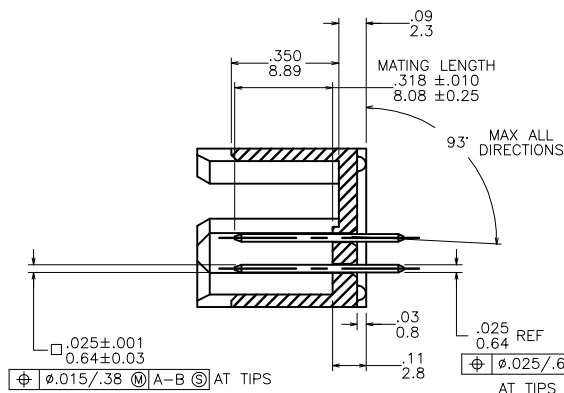
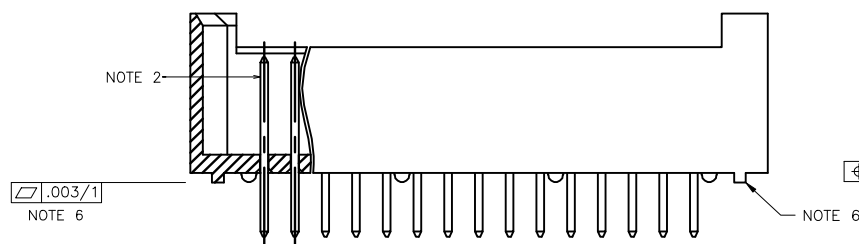
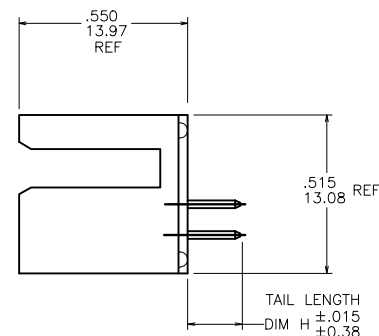
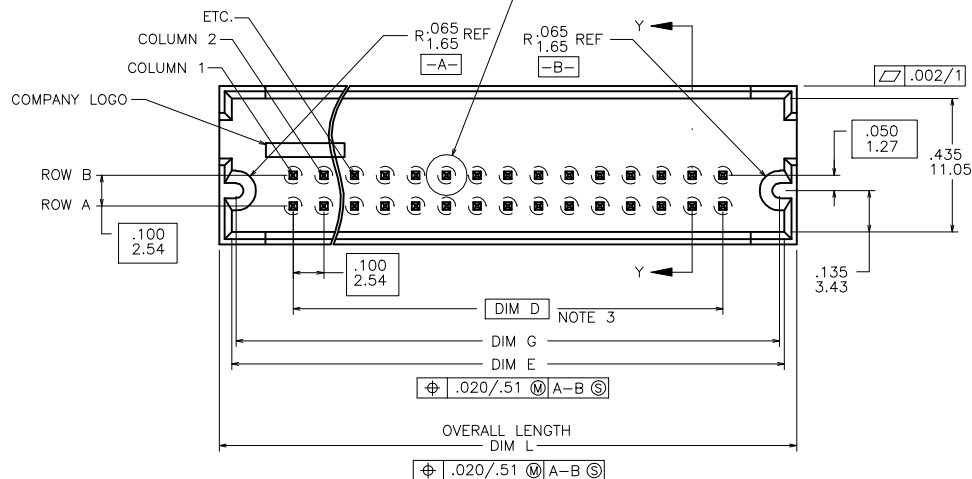
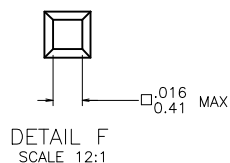


PRODUCT NUMBER
SEE TABLE



SECTION Y-Y



mail' code				surface		tolerance		projection		product family	
NOTES 1 & 5				ISO 1502 ✓		ISO 406 ISO 1101				HEADERS	
lir	ecn no	dr	date	tolerances unless otherwise specified				 INCH/MM		title	
V	V50688	LSS	7/5/95	angles	linear	.004±.01/.004±.03				VERTICAL 2-ROW GUIDE PIN	
W	V71449	HTB	10/7/97			.004±.005/.004±.013		(SLOTTED) HEADER-SOLDER TAILS			
X	V81283	EPK	10/14/98			0°±2°		scale 2:1			
Y	V03-0342	GJP	3/21/03			dr	S. ROYER	3/28/90			
AA	M05-0089	MHT	5/16/05	engr	A. MCNEE	3/28/90				dwg no	
AB	M07-0116	AGS	2/19/07	chr	A. MCNEE	3/28/90				sheet 1 of 3 size	
AC	M09-0059	MHT	4/16/09	appd	A. MCNEE	3/28/90				67273	
										A3	
										type	
										Product Customer Drawing	
sheet	revision	AC	AC	AC	AC						
index	sheet	1	2	3							

PRODUCT NUMBER NOTE 4 & 7	SIZE NOTE 4	TAIL LENGTH DIM H	DIM D	DIM G	DIM E	OVERALL LENGTH DIM L	PLATING NOTE 10
67273-XXX	2 x XXX	.177/4.50	NOTE 3	.37/.94+DIM D	.40/10.2+DIM D	.48/12.2+DIM D	30u"/.76u Au OVER 50u"/1.27u Ni
67274-XXX		.177/4.50					15u"/.38u Au OVER 50u"/1.27u Ni
67275-XXX		.177/4.50					GOLD FLASH OVER 50u"/1.27u Ni
67276-XXX		.177/4.50					120u"/3.05u Sn OVER 50u"/1.27u Ni
68513-XXX		.122/3.10					30u"/.76u Au OVER 50u"/1.27u Ni
68581-XXX		.177/4.50					30u"/.76u GXT™ OVER 50u"/1.27u Ni
68839-XXX		.177/4.50					15u"/.38u GXT™ OVER 50u"/1.27u Ni
69291-XXX		.177/4.50					DUPLEX 15u"/.38u Au & 100u"/2.54u Sn OVER 50u"/1.27u Ni
69292-XXX		.177/4.50					DUPLEX 30u"/.76u Au & 100u"/2.54u Sn OVER 50u"/1.27u Ni
69695-XXX		.177/4.50					50u"/1.27u Au OVER 50u"/1.27u Ni
78580-XXX		.122/3.10					30u"/.76u GXT™ OVER 50u"/1.27u Ni
78942-XXX		.122/3.10					120u"/3.05u Sn OVER 50u"/1.27u Ni
78943-XXX		.122/3.10					15u"/.38u GXT™ OVER 50u"/1.27u Ni
78944-XXX		.122/3.10					15u"/.38u Au OVER 50u"/1.27u Ni
90350-XXX		.122/3.10					DUPLEX 30u"/.76u Au & 100u"/2.54u Sn OVER 50u"/1.27u Ni
95737-XXX	2 x XXX	.100/2.54	NOTE 3	.37/.94+DIM D	.40/10.2+DIM D	.48/12.2+DIM D	30u"/.76u GXT™ OVER 50u"/1.27u Ni

NOTES :

- MOLDING MATERIAL : HI-TEMP RESIN
PER UL 94 V-0 COLOR : NATURAL
- PIN RETENTION TO BE 3 LBS/1.36 KG
MIN PER PIN IN EITHER DIRECTION.
- DIM D =
(NO. OF COLUMNS-1) TIMES .100(ENGLISH)
(NO. OF COLUMNS-1) TIMES 2.54(METRIC)
- XXX REPRESENTS NO. OF COLUMNS
(i.e. 2 x 5 PART IS -005)
-001 THRU -004 ARE NOT AVAILABLE,
-005 THRU -050 ARE AVAILABLE.
- TERMINAL MATERIAL : 3/4/HARD PHOS BRONZE ALLOY
UNS C51000
- FLATNESS IS MEASURED FROM THE BOTTOM
OF THE END STANDOFFS.
- ADD "LF" SUFFIX AT THE END OF PART NUMBER FOR LEAD FREE OPTION.
- THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE
FOR 15 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.5mm
MINIMUM THICK CIRCUIT BOARD. SEE APPLICATION NOTES/PROCEDURES
IF THEY ARE AVAILABLE.
- THESE PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER
COUNTRY REGULATION AS DESCRIBED IN GS-22-008.
- PLATING OPTIONS:
MAY BE EITHER GOLD OR GXT PLATED AT MANUFACTURER'S OPTION.

mat'l. code		surface		tolerance		projection		product family	
NOTES 1 & 5		ISO 1902		ISO 406		ISO 1101		HEADERS	
ltr	ecn no	dr	date	tolerances unless otherwise specified		INCH/MM		title	
AC				angles	linear			VERTICAL 2-ROW GUIDE PIN	
				0°±2'				(SLOTTED) HEADER-SOLDER TAILS	
				dr	S. ROYER	3/28/90			dwg no
				engr	A. MCNEE	3/28/90			sheet 2 of 3
				chr	A. MCNEE	3/28/90			size
				appd	A. MCNEE	3/28/90			A3
sheet		revision		type		Product Customer Drawing			
index		sheet							

PRODUCT NUMBER NOTE 4 & 7	SIZE NOTE 4	TAIL LENGTH DIM H	DIM D	DIM G	DIM E	OVERALL LENGTH DIM L	PLATING NOTE 10
67273-XXXLF	2 x XXX	.177/4.50	NOTE 3	.37/.94+DIM D	.40/10.2+DIM D	.48/12.2+DIM D	30u"/.76u Au OVER 50u"/1.27u Ni
67274-XXXLF		.177/4.50					15u"/.38u Au OVER 50u"/1.27u Ni
67275-XXXLF		.177/4.50					GOLD FLASH OVER 50u"/1.27u Ni
67276-XXXLF		.177/4.50					100u"/2.54u PURE Sn OVER 50u"/1.27u Ni
68513-XXXLF		.122/3.10					30u"/.76u Au OVER 50u"/1.27u Ni
68581-XXXLF		.177/4.50					30u"/.76u GXT™ OVER 50u"/1.27u Ni
68839-XXXLF		.177/4.50					15u"/.38u GXT™ OVER 50u"/1.27u Ni
69291-XXXLF		.177/4.50					DUPLEX 15u"/.38u Au & 100u"/2.54u PURE Sn OVER 50u"/1.27u Ni
69292-XXXLF		.177/4.50					DUPLEX 30u"/.76u Au & 100u"/2.54u PURE Sn OVER 50u"/1.27u Ni
69695-XXXLF		.177/4.50					50u"/1.27u Au OVER 50u"/1.27u Ni
78580-XXXLF		.122/3.10					30u"/.76u GXT™ OVER 50u"/1.27u Ni
78942-XXXLF		.122/3.10					100u"/2.54u PURE Sn OVER 50u"/1.27u Ni
78943-XXXLF		.122/3.10					15u"/.38u GXT™ OVER 50u"/1.27u Ni
78944-XXXLF		.122/3.10					15u"/.38u Au OVER 50u"/1.27u Ni
90350-XXXLF		.122/3.10					DUPLEX 30u"/.76u Au & 100u"/2.54u PURE Sn OVER 50u"/1.27u Ni
95737-XXXLF	2 x XXX	.100/2.54	NOTE 3	.37/.94+DIM D	.40/10.2+DIM D	.48/12.2+DIM D	30u"/.76u GXT™ OVER 50u"/1.27u Ni

mat'l. code NOTES 1 & 5				surface ISO 1902 ☒		tolerance ISO 406 ISO 1101		projection 		product family HEADERS	
ltr	ecn no	dr	date	tolerances unless otherwise specified							
AC				angles	linear		XX±.01/XX±.03 XXX±.006/XXX±.013 XXXX±.0020/XXXX±.006		INCH/MM 		title VERTICAL 2-ROW GUIDE PIN (SLOTTED) HEADER-SOLDER TAILS
				0'±2'					scale 2:1		dwg no 67273
				dr	S. ROYER		3/28/90				sheet 3 of 3 size A3
				engr	A. MCNEE		3/28/90				
				chr	A. MCNEE		3/28/90				
				appd	A. MCNEE		3/28/90				type Product Customer Drawing
sheet index	revision	sheet									