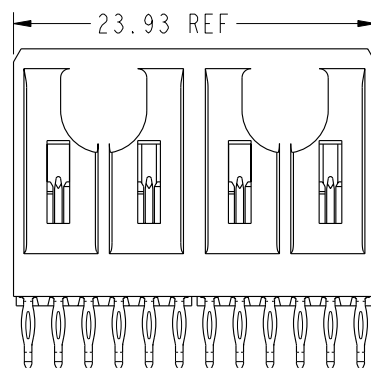
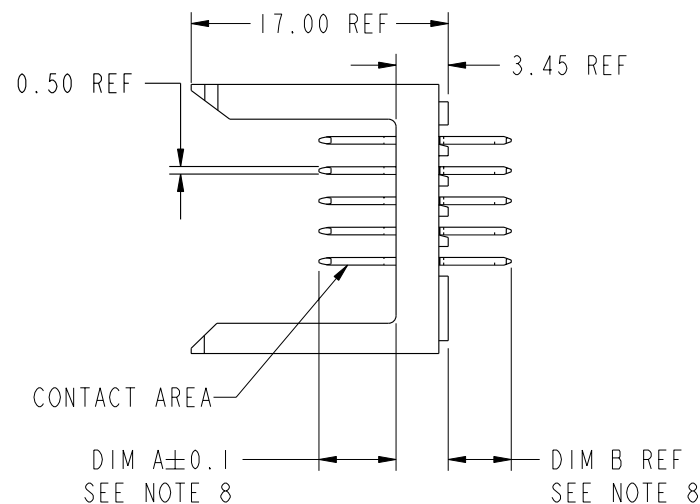
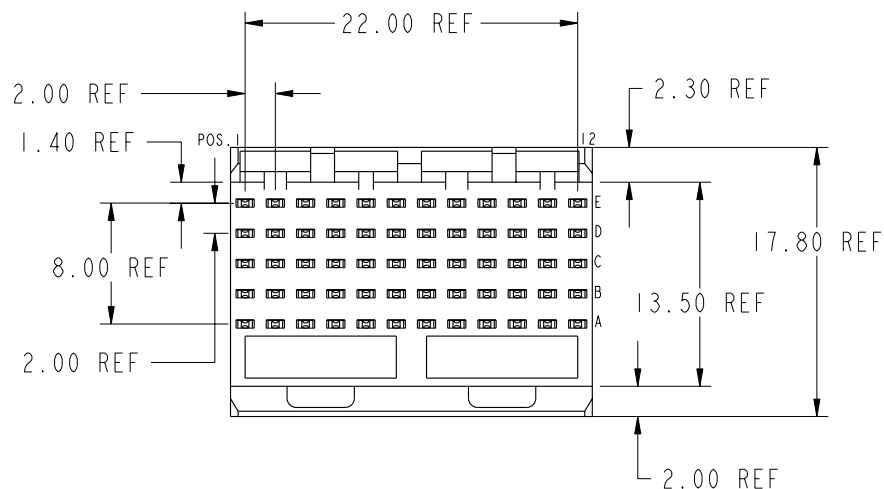
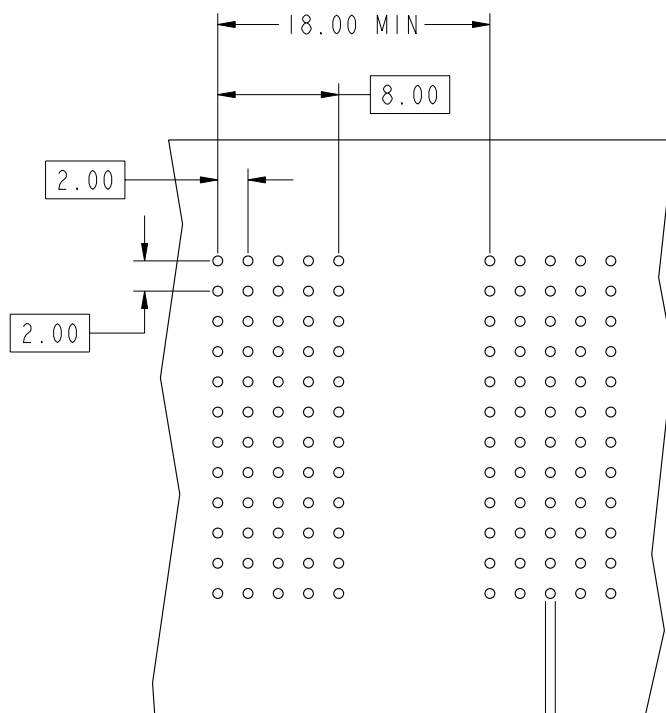




PRODUCT NUMBER
85832-XXX
85832-XXYLF



mat'l code				tolerances unless otherwise specified				CUSTOMER				 www.fciconnect.com										
ltr	ecm no.	dr	date	linear	0.X ±0.3				COPY				title METRAL SIGNAL HEADER 2 MOD, 5 ROW PRESS-FIT									
T	V06-0569	DCH	2006-06-12		0.XX ±0.13				projection													
-	-	-	-		.XXX ±.051																	
M	V04-0353	DAI	05/02/04	angles	0° ±2°				 MM				product family				METRAL				code	
N	V04-0559	HTB	06/01/04	dr	T.BRUNGARD 11/19/99								size		dwg no		213					
P	V04-1059	HTB	10/25/04	enr	M.STRAWER 11/19/99								scale		A		85832					
R	V04-1100	DAI	01/20/05	chr	M.STRAWER 11/19/99				2:1										sheet			
S	V05-0235	LP	3/30/05	appd	M.STRAWER 02/29/00														1 of 8			
sheet		revision		T	T	T	T	T	T	T	T											
index		sheet		1	2	3	4	5	6	7	8											

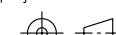


REQUIRED PC BOARD LAYOUT
COMPONENT SIDE
SEE PRINT 58351 FOR
ADDITIONAL PCB INFORMATION

⌀ 0.10

KEY		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
1	5.00	4.30
2	5.75	4.30
3	6.50	4.30
4	7.25	4.30
5	5.00	13.60
6	5.75	13.60
7	6.50	13.60
8	7.25	13.60
9	5.00	17.00
10	5.75	17.00
11	6.50	17.00
12	7.25	17.00
13	8.25	4.30
14	8.25	13.60
15	8.25	17.00
16	7.00	4.30
17	7.00	13.60
18	7.00	17.00
19	8.00	4.30
20	8.00	13.60
21	8.00	17.00
22	5.00	12.10
25	5.75	15.60

KEY		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
40	5.00	15.60
41	6.50	15.60
42	7.25	15.60
43	8.00	15.60
44	5.75	12.10
45	6.50	12.10
48	5.00	15.10
54	5.00	11.50
55	5.75	11.50
56	6.50	11.50
59	5.00	11.80
60	5.75	11.80
61	6.50	11.80
62	7.25	11.80
63	8.00	11.80
64	5.75	14.90

mat'l code				tolerances unless otherwise specified		CUSTOMER				www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0. X $\pm$ 0.3		COPY		title METRAL SIGNAL HEADER 2 MOD, 5 ROW PRESS-FIT		
T					0. XX $\pm$ 0.13						
					.XXX $\pm$.051						
				angles	0° $\pm$ 2°						
		dr			T.BRUNGARD	11/19/99		product family		METRAL	code
		enrg			M.STRAWSER	11/19/99		size	dwg no		213
		chr			M.STRAWSER	11/19/99		scale		85832	
		appd			M.STRAWSER	02/29/00	2:1				
sheet index		revision sheet									

cage code 22526

Pro/E

PDM: Rev:T

STATUS: Released Printed: May 16, 2009



METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X01	E	25	25	25	25	25	25	25	25	25	25
	D	25	25	25	25	25	25	25	25	25	25
85832-X01LF	C	25	25	25	25	25	25	25	25	25	25
	B	25	25	25	25	25	25	25	25	25	25
	A	25	25	25	25	25	25	25	25	25	25

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X02	E	1	1	1	1	1	1	1	1	1	1
	D	3	3	3	3	3	3	3	3	3	3
85832-X02LF	C	19	19	19	19	19	19	19	19	19	19
	B	3	3	3	3	3	3	3	3	3	3
	A	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X03	E	3	3	3	3	3	3	3	3	3	3
	D	3	3	3	3	3	3	3	3	3	3
85832-X03LF	C	3	3	3	3	3	3	3	3	3	3
	B	19	19	19	19	19	19	19	19	19	19
	A	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X04	E	3	3	3	3	3	3	3	3	3	3
	D	10	10	10	10	10	10	10	10	10	10
85832-X04LF	C	10	10	10	10	10	10	10	10	10	10
	B	9	9	9	9	9	9	9	9	9	9
	A	10	10	10	10	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X05	E	44	44	44	44	44	44	44	44	44	44
	D	22	22	22	22	22	22	22	22	22	22
85832-X05LF	C	44	44	44	44	44	44	44	44	44	44
	B	44	44	44	44	44	44	44	44	44	44
	A	45	45	45	45	45	45	45	45	45	45

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X06	E	1	1	1	1	1	1	1	1	1	1
	D	1	1	1	1	1	1	1	1	1	1
85832-X06LF	C	3	3	3	3	3	3	3	3	3	3
	B	1	1	1	1	1	1	1	1	1	1
	A	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X07	E	19	19	19	19	19	19	19	19	19	19
	D	4	4	4	4	4	4	4	4	4	4
85832-X07LF	C	4	4	4	4	4	4	4	4	4	4
	B	4	4	4	4	4	4	4	4	4	4
	A	4	4	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X08	E	20	20	20	20	20	20	20	20	20	20
	D	8	8	8	8	8	8	8	8	8	8
85832-X08LF	C	8	8	8	8	8	8	8	8	8	8
	B	8	8	8	8	8	8	8	8	8	8
	A	8	8	8	8	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X09	E	N/A									
	D	6	6	6	6	6	6	6	6	6	6
85832-X09LF	C	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X10	E	N/A									
	D	2	2	2	2	2	2	2	2	2	2
85832-X10LF	C	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X11	E	N/A									
	D	4	4	4	4	4	4	4	4	4	4
85832-X11LF	C	4	4	4	4	4	4	4	4	4	4
	B	19	19	19	19	19	19	19	19	19	19
	A	19	19	19	19	19	19	19	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X12	E	7	7	7	7	7	7	7	7	7	7
	D	7	7	7	7	7	7	7	7	7	7
85832-X12LF	C	7	7	7	7	7	7	7	7	7	7
	B	7	7	7	7	7	7	7	7	7	7
	A	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X13	E	3	3	3	3	3	3	3	3	3	3
	D	3	3	3	3	3	3	3	3	3	3
85832-X13LF	C	3	3	3	3	3	3	3	3	3	3
	B	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2

mat'l code		--		tolerances unless otherwise specified		CUSTOMER		FCi www.fciconnect.com	
Itr	ecr no.	dr	date	linear	0.X ±0.3	COPY			
T				linear	0.XX ±0.13	projection			
				angles	.XXX ±.051		title		
					0° ±2°		METRAL SIGNAL HEADER 2 MOD, 5 ROW PRESS-FIT		
				dr	T.BRUNGARD 11/19/99	MM	product family		METRAL
				enrg	M.STRAWSE 11/19/99	scale	size		dwg no
				chr	M.STRAWSE 11/19/99	1:1	A		85832
				appd	M.STRAWSE 02/29/00				code
sheet	revision								213
index	sheet								sheet
									3



METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X14	E	16	16	16	16	16	16	16	16	16	16
	D	16	16	16	16	16	16	16	16	16	16
85832-X14LF	C	16	16	16	16	16	16	16	16	16	16
	B	16	16	16	16	16	16	16	16	16	16
	A	16	16	16	16	16	16	16	16	16	16

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X15	E	13	13	13	13	13	13	13	13	13	13
	D	13	13	13	13	13	13	13	13	13	13
85832-X15LF	C	13	13	13	13	13	13	13	13	13	13
	B	13	13	13	13	13	13	13	13	13	13
	A	13	13	13	13	13	13	13	13	13	13

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X16	E	17	17	17	17	17	17	17	17	17	17
	D	17	17	17	17	17	17	17	17	17	17
85832-X16LF	C	17	17	17	17	17	17	17	17	17	17
	B	17	17	17	17	17	17	17	17	17	17
	A	17	17	17	17	17	17	17	17	17	17

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X17	E	14	14	14	14	14	14	14	14	14	14
	D	14	14	14	14	14	14	14	14	14	14
85832-X17LF	C	14	14	14	14	14	14	14	14	14	14
	B	14	14	14	14	14	14	14	14	14	14
	A	14	14	14	14	14	14	14	14	14	14

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X18	E	18	18	18	18	18	18	18	18	18	18
	D	18	18	18	18	18	18	18	18	18	18
85832-X18LF	C	18	18	18	18	18	18	18	18	18	18
	B	18	18	18	18	18	18	18	18	18	18
	A	18	18	18	18	18	18	18	18	18	18

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X19	E	15	15	15	15	15	15	15	15	15	15
	D	15	15	15	15	15	15	15	15	15	15
85832-X19LF	C	15	15	15	15	15	15	15	15	15	15
	B	15	15	15	15	15	15	15	15	15	15
	A	15	15	15	15	15	15	15	15	15	15

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X20	E	10	10	10	10	10	10	10	10	10	10
	D	9	9	9	9	9	9	9	9	9	9
85832-X20LF	C	10	10	10	10	10	10	10	10	10	10
	B	9	9	9	9	9	9	9	9	9	9
	A	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X21	E	10	10	10	10	10	10	10	10	10	10
	D	10	10	10	10	10	10	10	10	10	10
85832-X21LF	C	9	9	9	9	9	9	9	9	9	9
	B	9	9	9	9	9	9	9	9	9	9
	A	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X22	E	2	2	2	2	2	2	2	2	2	2
	D	4	4	4	4	4	4	4	4	4	4
85832-X22LF	C	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X23	E	19	19	19	19	19	19	19	19	19	19
	D	1	1	1	1	1	1	1	1	1	1
85832-X23LF	C	19	19	19	19	19	19	19	19	19	19
	B	1	1	1	1	1	1	1	1	1	1
	A	19	19	19	19	19	19	19	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X24	E	20	20	20	20	20	20	20	20	20	20
	D	5	5	5	5	5	5	5	5	5	5
85832-X24LF	C	20	20	20	20	20	20	20	20	20	20
	B	5	5	5	5	5	5	5	5	5	5
	A	20	20	20	20	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X25	E	22	22	22	22	22	22	22	22	22	22
	D	22	22	22	22	22	22	22	22	22	22
85832-X25LF	C	22	22	22	22	22	22	22	22	22	22
	B	22	22	22	22	22	22	22	22	22	22
	A	22	22	22	22	22	22	22	22	22	22

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X26	E	54	54	54	54	54	54	54	54	54	54
	D	55	55	55	55	55	55	55	55	55	55
85832-X26LF	C	56	56	56	56	56	56	56	56	56	56
	B	55	55	55	55	55	55	55	55	55	55
	A	54	54	54	54	54	54	54	54	54	54

mat'l code		--		tolerances unless otherwise specified		CUSTOMER		FCI www.fciconnect.com	
ltr	ecr no.	dr	date	linear	0.X ±0.3	projection	COPY	title	METRAL SIGNAL HEADER 2 MOD, 5 ROW PRESS-FIT
T					0.XX ±0.13				
					.XXX ±.051				
				angles	0° ±2°	MM	scale	product family	METRAL
				dr	T.BRUNGARD 11/19/99				
				enr	M.STRAWSE 11/19/99				
				chr	M.STRAWSE 11/19/99	A	85832	code	213
				appd	M.STRAWSE 02/29/00				
sheet	revision							size	dwg no
index	sheet								



METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X27	E	48	48	48	48	48	48	48	48	48	48
	D	48	48	48	48	48	48	48	48	48	48
85832-X27LF	C	48	48	48	48	48	48	48	48	48	48
	B	48	48	48	48	48	48	48	48	48	48
	A	48	48	48	48	48	48	48	48	48	48

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X28	E	3	3	3	3	3	3	3	3	3	3
	D	19	19	19	19	19	19	19	19	19	19
85832-X28LF	C	3	3	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3	3	3
	A	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X29	E	56	56	56	56	56	56	56	56	56	56
	D	56	56	56	56	56	56	56	56	56	56
85832-X29LF	C	56	56	56	56	56	56	56	56	56	56
	B	56	56	56	56	56	56	56	56	56	56
	A	56	56	56	56	56	56	56	56	56	56

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X30	E	3	3	3	3	3	3	3	3	3	3
	D	3	3	3	3	3	3	3	3	3	3
85832-X30LF	C	19	19	19	19	19	19	19	19	19	19
	B	3	3	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X31	E	1	1	1	1	1	1	1	1	1	1
	D	3	3	3	3	3	3	3	3	3	3
85832-X31LF	C	19	19	19	19	19	19	19	19	19	19
	B	3	3	3	3	3	3	3	3	3	3
	A	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X32	E	1	1	1	1	1	1	1	1	1	1
	D	1	1	1	1	1	1	1	1	1	1
85832-X32LF	C	2	2	2	2	2	2	2	2	2	2
	B	1	1	1	1	1	1	1	1	1	1
	A	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X33	E	6	6	6	6	6	6	6	6	6	6
	D	6	6	6	6	6	6	6	6	6	6
85832-X33LF	C	6	6	6	6	6	6	6	6	6	6
	B	5	5	5	5	5	5	5	5	5	5
	A	5	5	5	5	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X34	E	21	21	21	21	21	21	21	21	21	21
	D	21	21	21	21	21	21	21	21	21	21
85832-X34LF	C	21	21	21	21	21	21	21	21	21	21
	B	12	12	12	12	12	12	12	12	12	12
	A	12	12	12	12	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X35	E	3	3	3	3	3	3	3	3	3	3
	D	3	3	3	3	3	3	3	3	3	3
85832-X35LF	C	4	4	4	4	4	4	4	4	4	4
	B	19	19	19	19	19	19	19	19	19	19
	A	19	19	19	19	19	19	19	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X36	E	59	59	59	59	59	59	59	59	59	59
	D	59	59	59	59	59	59	59	59	59	59
85832-X36LF	C	59	59	59	59	59	59	59	59	59	59
	B	59	59	59	59	59	59	59	59	59	59
	A	59	59	59	59	59	59	59	59	59	59

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X37	E	59	59	59	59	59	59	59	59	59	59
	D	59	59	59	59	59	59	59	59	59	59
85832-X37LF	C	59	59	59	59	59	59	59	59	59	59
	B	59	59	59	59	59	59	59	59	59	59
	A	61	61	61	61	61	61	61	61	61	61

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X38	E	60	60	60	60	60	60	60	60	60	60
	D	61	61	61	61	61	61	61	61	61	61
85832-X38LF	C	60	60	60	60	60	60	60	60	60	60
	B	60	60	60	60	60	60	60	60	60	60
	A	61	61	61	61	61	61	61	61	61	61

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X39	E	61	61	61	61	61	61	61	61	61	61
	D	61	61	61	61	61	61	61	61	61	61
85832-X39LF	C	61	61	61	61	61	61	61	61	61	61
	B	61	61	61	61	61	61	61	61	61	61
	A	61	61	61	61	61	61	61	61	61	61

mat'l code				tolerances unless otherwise specified		CUSTOMER		FCi	
Itr	ecn no.	dr	date	linear	0.X ±0.3	COPY	www.fciconnect.com		
T				angles	0.XX ±0.13	projection	title		
					.XXX ±.051		METRAL SIGNAL HEADER		
				dr	0° ±2°		2 MOD, 5 ROW PRESS-FIT		
				enrg	T.BRUNGARD 11/19/99	product family	METRAL	code	213
				chr	M.STRAWSE 11/19/99	size	dwg no	sheet	5
				appd	M.STRAWSE 02/29/00	scale	A	85832	
sheet index	revision	sheet							



METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X40	E	60	60	60	60	60	60	60	60	60	60
	D	60	60	60	60	60	60	60	60	60	60
-----	C	60	60	60	60	60	60	60	60	60	60
85832-X40LF	B	62	62	62	62	62	62	62	62	62	62
	A	60	60	60	60	60	60	60	60	60	60

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X41	E	61	61	61	61	61	61	61	61	61	61
	D	61	61	61	61	61	61	61	61	61	61
-----	C	62	62	62	62	62	62	62	62	62	62
85832-X41LF	B	63	63	63	63	63	63	63	63	63	63
	A	63	63	63	63	63	63	63	63	63	63

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X42	E	61	61	61	61	61	61	61	61	61	61
	D	61	61	61	61	61	61	61	61	61	61
-----	C	61	61	61	61	61	61	61	61	61	61
85832-X42LF	B	63	63	63	63	63	63	63	63	63	63
	A	61	61	61	61	61	61	61	61	61	61

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X43	E	60	60	60	60	60	60	60	60	60	60
	D	60	60	60	60	60	60	60	60	60	60
-----	C	60	60	60	60	60	60	60	60	60	60
85832-X43LF	B	60	60	60	60	60	60	60	60	60	60
	A	60	60	60	60	60	60	60	60	60	60

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X44	E	62	62	62	62	62	62	62	62	62	62
	D	62	62	62	62	62	62	62	62	62	62
-----	C	62	62	62	62	62	62	62	62	62	62
85832-X44LF	B	62	62	62	62	62	62	62	62	62	62
	A	62	62	62	62	62	62	62	62	62	62

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X45	E	63	63	63	63	63	63	63	63	63	63
	D	63	63	63	63	63	63	63	63	63	63
-----	C	63	63	63	63	63	63	63	63	63	63
85832-X45LF	B	63	63	63	63	63	63	63	63	63	63
	A	63	63	63	63	63	63	63	63	63	63

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X46	E	40	40	40	40	40	40	40	40	40	40
	D	40	40	40	40	40	40	40	40	40	40
-----	C	40	40	40	40	40	40	40	40	40	40
85832-X46LF	B	40	40	40	40	40	40	40	40	40	40
	A	40	40	40	40	40	40	40	40	40	40

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X47	E	40	40	40	40	40	40	40	40	40	40
	D	40	40	40	40	40	40	40	40	40	40
-----	C	40	40	40	40	40	40	40	40	40	40
85832-X47LF	B	40	40	40	40	40	40	40	40	40	40
	A	41	41	41	41	41	41	41	41	41	41

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X48	E	25	25	25	25	25	25	25	25	25	25
	D	41	41	41	41	41	41	41	41	41	41
-----	C	25	25	25	25	25	25	25	25	25	25
85832-X48LF	B	25	25	25	25	25	25	25	25	25	25
	A	41	41	41	41	41	41	41	41	41	41

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X49	E	41	41	41	41	41	41	41	41	41	41
	D	41	41	41	41	41	41	41	41	41	41
-----	C	41	41	41	41	41	41	41	41	41	41
85832-X49LF	B	41	41	41	41	41	41	41	41	41	41
	A	41	41	41	41	41	41	41	41	41	41

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X50	E	25	25	25	25	25	25	25	25	25	25
	D	25	25	25	25	25	25	25	25	25	25
-----	C	25	25	25	25	25	25	25	25	25	25
85832-X50LF	B	42	42	42	42	42	42	42	42	42	42
	A	25	25	25	25	25	25	25	25	25	25

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X51	E	41	41	41	41	41	41	41	41	41	41
	D	41	41	41	41	41	41	41	41	41	41
-----	C	42	42	42	42	42	42	42	42	42	42
85832-X51LF	B	43	43	43	43	43	43	43	43	43	43
	A	43	43	43	43	43	43	43	43	43	43

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X52	E	41	41	41	41	41	41	41	41	41	41
	D	41	41	41	41	41	41	41	41	41	41
-----	C	41	41	41	41	41	41	41	41	41	41
85832-X52LF	B	43	43	43	43	43	43	43	43	43	43
	A	41	41	41	41	41	41	41	41	41	41

mat'l code		--		tolerances unless otherwise specified		CUSTOMER		FCi www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ±0.3	COPY		title	
T				linear	0.XX ±0.13	projection		METRAL SIGNAL HEADER	
				angles	.XXX ±.051			2 MOD, 5 ROW PRESS-FIT	
				dr	T.BRUNGARD 11/19/99			product family METRAL	
				engr	M.STRAWSE 11/19/99	size		code	
				chr	M.STRAWSE 11/19/99	A		213	
				appd	M.STRAWSE 02/29/00	85832		sheet	
sheet index		revision sheet				scale 1:1		6	



METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X53	E	42	42	42	42	42	42	42	42	42	42
	D	42	42	42	42	42	42	42	42	42	42
-----	C	42	42	42	42	42	42	42	42	42	42
85832-X53LF	B	42	42	42	42	42	42	42	42	42	42
	A	42	42	42	42	42	42	42	42	42	42

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X54	E	43	43	43	43	43	43	43	43	43	43
	D	43	43	43	43	43	43	43	43	43	43
-----	C	43	43	43	43	43	43	43	43	43	43
85832-X54LF	B	43	43	43	43	43	43	43	43	43	43
	A	43	43	43	43	43	43	43	43	43	43

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X55	E	11	11	11	11	11	11	11	11	11	11
	D	11	11	11	11	11	11	11	11	11	11
-----	C	12	12	12	12	12	12	12	12	12	12
85832-X55LF	B	21	21	21	21	21	21	21	21	21	21
	A	21	21	21	21	21	21	21	21	21	21

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X56	E	11	11	11	11	11	11	11	11	11	11
	D	11	11	11	11	11	11	11	11	11	11
-----	C	11	11	11	11	11	11	11	11	11	11
85832-X56LF	B	21	21	21	21	21	21	21	21	21	21
	A	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X57	E	7	7	7	7	7	7	7	7	7	7
	D	7	7	7	7	7	7	7	7	7	7
-----	C	8	8	8	8	8	8	8	8	8	8
85832-X57LF	B	20	20	20	20	20	20	20	20	20	20
	A	20	20	20	20	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X58	E	7	7	7	7	7	7	7	7	7	7
	D	7	7	7	7	7	7	7	7	7	7
-----	C	7	7	7	7	7	7	7	7	7	7
85832-X58LF	B	20	20	20	20	20	20	20	20	20	20
	A	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X59	E	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2
-----	C	2	2	2	2	2	2	2	2	2	2
85832-X59LF	B	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2

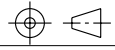
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X60	E	4	4	4	4	4	4	4	4	4	4
	D	4	4	4	4	4	4	4	4	4	4
-----	C	4	4	4	4	4	4	4	4	4	4
85832-X60LF	B	1	1	1	1	1	1	1	1	1	1
	A	4	4	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X61	E	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2
-----	C	2	2	2	2	2	2	2	2	2	2
85832-X61LF	B	2	2	2	2	2	2	2	2	2	2
	A	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X62	E	64	64	64	64	64	64	64	64	64	64
	D	64	64	64	64	64	64	64	64	64	64
-----	C	64	64	64	64	64	64	64	64	64	64
85832-X62LF	B	64	64	64	64	64	64	64	64	64	64
	A	64	64	64	64	64	64	64	64	64	64

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X63	E	1	1	1	1	1	1	1	1	1	1
	D	2	2	2	2	2	2	2	2	2	2
-----	C	2	2	2	2	2	2	2	2	2	2
85832-X63LF	B	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
85832-X64	E	3	3	3	3	3	3	3	3	3	3
	D	3	3	3	3	3	3	3	3	3	3
-----	C	3	3	3	3	3	3	3	3	3	3
85832-X64LF	B	3	3	3	3	3	3	3	3	3	3
	A	1	1	1	1	1	1	1	1	1	1

mat'l code				tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com	
ltr	ecn no.	dr	date	linear		COPY		title	
T						projection	METRAL SIGNAL HEADER		
						0.XX ±0.13	2 MOD, 5 ROW PRESS-FIT		
				angles				product family	
				dr	T.BRUNGARD	11/19/99	METRAL		code
				enrg	M.STRAWSE	11/19/99	size		213
				chr	M.STRAWSE	11/19/99	dwg no		sheet
				appd	M.STRAWSE	02/29/00	A		7
sheet index		revision sheet				scale			
						1:1			



PRODUCT NUMBER
85832-XYX
85832-XYXLF

NOTES:

- FOR DIM A AND B SEE SHEET 2 AND UP.
- BODY MATERIAL: LIQUID CRYSTAL
POLYMER 30 % GLASS.
FLAME RETARDANT ACC. UL 94-V0.
- PIN MATERIAL:
PHOSPHOR BRONZE.
- PLATING ON PRESS-FIT TAIL:
85832-XYX IS SnPb
85832-XYXLF IS SN (LEAD FREE)
PLATING ON CONTACT AREA CONFORMS TO PERFORMANCE
LEVEL SHOWN IN TABLE BELOW.
- PRODUCT MARKING:
PART NUMBER DESIGNATION & BATCH I.D.
- ALL PRODUCTS WITH PART NUMBERS SHOWN IN
SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES.
IF TRAY PACKAGING IS REQUIRED, A SUFFIX "P"
WILL BE ADDED TO THE END OF THE PART NUMBER.
EXAMPLE: XXXXX-XXXP
- PRODUCT SPECIFICATION GS-12-180
APPLICATION SPECIFICATION BUS-20-073

- AFTER INSERTION INTO CIRCUIT BOARD WITH
QUALIFIED TOOL.
- THE PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET THE
EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS
AS DESCRIBED IN GS-22-008.

ALL PRODUCTS EXCEPT THOSE WITH PART NUMBERS CONTAINING
(DRAWING NO.)-N1--- OR (DRAWING NO.)-N5---WILL WITHSTAND EXPOSURE
TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR
VAPOR PHASE REFLOW OVEN. PART NUMBERS (DRAWING NO.)-N1---
AND (DRAWINGS NO.)-N5---WILL NOT WITHSTAND REFLOW AND Au CONTACT
SURFACE OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMUM 140°C FOR
NO LONGER THAN 15 SECONDS IN A WAVE SOLDER APPLICATION.

- REFER TO 89007 FOR OTHER LOAD VARIATIONS.

PLATING IN CONTACT AREA		NOTES
DASH NUMBER	PERFORMANCE LEVEL	-
-N1YY	TELCORDIA CO (NXT)	-
-N5YY	TELCORDIA UE (NXT)	-
-1YY	TELCORDIA CO	-
-2YY	TELECOM CLASS	-
-3YY	IEC CLASS I	-
-5YY	TELCORDIA UE	-
-9YY	TELCORDIA CO	-
-N1YYLF	TELCORDIA CO (NXT) IEC CLASS I	SEE NOTE 9
-N5YYLF	TELCORDIA UE (NXT)	SEE NOTE 9
-1YYLF	TELCORDIA CO IEC CLASS I	SEE NOTE 9
-2YYLF	TELECOM CLASS	SEE NOTE 9
-5YYLF	TELCORDIA UE	SEE NOTE 9

mat'l code				tolerances unless otherwise specified		CUSTOMER		FCi www.fciconnect.com											
ltr	ecr no.	dr	date	linear	0.X ±0.3		COPY		projection 	title METRAL SIGNAL HEADER 2 MOD, 5 ROW PRESS-FIT									
T					0.XX ±0.13														
					.XXX ±.051														
				angles	0° ±2°														
				dr	T.BRUNGARD	11/19/99	 MM scale 1:1		product family				METRAL				code		
				enrg	M.STRAWSE	11/19/99			size		dwg no				213				
				chr	M.STRAWSE	11/19/99			A		85832				sheet 8				
				appd	M.STRAWSE	02/29/00													
sheet index		revision sheet																	